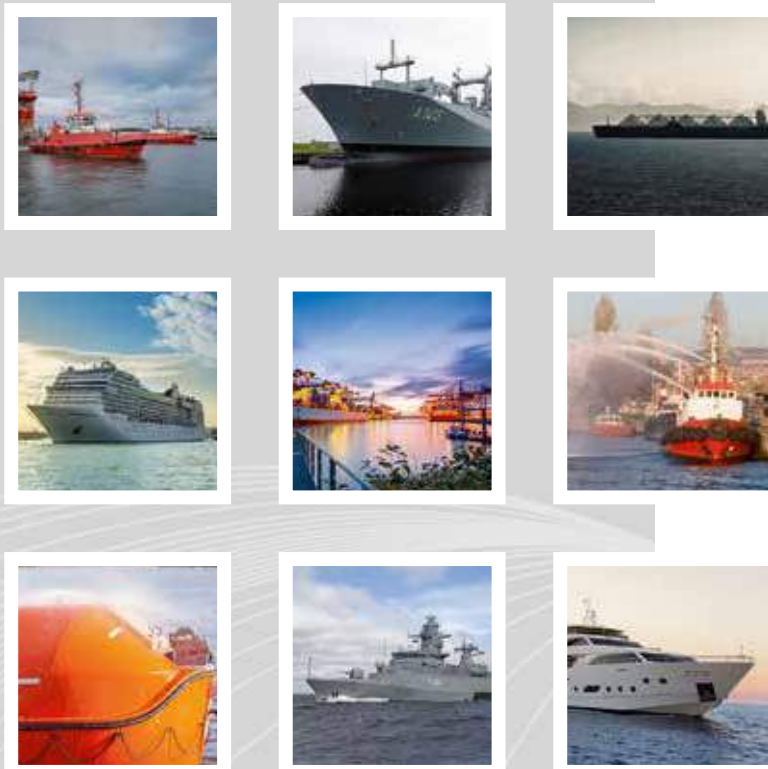
ENGINEERING
YOUR SPRAY SOLUTION

Nozzles, Nozzle Systems and Droplet Separators for the Shipbuilding Industry



Shipbuilding Industry

LECHLER – YOUR COMPETENT PARTNER FOR NOZZLE AND SEPARATOR TECHNOLOGY

Lechler is Europe's No. 1 and is also one of the leading nozzle providers worldwide. For over 140 years, we have pioneered numerous groundbreaking developments in the field of nozzle and separator technology. We combine comprehensive nozzle engineering expertise with a deep understanding of application-specific requirements to create products that offer outstanding performance and reliability.

There is enormous competition in the shipbuilding industry. In order to survive, it is essential for companies to offer solutions that set them apart from the competition. This is particularly true because the requirements for nozzle and separator solutions in maritime applications are particularly high.

Exceptionally high reliability and ease of maintenance are needed on the high seas. A wide range of applications is expected where the individual solutions can be flexibly adapted to different tasks. Lechler provides support here with droplet separators and spray technology along with our years of experience.

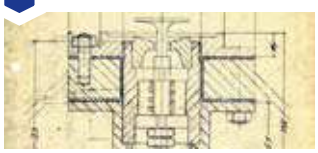
1879

Company founded by Paul Lechler

1893

Patent for liquid atomization

1968



First pop-out deflector-plate nozzle for the German Navy

PROCESS OPTIMIZATION WITH NOZZLE TECHNOLOGY

ENGINEERING YOUR SPRAY SOLUTION

CUSTOMER BENEFITS

- Wide product range
- Service
- Experience
- Custom made solutions
- Process optimization
- Process reliability
- Cost savings

We have over 140 years of knowledge in nozzle and spray technology and 30 years of experience with droplet separators. We support you with individual, application-oriented and perfectly matched solutions.

Our in-depth application knowledge allows us to develop a comprehensive and efficient solution that is perfectly adapted to your requirements.

Today, Lechler offers a wide product range for maritime use – from tourism and commercial shipping to naval applications. An overview is provided on the following pages.

We will gladly develop the optimum nozzle for your application based on your requirements. Contact us and allow us to advise you without obligation.

CONTENTS

1995

Founding of Sales Office North

2010

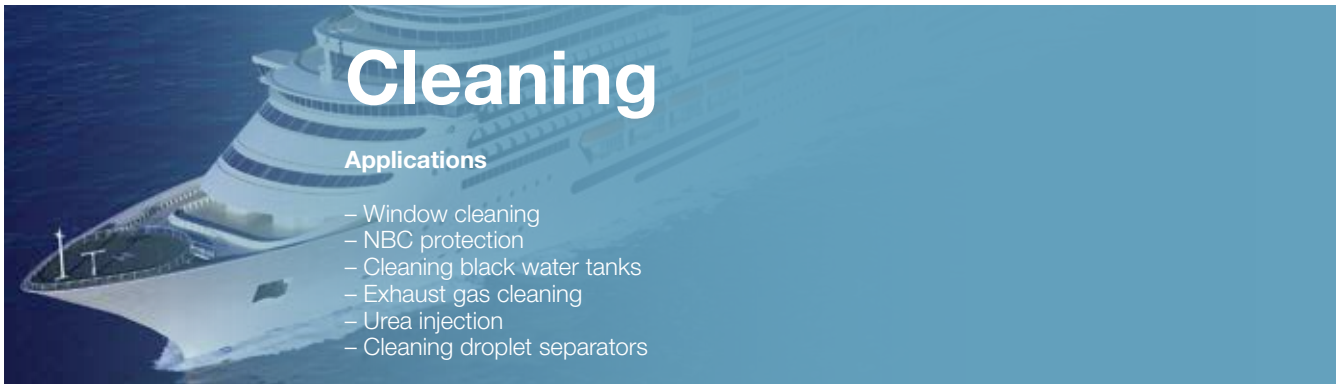
Expansion of production with new 13,000 m² production hall in Metzingen

2016

Opening of the ultra-modern Development and Technology Center in Metzingen

LECHLER NOZZLES AND CUSTOMER-SPECIFIC SYSTEMS FOR SHIPBUILDING

Whether it's commercial shipping, voyages on a cruise ship or military applications – spray solutions from Lechler offer optimum solutions for your applications. Thanks to our expert knowledge and many years of experience, Lechler is much more than just a supplier of nozzles. Working together with you, we are able to optimally design many of your applications and processes for maximum efficiency – e. g. for cleaning, safety and cooling on board.



Cleaning

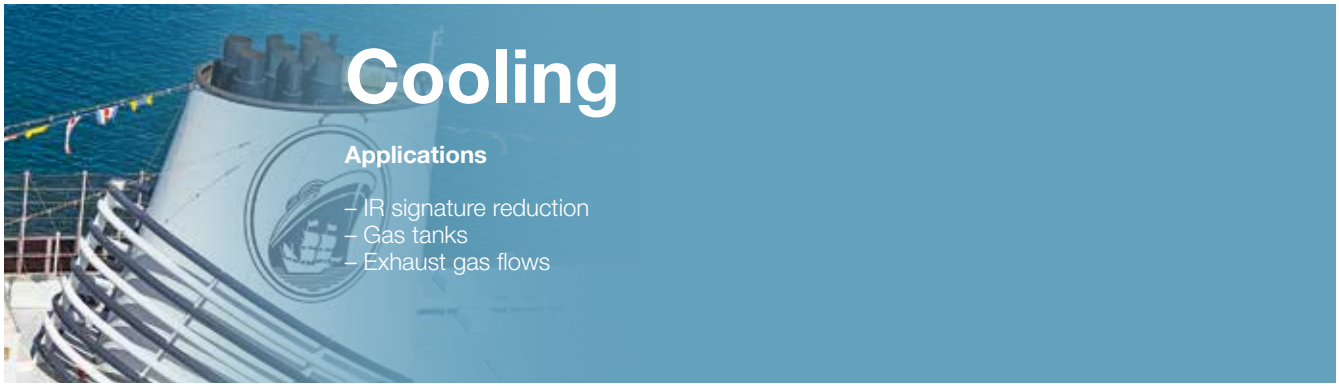
Applications

– Window cleaning
– NBC protection
– Cleaning black water tanks
– Exhaust gas cleaning
– Urea injection
– Cleaning droplet separators

Fire protection

Applications

– Helicopter landing decks
– Lifeboats
– Ship sides
– Ammunition rooms
– Hatch covers



Cooling

Applications

– IR signature reduction
– Gas tanks
– Exhaust gas flows

APPLICATION OVERVIEW FOR COMMERCIAL SHIPPING

Nozzles for window cleaning

Dirt and salt encrustations can be softened and removed using **flat fan, tongue-type or full cone nozzles**. Large spray angles and lower flow rates are preferred for this, Lechler can meet these requirements with our nozzle range. We recommend nozzles from the **series 632, 652, 686, 684, 490** and **422**. Installation is made easier by a wide range of accessories.

Separators for air intake systems

Lechler **air intake systems** are used for efficient protection against sea water, rain or fog.

Droplet separators for combustion air

Separator systems for reducing fluid content in combustion air.

Nozzles for hatch covers

Nozzles are used here for cooling and fire protection for the freight or containers with closed hatch covers. We recommend **full cone nozzles** with protection cap of the **series 400/401**.

Nozzles for fire protection rain curtains

Lechler **flat fan nozzles** installed in the lashing bridges can help to stop fires spreading and minimize damage to the ship and cargo.

Nozzles and droplet separators for wet scrubbers

Exhaust gases are desulfurized using **full cone nozzles** and the media salt and fresh water. Nozzles from the **series 403, 405** and **421** are ideally used.

The emission values from the funnel are reduced with highly efficient **droplet separators**. **Droplet separators** for vertical gas flow are mainly used here.

Tank cleaning nozzles for gray and black water tanks

Rotating tank cleaning nozzles can be used in these applications. Driven by the medium, these nozzles clean the tank walls in a precisely defined path by means of flat jets or gear-controlled solid streams. **Spray balls** can also be used for small tanks.

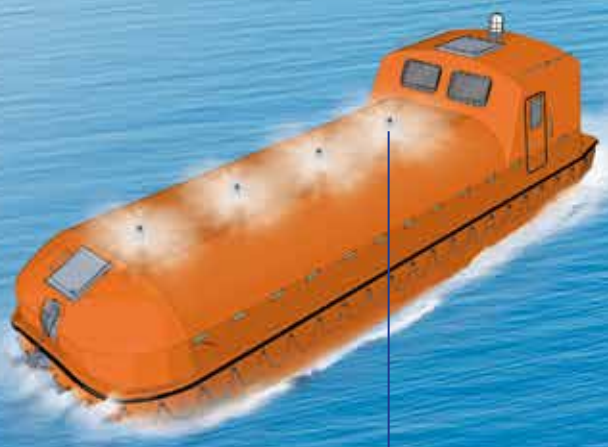
Nozzles for cooling gas tanks

For cooling tanks and installations, it is extremely important to evenly spray the entire object with water from all sides or to ensure a uniform water film on the surface. The smallest nozzle cross section should be ≧ 6 mm (DIN 14495). We recommend tangential **full cone nozzles** from the **series 422**.

APPLICATION OVERVIEW FOR COMMERCIAL SHIPPING

Nozzles for helicopter landing decks

Efficient extinguishing by means of **rotating pop-up foam extinguishing nozzles.**
Spray diameters of up to 9 m and spray heights of up to 5 m.
In accordance with CAP 437.



Nozzles for fire protection on lifeboats

In this application, the exterior shell on lifeboats is protected against heat and fire. The water film is sprayed backwards so that the shell of the lifeboat is completely wetted and cooled with water. We recommend the **series 500.393, 686** and **490/491**.

Separators for air intake systems

Lechler **air intake systems** are used for efficient protection against sea water, rain or fog.

Ship wall nozzles for fire protection

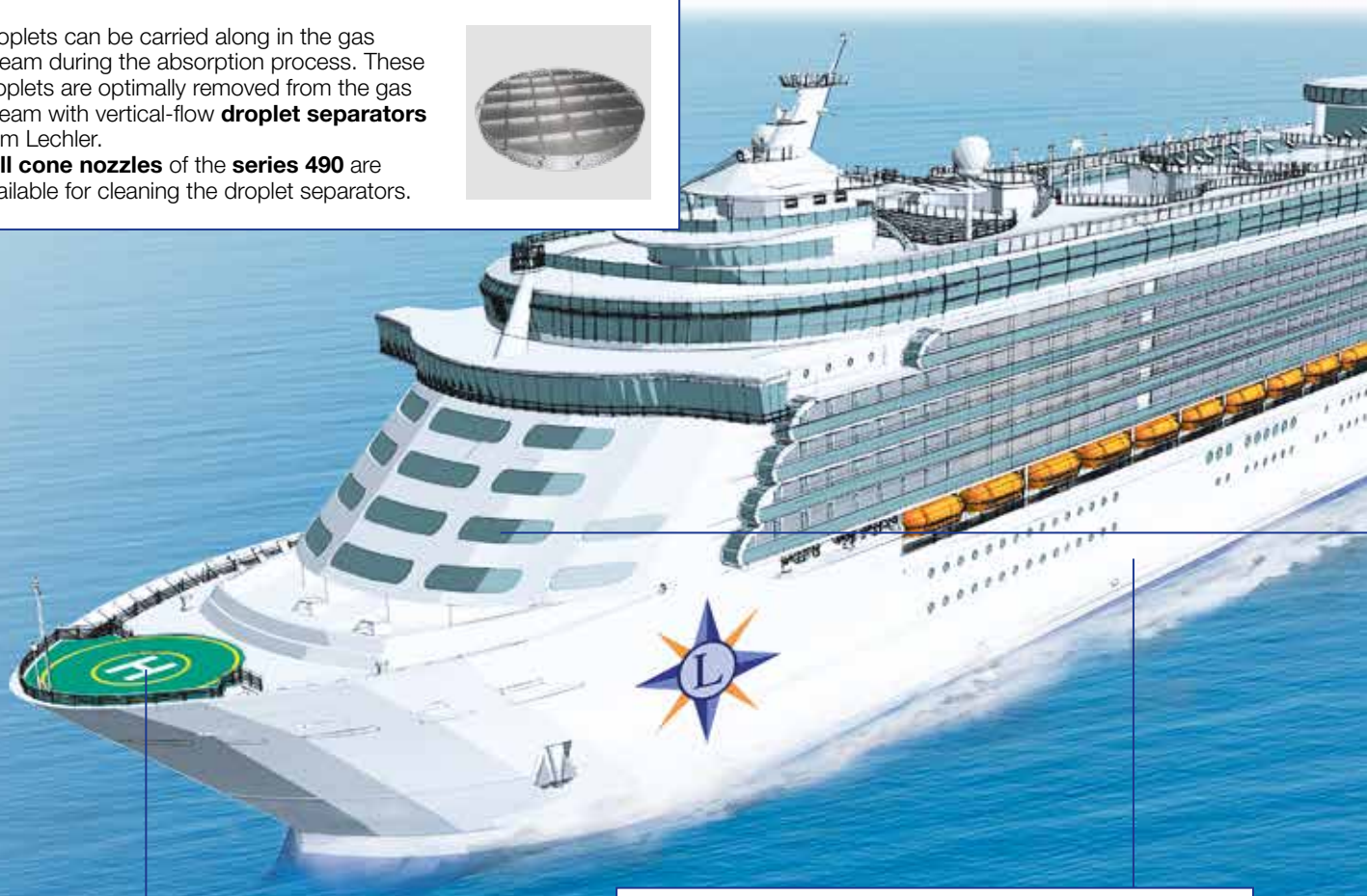
These nozzles were developed especially for seagoing tugs or supply ships, for example, and are used for fire protection on the ship walls during burning oil slicks. The water film runs down and wets the entire wall and protects it against strong heat.

APPLICATION OVERVIEW FOR CRUISE SHIPS AND YACHTS

Nozzles for exhaust gas cleaning (scrubbers) and for cleaning droplet separators

Exhaust gases are desulfurized using **full cone nozzles** and the media salt and fresh water. Nozzles from the **series 403, 405** and **421** are ideally used.

Droplets can be carried along in the gas stream during the absorption process. These droplets are optimally removed from the gas stream with vertical-flow **droplet separators** from Lechler.
Full cone nozzles of the **series 490** are available for cleaning the droplet separators.



Tank cleaning nozzles for gray and black water tanks

Rotating tank cleaning nozzles can be used in these applications. Driven by the medium, these nozzles clean the tank walls in a precisely defined path by means of flat jets or gear-controlled solid streams. Spray balls can also be used for small tanks.

Nozzles for helicopter landing decks

Efficient extinguishing by means of **rotating pop-up foam extinguishing nozzles.** Spray diameters of up to 9 m and spray heights of up to 5 m. In accordance with CAP 437.

Cleaning exhaust gas pipes

Deposits in exhaust gas pipes can be removed by means of Lechler **flat fan nozzles** and **rotating cleaners** of the **series 573/583**.

Separators for air intake systems

Lechler **air intake systems** are used for efficient protection against sea water, rain or fog.

Droplet separators for combustion air

Separator systems for reducing fluid content in combustion air.

Nozzles for window cleaning

Dirt and salt encrustations can be softened and removed by means of **flat fan, tongue-type** or **full cone nozzles**. Large spray angles and lower flow rates are preferred for this, requirements that can be met by our nozzle range. We recommend nozzles from the **series 632, 652, 686, 684, 490** and **422**. Installation is made easier by a wide range of accessories.
We supply special designs with polished surfaces especially for yacht construction.
Ask us for more information.

Nozzles for washing anchor chains

Washing anchor chains requires large-volume nozzles with the highest possible energy density. The **flat fan nozzles** of the **series 616/617** and **full cone nozzles of the series 490/491** are used here.

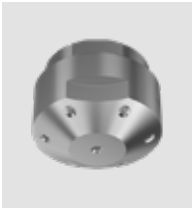
OVERVIEW FOR NAVY APPLICATIONS

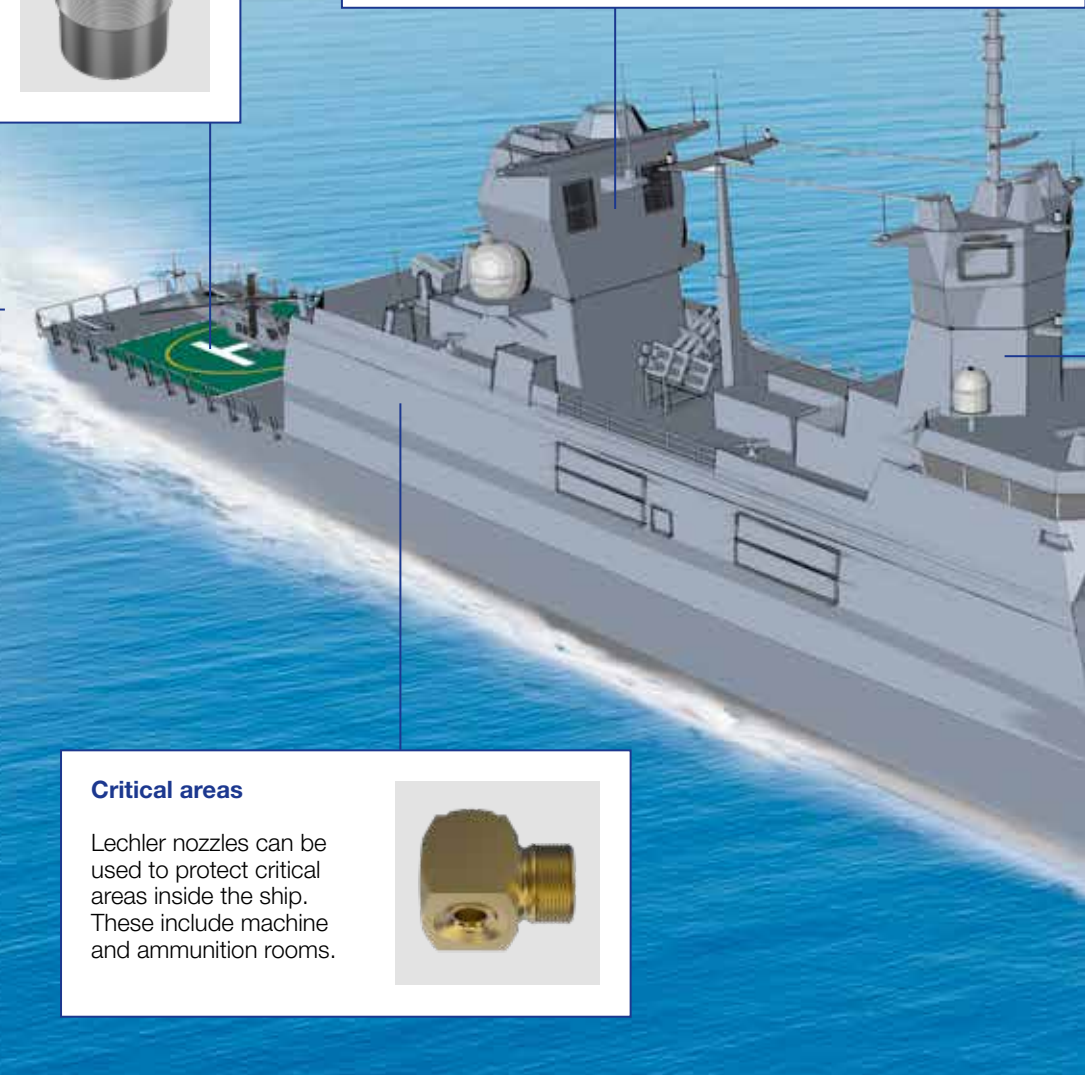
Nozzles for helicopter landing decks

Efficient extinguishing by means of **rotating pop-up foam extinguishing nozzles.** Spray diameters of up to 9 m and spray heights of up to 5 m. In accordance with CAP 437.

Gas cooling (quenching)

For gas cooling, a fluid is introduced which ideally completely evaporates and absorbs the thermal energy of the gas.
Very fine droplets are required for complete evaporation, this can be produced with **hollow cone** or **twin-fluid nozzles**.





Critical areas

Lechler nozzles can be used to protect critical areas inside the ship. These include machine and ammunition rooms.

IR signature reduction (exhaust gas stream)

Due to the increasing threat of highly sensitive search sensors, the heat emissions of naval ships must be significantly reduced. Hot exhaust gases can be camouflaged with the Lechler **CamouJet system**. This allows counter-measures to be activated in the required time and with the necessary effect.

IR signature reduction (outer shell/hull)

CamouSpray was specially developed for cooling the ship walls in order to largely minimize heat radiation.

NBC protection (vertical surfaces)

NBC measures are intended to protect the crew against the effects of nuclear (N), biological (B) or chemical (C) contamination. **Flat fan** or **tongue-type nozzles** are used for washing vertical surfaces.

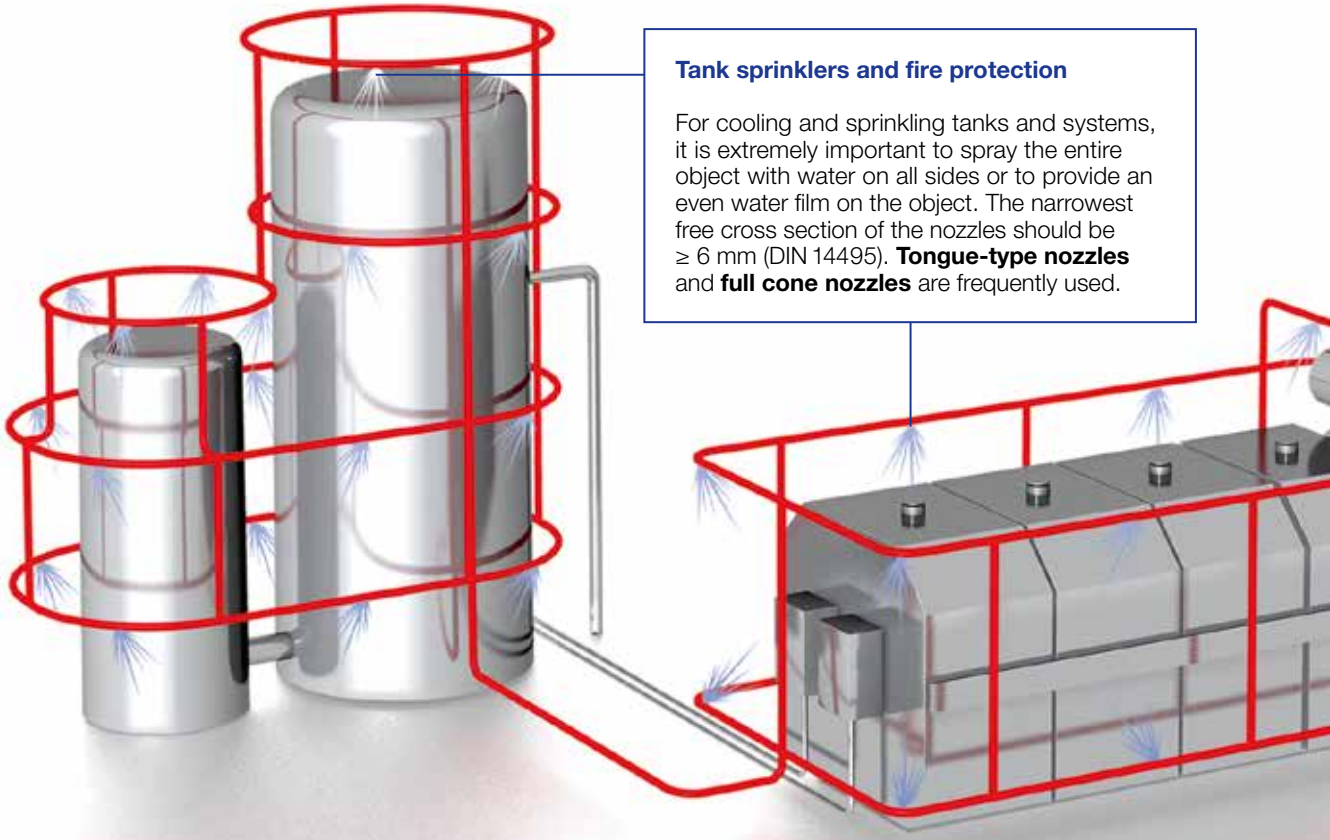
NBC protection (deck)

NBC measures are intended to protect the crew against the effects of nuclear (N), biological (B) or chemical (C) contamination. NBC residue can be flushed from the deck with **pop-out deflection plates** of the **series 571**. The nozzles generate a circular water impact with a diameter of up to 7 m.

NBC object protection

Individual objects standing on deck such as weapons, radar systems etc. can be optimally cleaned to remove NBC residue using the Lechler object protection nozzles.

LECHLER NOZZLES AND DROPLET SEPARATORS ARE CUSTOMER-SPECIFIC SYSTEMS FOR MANY MARITIME APPLICATIONS

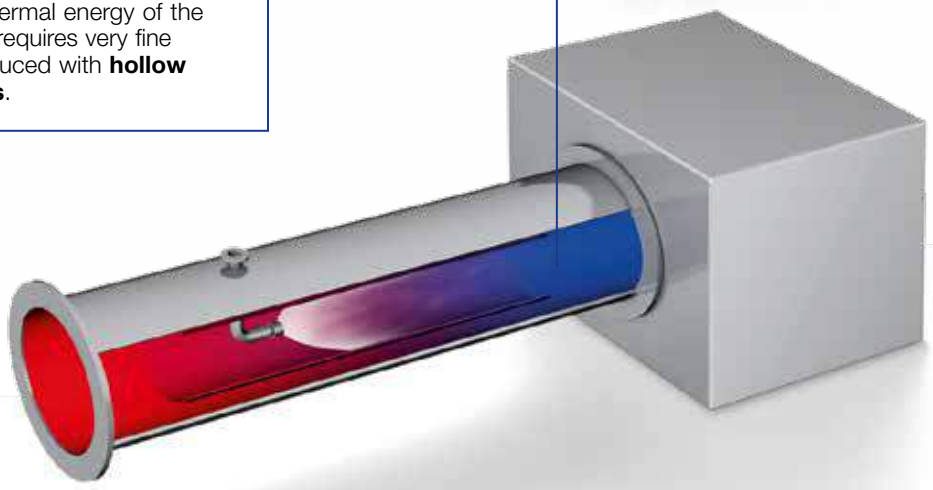


Tank sprinklers and fire protection

For cooling and sprinkling tanks and systems, it is extremely important to spray the entire object with water on all sides or to provide an even water film on the object. The narrowest free cross section of the nozzles should be ≥ 6 mm (DIN 14495). **Tongue-type nozzles** and **full cone nozzles** are frequently used.

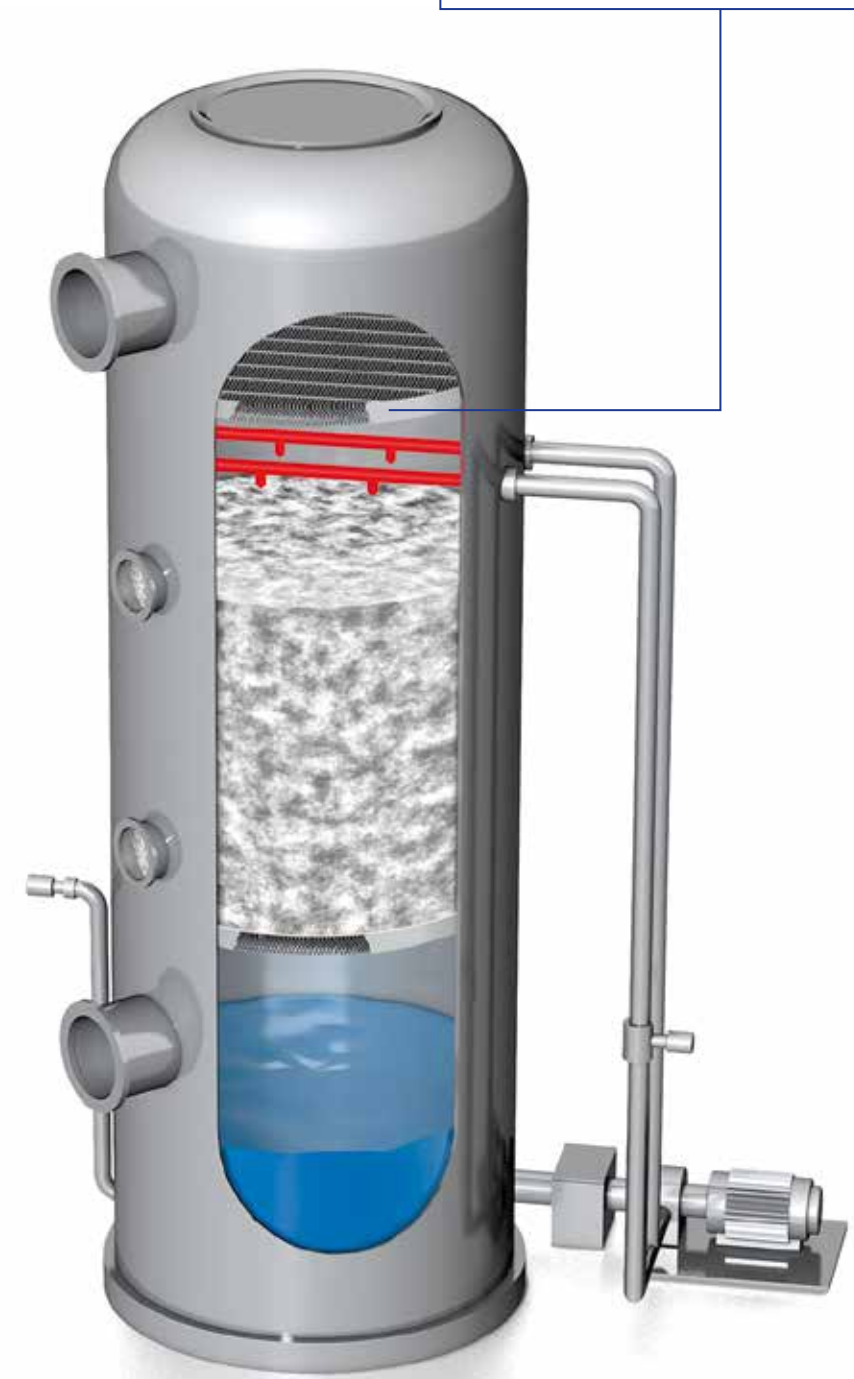
Gas cooling (Quenching)

In gas cooling, a liquid is added via nozzles that, under some circumstances, evaporates completely and thereby absorbs the thermal energy of the gas. Complete evaporation requires very fine droplets which can be produced with **hollow cone** or **twin-fluid nozzles**.



Droplet separators

Droplets can be carried along in the gas flow. Lechler **droplet separators** remove droplets from the gas flow in order to prevent down-stream measuring devices from being affected. Special **full cone nozzles** are available for cleaning droplet separators.



LECHLER NOZZLES AND DROPLET SEPARATORS ARE CUSTOMER-SPECIFIC SYSTEMS FOR MANY MARITIME APPLICATIONS

Cleaning of gray and black water tanks

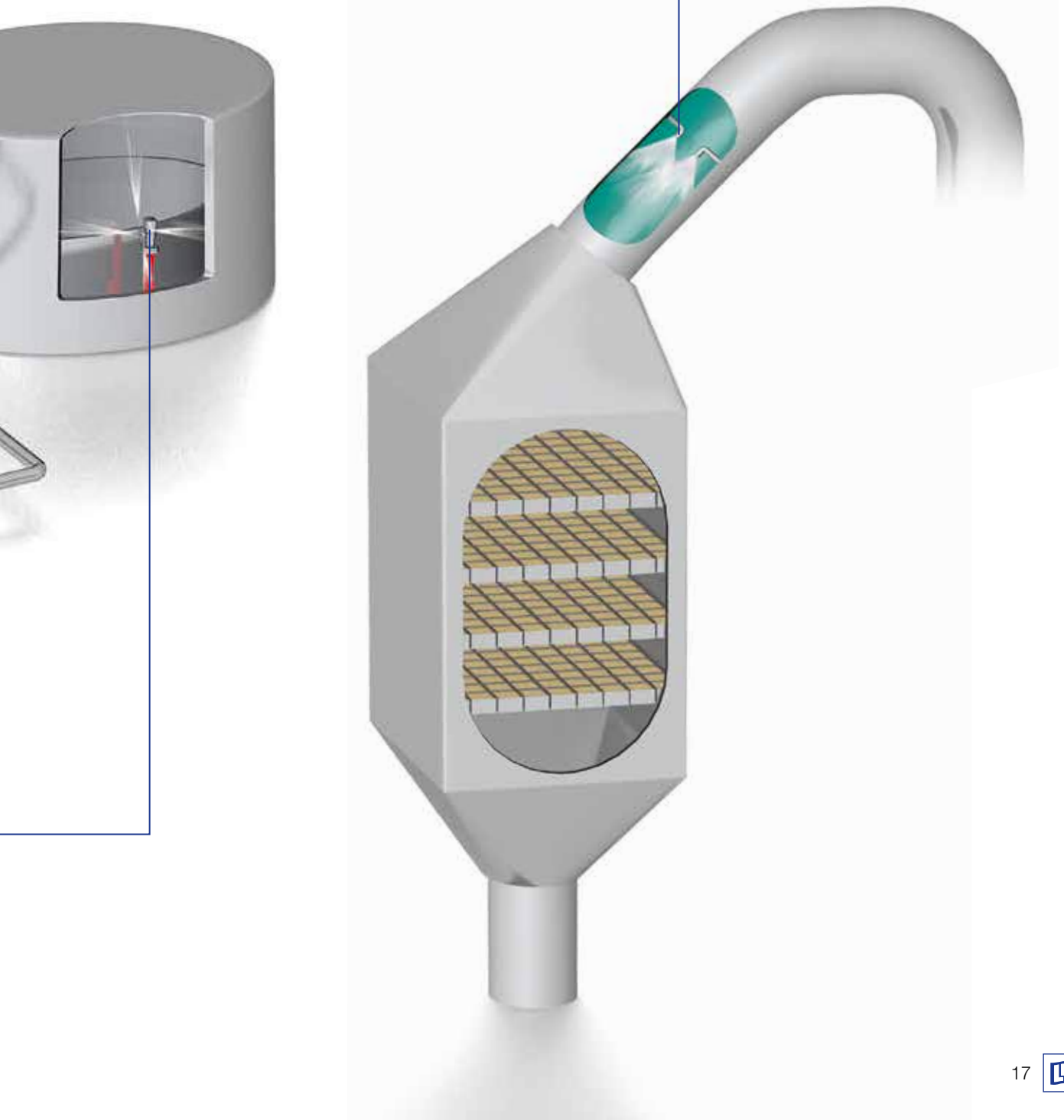
Optimum cleaning of these tanks requires targeted adaptation to the particular application. Lechler offers a wide range of **nozzles for tank and equipment cleaning** and will support you in finding the right arrangement.

Cleaning of large gray and black water tanks

High impact tank cleaning machines can be used in this application. These create a precisely defined path with **gear-controlled solid stream nozzles**. This gives them a great range. In smaller containers and systems, the precision jets can remove even persistent dirt.

NO_X reduction with SCR

With the selective catalytic reaction (SCR), achieving a high separation efficiency is possible only with the aid of a catalyst. Such a solution requires special precautions to keep the efficiency high and catalyst waste low. The reagent is added immediately before the catalyst using **twin-fluid nozzle lances** in a temperature window appropriate to the reaction.



WHAT YOU SHOULD KEEP IN MIND WHEN PLANNING

Below we have compiled a list of the most important criteria for selecting your nozzle.

① Atomization methods

Single-fluid nozzles spray small to very large volumes of liquid solely via pressure. This makes them suitable above all for low-viscosity (e. g. water, alcohols) to slightly viscous (e. g. olive oil) fluids and, depending on the jet shape, pressure and flow rate, they produce fine to very coarse droplets. Since only one fluid flow must be handled, single-fluid nozzles are comparatively easy to install and use.

The typical pressures in ship application are between 0.5 and 8 bar. Higher differential pressures are used for single-fluid nozzles only for cleaning surfaces or generation of ultra-fine droplets in exhaust gas cooling or after treatment.

Twin-fluid nozzles atomize the liquid with the aid of a compressible medium, in most cases compressed air or steam. They work in the range of very small to medium flow rates and are preferred for particularly fine misting or the atomization of high-viscosity liquids.

A distinction is made between twin-fluid nozzles with internal mixing and those with external mixing. The combining of two different fluid flows makes the installation and operating complexity greater than is the case with comparable single-fluid nozzles.

② Flow rate, spray pattern/angles and spray behavior

Unless otherwise stated, the flow rate information for our nozzles always refers to water. The conversion of differing liquid densities is explained in our standard catalogue.

Depending on the version and application, we supply single-fluid nozzles with differently stepped spray angles from 0° (solid stream nozzles) to 360° (tank cleaning nozzles).

Figure 1: Different spray patterns

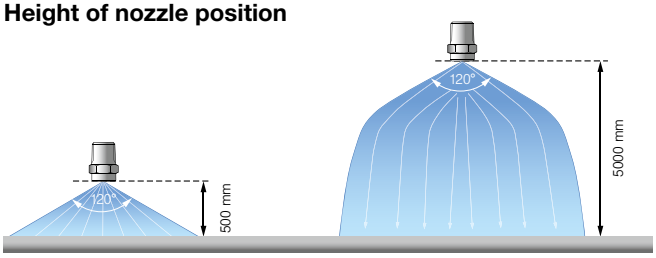
The quoted spray angles apply in close vicinity to the nozzle orifice and without external influences. Gravity and air flows influence the spray pattern. Depending on the version, single-fluid nozzles can spray the fluid as a hollow cone, full cone or flat fan.

The **solid stream nozzle** does not spray, but rather produces a closed jet that hits at a concentrated point.

The jet only begins to break up after some distance. Twin-fluid nozzles have a narrow spray angle of 20°–40° due to the high speed at which the compressible medium exits. However, as the distance from the nozzle increases, the spray pattern becomes increasingly less sharply delimited. Twin-fluid nozzles normally produce full cone or flat fan spray patterns.

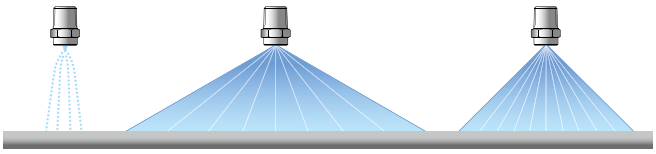
The following parameters influence the spray pattern:

Height of nozzle position



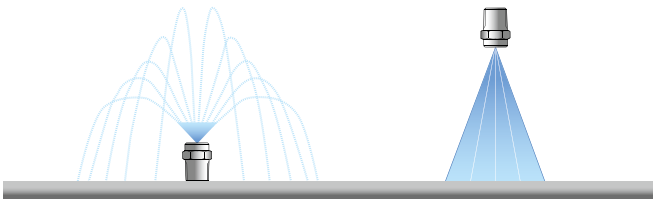
The diagram above illustrates how height influences the spray pattern.

Changing the nozzle pressure



Pressure: very low | Pressure: optimum | Pressure: very high

Spraying direction



Spraying upwards | Spraying downwards

Horizontal spraying

Figure 2: Spray patterns for different operating conditions and installation situations

③ Liquid distribution

Uniform fluid distribution is decisive for cooling and cleaning and for fire protection of surfaces such as superstructures, panoramic windows, helicopter decks and ammunition rooms. For this purpose, several nozzles must be arranged next to each other. The nozzle positioning is variable, depending on task.

Measuring the distribution

The liquid distribution in a plane can be determined with the aid of a combination of Plexiglas® cylinders. The filling level of the individual cylinders is determined automatically. This measuring process can also record the liquid distribution of a nozzle over a moving measuring plane. This enables simulation of window cleaning to be simulated.

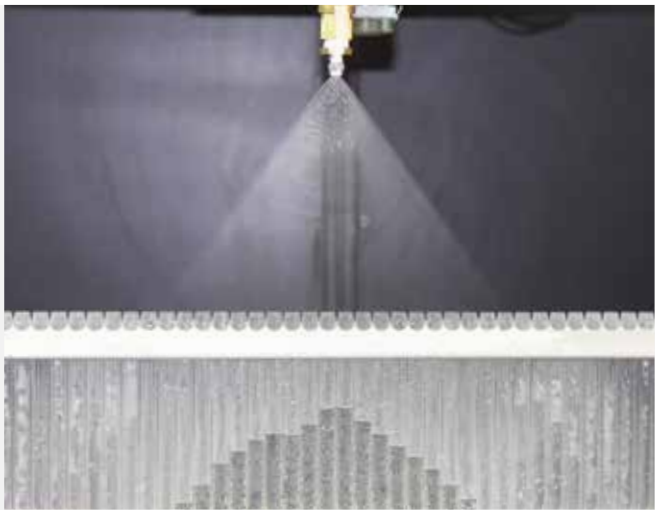


Figure 3: Fluid distribution measurement

④ Drift

When nozzles are located in an open environment, the spray patterns are influenced by the ambient conditions. Air flows such as head wind or natural wind flows in particular can influence the desired spray pattern to a greater or lesser extent. This effect can be reduced by a coarser droplet spectrum. Due to the larger mass of the droplets, these are not deflected as easily by the air flows and follow the required direction better.

This environmental influence must be taken into account especially for targeted applications such as cooling and cleaning objects or superstructures. The influence can also be minimized by differently positioned nozzles.

⑤ Gases

Fundamentally, the delivery of gases (e. g. air) must be regarded in a differed way to that of liquids. Gases are compressible fluids, whereas liquids are incompressible fluids.

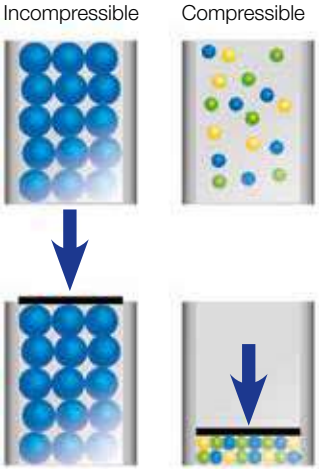


Figure 4: Compressibility behavior (left water, right air)

Gases can be delivered with almost all nozzles with which liquids are also atomized. However, due to the compressibility and lower density, the spray pattern of gases can not be formed in the same manner as liquids.

Under certain conditions (pressure and nozzle geometry), gases tend to significantly increase the sound level. The turbulences that cause the discharge noise are significantly reduced by applying multi-channel nozzles with specially shaped nozzle openings. This nozzle geometry also increases the blowing force while at the same time reducing the air consumption.

In some circumstances, the velocity of gases can be very high. If a certain pressure difference is applied to a nozzle, velocities of around 320 m/s can often arise in the narrowest free cross section. This velocity can increase briefly after the nozzle. The chart below shows the velocity curve in a flow situation.

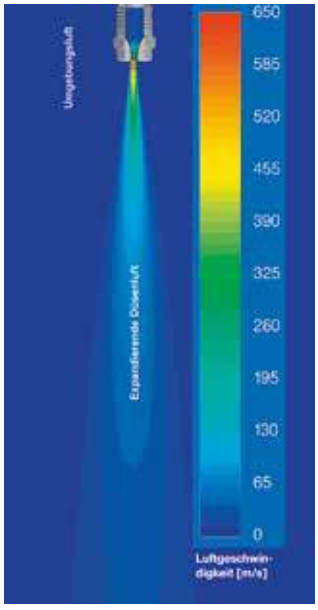


Figure 5: Representation of the speed curve of outflowing air

WHAT YOU SHOULD KEEP IN MIND WHEN PLANNING

⑥ Narrowest free cross section

The risk of a nozzle blocking depends greatly on its narrowest free cross section (Ø E). Experience has shown that for smooth operation, the maximum particle size in the fluid should not exceed one third of the narrowest free cross section.

Hollow cone and full cone nozzles with axial flow have an internal swirl. Hollow cone and full cone nozzles with inflow at the side (tangential or eccentric design) do not need a swirl and are, therefore, much less prone to blockages. In the field of flat fan nozzles, our tongue-type nozzles represent a special design that is less susceptible to blockages.

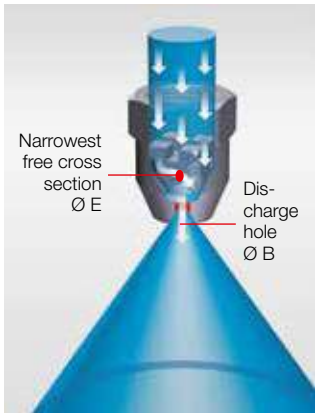


Figure 6: Narrowest free cross section

⑦ Droplet sizes

Twin-fluid nozzles can produce very fine to extremely fine droplets. The size depends mainly on the flow rate ratio of the compressible medium used (m^3/h) to the atomized fluid (l/min): The greater the ratio, the finer the atomization.

In the case of **single-fluid nozzles**, however, the decisive factors are pressure, nozzle type and flow rate across the droplet spectrum. Increasing pressure results in finer atomization, but mostly only up to a certain level.

Hollow cone nozzles produce very fine to fine droplets at the same pressure and flow rate. **Full cone nozzles** produce slightly coarser droplet spectrums, and finally flat **fan nozzles** have the coarsest droplet spectrum.

Figure 7: Droplet measurement

The following generally applies: Within a series and at a given pressure, nozzles with a lower flow rate produce finer droplet spectrums than nozzles with a higher flow rate.

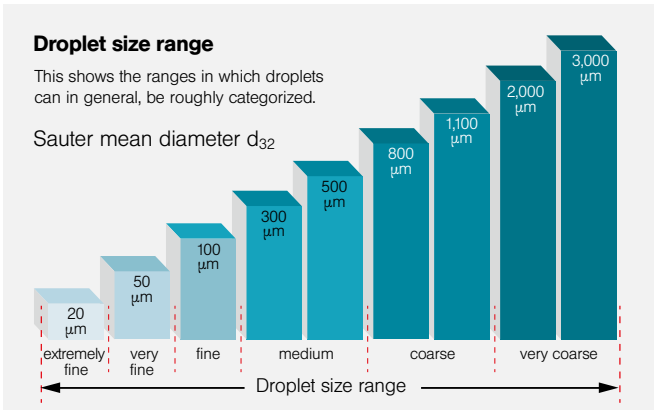


Figure 8: Droplet size definition

⑧ Ambient conditions

The environment being sprayed into is a deciding factor for which spray angle, pressure, material or droplet size should be selected for the process. If the surrounding gas circulates around a nozzle, this can have a direct influence on the trajectory of the droplets and therefore on the process. Influencing factors in the environment include, for example pressure and temperature, gas type (e.g. air or SO_2), dimensions (e.g. in the case of containers) or other parameters.

Also for example, when cleaning containers it is essential to pay attention as to whether a flammable mixture can form in the tank. If this is the case, Lechler tank cleaners with ATEX approval can be used.

⑨ Materials

For shipbuilding applications, Lechler especially offers the materials aluminum bronze (DIN 2.0920 (CuAl 8)) and duplex steel 318LN SS and 904L SS. In addition, our standard materials for metal nozzles are brass and the stainless steels 303 SS, 316L SS or 316Ti SS. Standard nozzles made of plastic are mostly made of PA, PVDF or POM. For special mechanical, thermal or chemical loads, we supply a wide variety of special materials, for example acid-resistant or heat-resistant stainless steels, special alloys, ceramic materials or plastics such as PP, PE1000 or PTFE.

It is also necessary to select the optimum material for the seals. Viton, PTFE, EPDM or EWP are used, depending on the applications. However, sealing materials such as Inconel or Centellen are also used for special cases.

⑩ Connections

Nozzles are mainly manufactured with threads conforming to BSPP, DIN 2999 (BSPT) and NPT.
A distinction is made here between sealing and non-sealing threads. In the case of non-sealing threads, PTFE strip or a thread paste is used to provide the seal.

Not all nozzles can be connected with a thread. For these we supply flange solutions conforming to DIN 2527, EN 1092-1 and ASME B 16.5. Aseptic clamp connections (Tri-Clamp connections) conforming to DIN 11864-3 are also possible. Whether a connection other than the standard connection is feasible for a nozzle must be determined individually.

⑪ Droplet separators

Droplet separators have played a vital role as functional elements in process operations and gas scrubbing plants. They are now becoming even more important due to increasingly stringent environmental protection regulations that require a drastic reduction in the residual pollutant content after gas has passed through the scrubbers.

Our droplet separators are developed in close cooperation with users and institutions.

We have developed droplet separators that have been used successfully in many different areas in close cooperation with users and institutions. There are no standard solutions for this. Since practically every application has its own requirements, we develop customized droplet separators for the respective task. Our project and process engineers will be glad to advise you on design, planning and execution.

We make use of a very large selection of different profiles and materials for horizontal and vertical flow directions.

In order to design and plan droplet separators, it is necessary to have precise knowledge of the operating and performance data of the separation systems. State-of-the-art measuring equipment in the new Lechler technical laboratory allows us to validate performance data and simulate specific installation situations.

If the gas flows are heavily laden with dust, deposits or caking can occur under unfavorable conditions which impair the efficiency of the droplet separators. In order to guarantee availability in continuous operation, it is recommended to install a cleaning system. Cyclical spraying of the droplet separators with Lechler full cone nozzles has proven effective here.

WHAT YOU SHOULD KEEP IN MIND WHEN PLANNING

⑫ Mechanical cleaning

Cleaning effects

Rotating cleaning nozzles deliver the greatest possible impact in order to clean the container wall. To achieve this, large droplets must strike at high speed. This even allows the cleaning of persistent dirt that would usually not dissolve. Important influencing variables are the distance between the nozzle and wall, and the operating pressure. Neither must be too great or the fluid will break down into smaller droplets (see Figs. 9 and 10) and the impact will be reduced.

Besides the impact, the fluid running down the container wall also has a significant cleaning effect. If the formed film is thick enough, the result and shear stresses can remove light to moderate dirt. In that case, unsprayed patches are less of an issue than is the case during impact cleaning (see Fig. 11).

Rotating cleaning nozzles or spray ball?

Due to their simple construction, spray balls are economical and are resistant to faults. Whereas rotating cleaning nozzles spray the entire container wall in a fan-like pattern, the jets from spray balls strike only in concentrated spots. The remaining surface is simply cleaned by the shear stresses of the fluid running off (see Fig. 12). The cleaning process can also take much longer, depending on the type and degree of dirt.

Cost reduction via efficient cleaning processes

This is precisely where our nozzles and rotating cleaning nozzles come into play, having been specially developed for delivering a high mechanical cleaning action. Their greater efficiency helps to permanently reduce on going costs for energy and cleaning agents, and also the duration of cleaning. Consequently a one-off investment in improved nozzle technology pays for itself after only a short time.

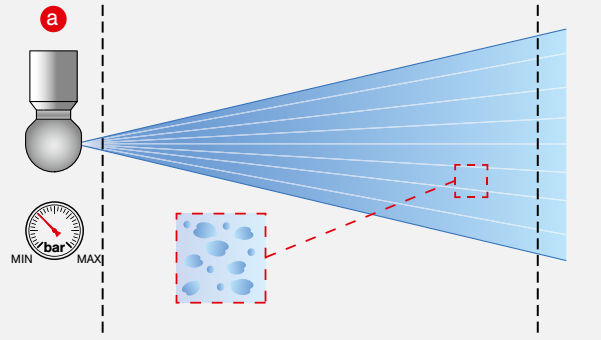


Figure 9: Rotating cleaning nozzles with recommended operating pressure

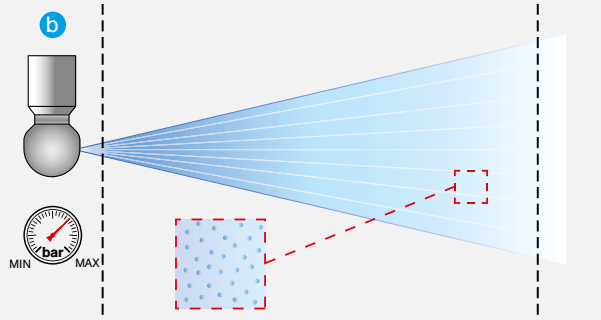
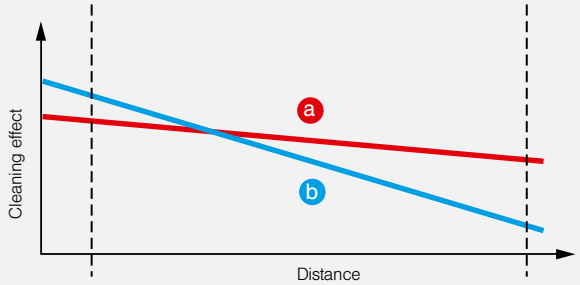


Figure 10: Rotating cleaning nozzles with operating pressure too high



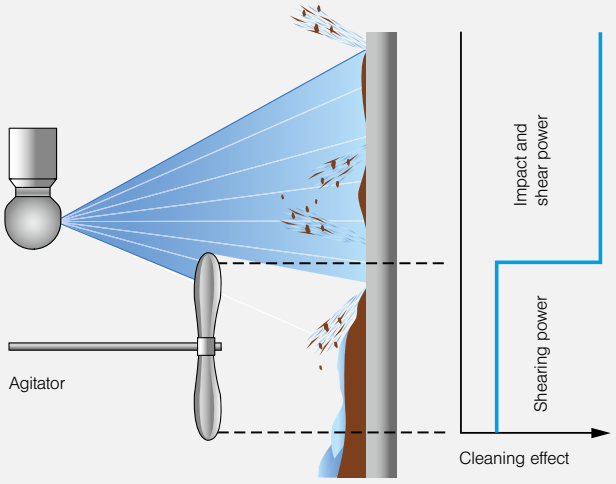


Figure 11: Cleaning mechanisms, impact and shearing power

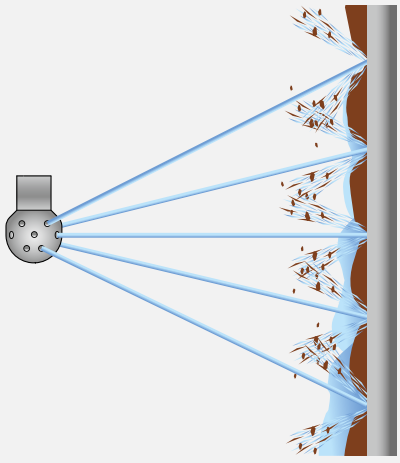


Figure 12: Cleaning with a spray ball

⑬ Material wear

Nozzle wear depends greatly on the conditions of use and on the nozzle material. Normally, the nozzle's fluid discharge opening wears as a result of material abrasion. The following conditions of use can speed up wear:

- Amount and hardness of the particles in the fluid
- Operating the nozzle above the recommended pressure range
- Using aggressive media

As wear increases, the spray pattern quality becomes continuously worse. In most cases, this can be seen very easily with the naked eye. At the same time, a change occurs in the spraying parameters, for example an increased flow rate.

Wear leads to a worse production result and higher costs. Fig. 10 shows an example of a heavily worn spray ball. For these reasons, regular maintenance intervals and nozzle replacement are particularly important for achieving constant process capability.

⑭ Approvals

In shipbuilding, approvals from the common certification bodies are often requested for the nozzles. Normally, acceptance of the overall system is required and the nozzle is only part of this. It must therefore be checked exactly in advance whether an individual nozzle acceptance is necessary or whether the nozzle can be accepted as part of the system.

Some nozzles have approvals from the Bundeswehr Technical Center. If necessary, NATO stock numbers can be recoded for Lechler nozzles.

⑮ Export approvals

Please note that nozzles used for military shipping may require export approval. This must be checked in advance.

Zulassung

Figure 13: Chemical attack on a spray ball

THE RIGHT NOZZLE FOR EVERY APPLICATION

Application areas

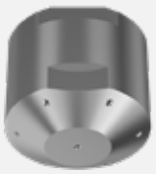
Fire protection

- Hatch cover
- Lifeboat
- Ship wall
- Ammunition room
- Helicopter deck

Chemical, biological, radiological and nuclear (NBC)

- Object protection
- Surface cleaning

Nozzle series

Series	490/491	686	571/500.289	502/503
Designation	Axial-flow full cone nozzles	Tongue-type nozzles	Deflector-plate nozzles	Multiple solid stream nozzles
				
Page	42/43	53	67/68	70
Application				

Series	524/525/500.542	400/401	500.393	500.447
Designation	Deflector-plate nozzles	Full cone nozzles with protection cap	Deflector-plate nozzles	Pop-up foam extinguishing nozzles
				
Page	45	46	49	49/50
Application				

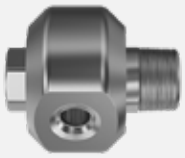
Series	573/583	5B2/5B3	170/180	76X
Designation	Rotating cleaners	Static spray balls	Twin-fluid nozzles	Twin-fluid atomizing nozzles
				
Page	61	64/65	27	28/29
Application				

Gas cooling/gas treatment

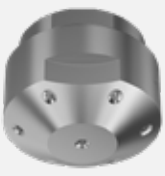
- Urea injection
- Gas tank
- Exhaust gas pipe
- Scrubber

Cleaning

- Windows
- Gray/black water tank
- Anchor chain
- Droplet separator
- Scrubber (internal cleaning)

422/423	**616/617**	**652**	**632/633**	**684.568**
Tangential full cone nozzles	Flat fan nozzles	Flat fan nozzles for retaining nut	Flat fan nozzles	Tongue-type nozzles
				
44	48	51	52	71

302/304	**600.471/472**	**600.507/600.516**	**600.577**	**5TA/5TB/5TM**
Eccentric hollow cone nozzles	Tongue-type nozzles	Polished tongue-type nozzles	Polished flat fan nozzles	High impact tank cleaning machine
				
73	71	54	55	57/58

214/216	**502/503**	**405**	**403**	**419/421**
Axial-flow hollow cone nozzles	Cluster nozzles	Axial-flow full cone nozzles	Axial-flow full cone nozzles	Axial-flow full cone nozzles
				
31	32	33	34	35/36

COMMERCIAL SHIPPING

With constant growing global trade, maritime trade will also continue to increase. 98 percent of intercontinental trade and 62 percent of internal European trade takes place by means of commercial shipping. A wide range of applications for nozzles in commercial shipping make them an indispensable part of this giant economic sector. Nozzles are used for fire protection in particular, but also for various cleaning tasks such as exhaust gas scrubbing or tank cleaning.

Twin-fluid nozzles for exhaust gas cooling
Series 170/180

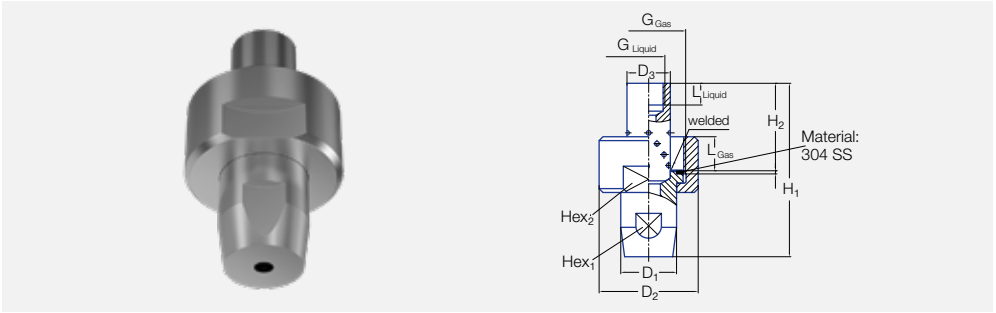
Efficient atomization by mixing liquid medium and gas.

- Internal mixing principle (a mixing chamber inside the nozzle combines a gas and a liquid to produce an intensive two-phase mixture)
- Extremely fine atomization with good control behavior
- Large clear cross sections
- Lower air consumption than for nozzles with external mixing
- Maintenance-free operation

Applications:
Gas cooling, humidification, flue-gas desulfurization, absorption.

The large free cross sections of the nozzle permit maintenance-free operation even for atomization of viscous and abrasive media with high solids load.

Other sizes available on request



Type	Dimensions [mm]										
	H_1	H_2	D_1	D_2	D_3	A/F_1	Hex_2	G_{Liquid}	$G_{Gas\ BSPP}$	L_{Liquid}	L_{Gas}
180.641	41	-	14	31.5	11.5	12	24	M8 x 1 A	G 3/4 I	8	12
170.801	81	40.5	32	57.7	15	27	50	3/8 BSPT	G1 1/4 I	12	13
170.881	81	40.5	32	57.7	15	27	50	3/8 BSPT	G1 1/4 I	12	13
170.961	112	56.5	36	64	28	32	55	1/2 BSPT	G1 1/2 I	14	22

Ordering no. / Type	E Ø [mm] Air	E Ø [mm] Water	Air pressure **p** [bar] 1.0			2.0			3.0			4.0		
			p water [bar]	$\dot{V}$ water [l/h]	$\dot{V}_{n\ air}$ [m³/h]	**p** water [bar]	$\dot{V}$ water [l/h]	$\dot{V}_{n\ air}$ [m³/h]	**p** water [bar]	$\dot{V}$ water [l/h]	$\dot{V}_{n\ air}$ [m³/h]	**p** water [bar]	$\dot{V}$ water [l/h]	$\dot{V}_{n\ air}$ [m³/h]
180.641	3.0	4.2	0.8	0.4	20.0	1.7	0.6	32.0	2.5	0.8	43.0	3.1	0.9	55.0
			0.9	1.0	18.0	1.9	1.5	28.0	3.2	3.0	36.0	4.6	4.0	43.0
			1.3	2.5	14.0	2.7	3.5	23.0	4.0	5.0	32.0	5.8	7.0	37.0
170.801	2.0	5.5	0.7	1.0	40.0	1.5	1.0	58.0	2.2	1.2	80.0	3.2	1.2	105.0
			0.9	3.0	35.0	1.8	5.0	52.0	2.6	7.0	72.0	3.6	10.0	91.0
			1.0	5.0	32.0	2.0	10.0	48.0	3.0	14.0	63.0	4.0	20.0	83.0
170.881	2.8	7.6	0.6	1.0	60.0	1.5	1.2	95.0	2.2	1.5	130.0	3.1	1.8	171.0
			0.8	5.0	55.0	1.7	7.0	90.0	2.5	10.0	118.0	3.5	15.0	154.0
			0.9	8.0	50.0	1.9	13.0	80.0	3.0	19.0	105.0	4.1	28.0	143.0
170.961	3.2	9.5	0.6	1.0	94.0	1.4	1.2	155.0	2.2	1.5	210.0	3.0	1.8	275.0
			0.8	5.0	85.0	1.7	10.0	130.0	2.6	15.0	179.0	3.5	20.0	220.0
			1.0	12.0	72.0	1.9	19.0	115.0	3.0	26.0	152.0	4.1	38.0	198.0

E = narrowest free cross section
Materials on request

Small spray angle (15°), suitable for small cross sections and horizontal channels

Very large turn down ratio of 20:1 (in some cases up to 40:1)

Adjustment of the droplet spectrum by changing the air/liquid ratio

Very fine droplet spectrum

Clog-resistant thanks to large free cross sections without internal fittings

Typical pressure range Liquid 1–6 bar, ü atomizing air 1–6 bar, ü

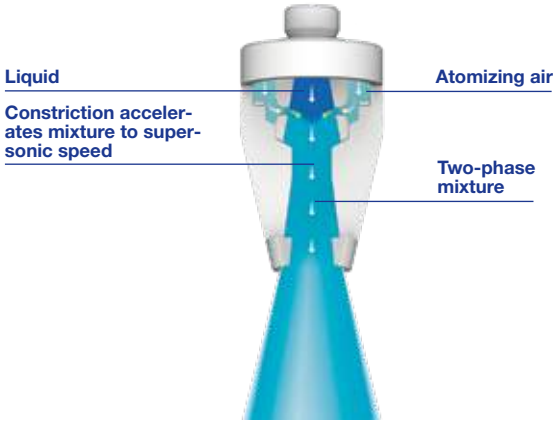


Diagram of the Laval nozzle

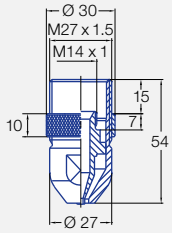
Twin-fluid atomizing nozzles for gas treatment
Series 76X

- Twin-fluid nozzle with external mixing for production of fine droplets
- Modular concept
- Wide range of combination options

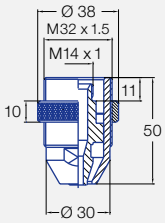
Applications:
Gas treatment, combustion processes.

Material:
Seawater-resistant stainless steels or stainless steels adapted to the combustion process.

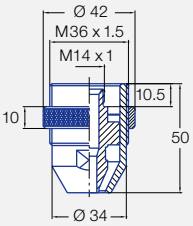
- Solid stream nozzles for high-viscosity suspensions and fluids
- Nozzles with pre-atomization for high atomization efficiency



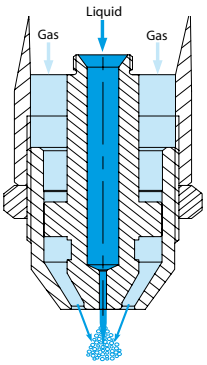
SN 1



SN 2

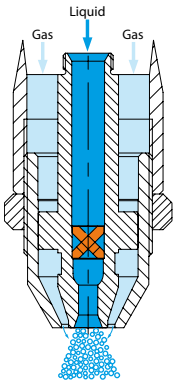


SN 3



Twin-fluid nozzle with external mixing and solid stream orifice

The delivered solid fluid stream is atomized by the gas into small droplets immediately outside the nozzle.



Twin-fluid nozzle with external mixing and pre-atomization

The fluid flows through an internal swirl insert, which causes the fluid to rotate. As a result, a full cone is formed at the orifice consisting of large droplets. These are then atomized into small droplets by the atomizing gas, which emerges from the annular gap. This is more efficient than solid stream atomization because the fluid is already in droplet form and the atomizing gas therefore has a greater attack surface area for the shear forces.

Overview of nozzle sizes

Nozzle/series		Size	Reference air pressure dp [bar]	Air flow rate [Nm³/h]
Solid stream orifice	**with pre-atomization**			
760.XX0.1Y	**761.XX6**	SN 1	3.0	25.00
762.XX0.1Y	**763.XX6**	SN 1	3.0	46.00
764.XX0.1Y	**765.XX6**	SN 2	3.0	110.00
–	**767.XX6**	SN 3	3.0	128.00
766.XX0.1Y	**–**	SN 3	3.0	180.00

Twin-fluid atomizing nozzles for lance mounting
Series 76X

Twin-fluid nozzle with external mixing and solid stream orifice

Flow rate								Atomizing air							
No.	Ordering no. / Type	B [mm]	V̇ [l/min] l/min – p [bar] 1.00	0.7	0.5	0.3	0.1	Size	V̇ [l/min] m³/h – p [bar] 1.00	2.00	3.00	4.00	5.00	6.00	Outside diameter of lance D [mm]
1	**760.050**	0.50	0.17	0.14	0.12	0.09	0.05	SN 1	12.50	18.75	25.00	31.25	37.50	43.75	30.00
	760.100	1.00	0.67	0.56	0.47	0.36	0.21								
	760.150	1.50	1.50	1.25	1.06	0.82	0.47								
	760.200	2.00	2.66	2.23	1.88	1.46	0.84								
	760.250	2.50	4.16	3.48	2.94	2.28	1.32								
	760.300	3.00	5.99	5.02	4.24	3.28	1.90								
2	**762.150**	1.50	1.50	1.25	1.06	0.82	0.47	SN 1	23.00	35.50	46.00	57.50	69.00	80.50	30.00
	762.200	2.00	2.66	2.23	1.88	1.46	0.84								
	762.250	2.50	4.16	3.48	2.94	2.28	1.32								
	762.300	3.00	5.99	5.02	4.24	3.28	1.90								
	762.320	3.20	6.82	5.71	4.82	3.74	2.16								
3	**764.300**	3.00	5.99	5.02	4.24	3.28	1.90	SN 2	55.00	82.50	110.00	137.50	165.00	192.00	38.00
	764.500	5.00	16.65	13.93	11.78	9.12	5.27								
4	**766.300**	3.00	5.99	5.02	4.24	3.28	1.90	SN 3	90.00	135.00	180.00	225.00	270.00	315.00	42.00
	766.500	5.00	16.65	13.93	11.78	9.12	5.27								

B = bore diameter
Materials on request

Twin-fluid nozzle with external mixing and pre-atomization

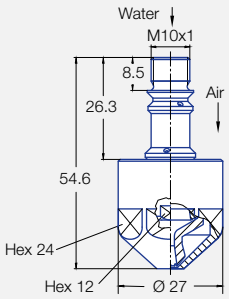
Flow rate										Atomizing air							
No.	Ordering no. / Type	B [mm]	E [mm]	V̇ [l/min] l/min – p [bar] 1.00	2.00	3.00	4.00	5.00	6.00	Size	V̇ [l/min] m³/h – p [bar] 1.00	2.00	3.00	4.00	5.00	6.00	Outside diameter of lance D [mm]
1	**761.446.1Y.00**	1.30	1.00	0.95	1.25	1.47	1.65	1.80	1.94	SN 1	12.50	18.75	25.00	31.25	37.50	43.75	30.00
	761.486.1Y.00	1.45	1.20	1.21	1.60	1.88	2.11	2.31	2.48								
	761.506.1Y.00	1.45	1.20	1.36	1.80	2.12	2.38	2.60	2.79								
	761.526.1Y.00	1.65	1.30	1.52	2.00	2.35	2.64	2.89	3.10								
	761.566.1Y.00	1.85	1.30	1.89	2.50	2.94	3.30	3.61	3.88								
	761.606.1Y.00	2.05	1.65	2.39	3.15	3.70	4.16	4.54	4.89								
2	**763.446.1Y.00**	1.30	1.00	0.95	1.25	1.47	1.65	1.80	1.94	SN 1	23.00	35.50	46.00	57.50	69.00	80.50	30.00
	763.486.1Y.00	1.45	1.20	1.21	1.60	1.88	2.11	2.31	2.48								
	763.506.1Y.00	1.45	1.20	1.36	1.80	2.12	2.38	2.60	2.79								
	763.526.1Y.00	1.65	1.30	1.52	2.00	2.35	2.64	2.89	3.10								
	763.566.1Y.00	1.85	1.30	1.89	2.50	2.94	3.30	3.61	3.88								
	763.606.1Y.00	2.05	1.65	2.39	3.15	3.70	4.16	4.54	4.89								
3	**765.486.1Y.00**	1.65	1.30	1.21	1.60	1.88	2.11	2.31	2.48	SN 2	55.00	82.50	110.00	137.50	165.00	192.00	38.00
	765.646.1Y.00	2.30	1.80	3.03	4.00	4.70	5.28	5.77	6.21								
	765.746.1Y.00	3.30	1.90	5.38	7.10	8.35	9.37	10.24	11.02								
4	**767.646.1Y.00**	2.30	1.80	3.03	4.00	4.70	5.28	5.77	6.21	SN 3	64.00	96.00	128.00	160.00	192.00	224.00	42.00
	767.766.1Y.00	3.30	2.40	6.06	8.00	9.41	10.56	11.54	12.41								
	767.846.1Y.00	4.05	3.20	9.47	12.50	14.70	16.49	18.03	19.40								

B = bore diameter · E = narrowest free cross section
Materials on request

Twin-fluid nozzles for exhaust gas cleaning
Series 1AW

Lechler twin-fluid nozzles for SCR installations operate according to a newly developed, patent pending atomization principle. This enables finest droplet spectra and shortest evaporation distances while also allowing very good controllability of the flow rate.

Applications:
Urea injection, gas cooling.



Spray angle	Ordering no. / Type	E Ø [mm] Air	E Ø [mm] Water	Air pressure **p** [bar] 2.0 **p** water [bar]	2.0 $\dot{V}$ water [l/h]	2.0 $\dot{V}_n$ air [m³/h]	4.0 **p** water [bar]	4.0 $\dot{V}$ water [l/h]	4.0 $\dot{V}_n$ air [m³/h]
approx. 20°	**1AW.151**	0.65	0.40	2	0.06	16.00	4	0.08	27.50
				4	0.16	15.00	5	0.13	26.50
	1AW.231	0.65	0.65	2	0.15	12.20	4	0.20	21.10
				3	0.28	11.20	7	0.47	19.30
	1AW.251	0.80	0.90	2	0.16	14.00	4	0.23	24.00
				5	0.90	12.00	8	1.04	20.50

E = narrowest free cross section
Materials on request

Spray angle of the individual nozzle
15°
as full cone

Turn-down ratio
of 10:1

Particularly fine droplets thanks to tertiary atomization

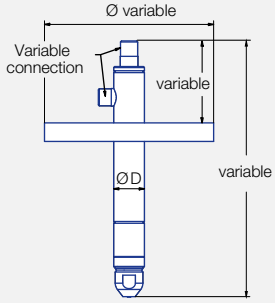
Design
as single or cluster nozzle lances

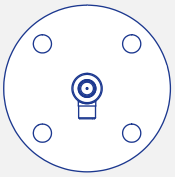
Typical pressure range
Liquid 1–5 bar, ü
atomizing air
1–5 bar, ü

Adjustment of the droplet spectrum
by changing the air/liquid ratio

Twin-fluid atomizing nozzles in lance version
Series 77X/78X/79X

- Twin-fluid nozzle with external mixing for production of fine droplets
- Lance length up to 2,000 mm
- Different standardized apparatus connections:
  – Flange
  – Tri-Clamp
- Other lances on request

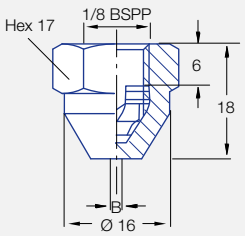




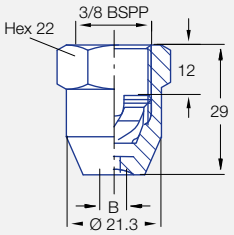
Axial-flow hollow cone nozzles
Series 214/216

Fine, uniform hollow cone spray.

Applications:
Cooling and cleaning of air and gas, dust control, spraying onto filters, spray drying, desuperheating.



Series 214



Series 216

Spray angle	Ordering no. / Type	G BSPP	B Ø [mm]	E Ø [mm]	V̇ [l/min] p [bar] 0.5	1.0	2.0	3.0	5.0	10.0	20.0	Spray diameter D at p = 3 bar H = 250 mm
60°	**214.184**	1/8	0.50	0.50	-	-	0.08	0.10	0.13	0.18	0.25	200
80°	**214.245**	1/8	1.00	0.50	-	-	0.16	0.20	0.25	0.36	0.51	450
	214.305	1/8	1.80	0.50	-	0.23	0.32	0.39	0.51	0.72	1.01	450
60°	**216.324**	3/8	1.00	1.00	-	0.28	0.40	0.49	0.63	0.89	1.26	200
	216.364	3/8	1.40	1.40	-	0.45	0.63	0.77	1.00	1.41	1.99	200
	216.404	3/8	2.00	2.00	-	0.71	1.00	1.22	1.58	2.24	3.16	200
90°	**216.496**	3/8	3.00	2.00	-	1.20	1.70	2.08	2.69	3.80	5.38	500
	216.566	3/8	4.00	2.00	-	1.77	2.50	3.06	3.95	5.59	7.91	500
	216.646	3/8	3.50	2.00	2.00	2.83	4.00	4.90	6.32	8.94	12.65	500
	216.686	3/8	4.00	2.00	2.50	3.54	5.00	6.12	7.91	11.18	15.81	500
	216.726	3/8	5.00	2.00	3.15	4.45	6.30	7.72	9.96	14.09	19.92	500
	216.776	3/8	6.00	2.00	4.30	6.00	8.50	10.40	13.40	19.00	26.90	500

B = bore diameter · E = narrowest free cross section
Materials on request

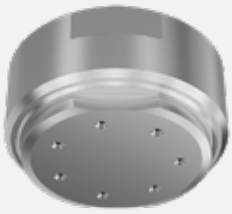
Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \sqrt{\frac{p_2}{p_1}}$

Cluster head nozzles
Series 502/503

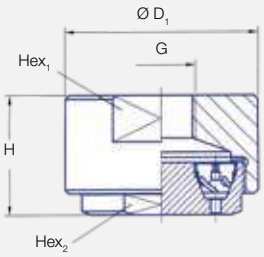
Fine full cone atomization with the aid of several hollow cones spraying into one another.

Applications:
Cooling of gaseous and solid material, desuperheating, chlorine precipitation, absorption as well as for improvement of chemical reaction by enlarging the contact area.

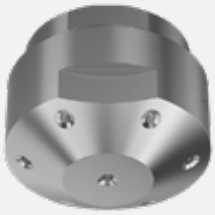
Special versions:
Welded versions for high-temperature applications on request.



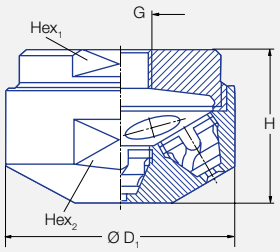
∢ 70°



Dimensions [mm]		
	1/2	3/4
Hex_1	46	65
Hex_2	38	55
H	25	46
D_1	50	75



∢ 130°

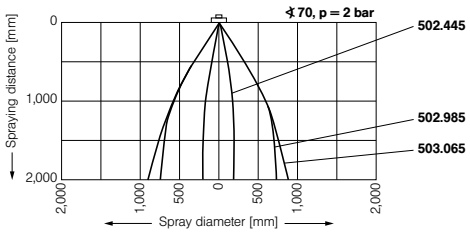


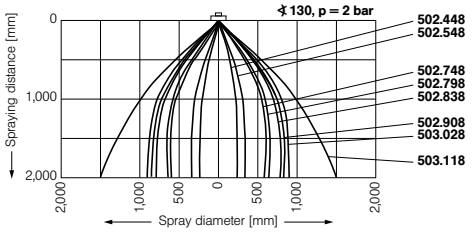
Dimensions [mm]		
	1/2	3/4
Hex_1	27	50
Hex_2	36	55
H	28	53
D_1	40	60

Spray angle	Ordering no. / Type	G BSPP	B Ø [mm]	E Ø [mm]	V̇ [l/min] p [bar] 0.5	1.0	2.0	US [gal/min] at 40 psi	5.0	10.0	Spray diameter D at p = 2 bar H = 1,000 mm	H = 2,000 mm
70°	**502.445**	1/2	0.90	0.50	-	-	1.25	0.39	1.98	2.80	400	400
	502.985	3/4	3.30	2.00	14.00	19.80	28.00	8.68	44.30	62.60	1,200	1,500
	503.065	3/4	4.90	2.00	22.10	31.80	45.00	13.96	71.10	100.60	1,200	1,800
130°	**502.448**	1/2	0.90	0.50	-	-	1.25	0.39	1.98	2.80	500	500
	502.548	1/2	1.80	0.50	-	1.58	2.24	0.69	3.54	5.01	700	700
	502.748	3/4	1.90	2.00	3.50	5.00	7.10	2.20	11.20	15.90	1,100	1,200
	502.838	3/4	2.90	2.00	4.60	8.30	11.80	3.66	18.70	26.40	1,400	1,600
	502.908	3/4	4.00	2.00	8.80	12.70	18.00	5.58	28.40	40.20	1,500	1,800
	503.028	3/4	4.20	2.00	17.70	25.10	35.50	11.01	56.10	79.40	1,600	1,800
	503.118	3/4	6.50	2.00	30.00	42.00	60.00	18.61	95.00	134.00	2,000	3,000

B = bore diameter · E = narrowest free cross section
Materials on request

Diagram of spray diameter



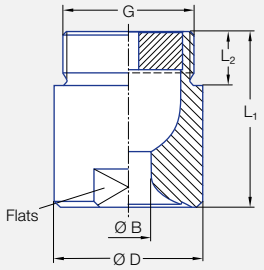


Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \sqrt{\frac{p_2}{p_1}}$

Axial-flow full cone nozzles
Series 405

Very uniform spray pattern.

Applications:
Surface spraying, spraying over packings, cleaning and washing process, chemical process engineering, cooling of gaseous fluids and solids, water treatment.



Dimensions [mm]				
G	L_1	L_2	D	Flats
1 1/4 BSPP	50	19	49	41
1 1/2 BSPP	60	19	59	50
2 BSPP	78	24	68	60

Spray angle	Ordering no.				B Ø [mm]	E Ø [mm]	V̇ [l/min]						Spray diameter D at p = 2 bar	
	Type	Code					p [bar]							
		1 1/4 BSPP	1 1/2 BSPP	2 BSPP			0.3	0.5	1.0	2.0	3.0	5.0	H = 500 mm	H = 1,000 mm
60°	**405.204**	**AP**	-	-	11.20	5.80	47	57	76	100	118	144	560	1,040
	405.284	-	**AR**	-	14.30	7.00	75	92	121	160	188	231	580	1,080
	405.324	-	-	**AV**	16.40	7.50	94	115	152	200	235	289	580	1,080
	405.364	-	-	**AV**	18.40	8.50	117	144	189	250	294	361	580	1,080
	405.404	-	-	**AV**	20.00	7.00	147	181	239	315	370	454	580	1,100
90°	**405.206**	**AP**	-	-	12.00	5.00	47	57	76	100	118	144	780	1,450
	405.286	-	**AR**	-	15.20	6.20	75	92	121	160	188	231	800	1,550
	405.326	-	-	**AV**	17.20	7.70	94	115	152	200	235	289	850	1,600
	405.366	-	-	**AV**	19.50	8.70	117	144	189	250	294	361	850	1,600
	405.406	-	-	**AV**	22.00	9.50	147	181	239	315	370	454	850	1,600
120°	**405.208**	**AP**	-	-	12.70	5.00	47	57	76	100	118	144	1,450	2,600
	405.288	-	**AR**	-	16.00	6.60	75	92	121	160	188	231	1,500	2,700
	405.328	-	-	**AV**	17.80	7.90	94	115	152	200	235	289	1,500	2,800
	405.368	-	-	**AV**	20.10	8.80	117	144	189	250	294	361	1,500	2,800
	405.408	-	-	**AV**	22.40	9.10	147	181	239	315	370	454	1,500	2,800

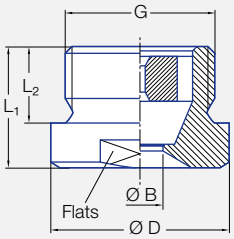
B = bore diameter · E = narrowest free cross section
Materials and higher flow rates on request

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \left(\frac{p_2}{p_1}\right)^{0.4}$
(≤ 10 bar)

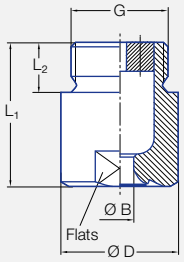
Axial-flow full cone nozzles
Series 403

Very uniform spray pattern.

Applications:
Cooling of gaseous fluids and solids, spraying over packings, scrubbing and washing processes in exhaust gas cleaning installations (SOx reduction).



90°-version



120°-version

90°-version

Dimensions [mm]					
Type	BSPP	L_1	L_2	D	Flats
403.446/403.486	2 1/2	52	27	83	75
403. 526	3	60	30	98	85
403.606	3 1/2	70	32	118	105

120°-version

Dimensions [mm]					
Type	BSPP	L_1	L_2	D	Flats
403.448/403.488	2 1/2	124	27	83	75
403.528	3	153	30	98	85
403.608	3 1/2	156	32	118	105
403.628	4	165	36	128	110

Spray angle	Ordering no. Type	B Ø [mm]	E Ø [mm]	**V̇** [l/min] **p** [bar] 0.3	0.5	1.0	2.0	3.0	5.0	7.0	Spray diameter D at p = 2 bar H = 500 mm	H = 1,000 mm
90°	**403.446**	25.00	12.00	187	230	303	400	470	577	660	900	1,700
	403.486	29.50	12.00	234	287	379	500	588	721	825	900	1,700
	403.526	32.00	13.80	295	362	477	630	741	909	1,040	900	1,700
	403.606	40.00	15.00	468	574	758	1,000	1,176	1,443	1,651	980	1,750
120°	**403.448**	25.50	10.00	187	230	303	400	470	577	660	1,500	2,850
	403.488	29.50	11.00	234	287	379	500	588	721	825	1,500	2,850
	403.528	32.00	15.00	295	362	477	630	741	909	1,040	1,500	2,850
	403.608	42.00	12.00	469	574	758	1,000	1,176	1,443	1,651	1,500	2,850
	403.628	45.00	15.00	585	718	947	1,250	1,470	1,903	2,063	1,600	2,900

B = bore diameter · E = narrowest free cross section
Materials on request

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \left(\frac{p_2}{p_1}\right)^{0.4}$ **(≤ 10 bar)**

Axial-flow full cone nozzles
Series 419 »FreeFlow«

FreeFlow

Particularly insensitive to clogging thanks to very large free cross sections.
Stable spray angle.
Uniform spray pattern.

Applications:
Gas washing, spraying over packings, dust control absorption, distillation

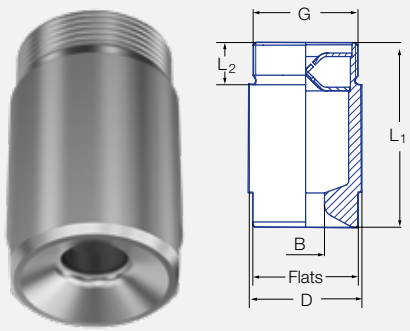


Figure 1

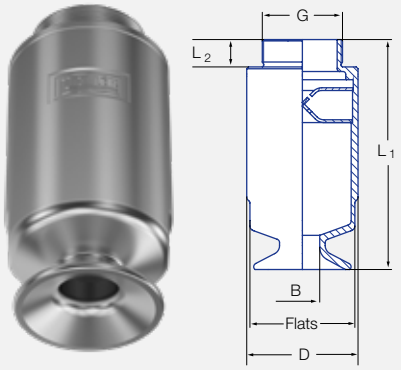


Figure 2

Spray angle	Type	Code	Figure	Dimensions [mm]					Weight
				G	L_1	L_2	D	Flats	
90° + 120°	419.3XX	**AV**	1	2 BSPP	105	24	64	60	1,200 g
	419.4XX	**AV**	2	2 BSPP	163	24	80	75	2,000 g
	419.51X	**AV**	2	2 BSPP	199	24	102	95	3,700 g
	419.54X	**AY**	2	2 1/2 BSPP	202	27	102	95	3,800 g
	419.57X	**AY**	2	2 1/2 BSPP	231	27	115	105	5,200 g
		LA	2	3 BSPP	233	30	115	105	5,200 g
	419.6XX	**LA**	2	3 BSPP	252	30	122	115	5,400 g

Spray angle*	Ordering no.					B Ø [mm]	E Ø [mm]	**V̇** [l/min]					Spray diameter D at p = 1 bar	
	Type	Mat. no.	Code					**p** [bar] (p_{max} = 10 bar)						
		1Y 316L SS	2 BSPP	2 1/2 BSPP	3 BSPP			0.3	0.5	1.0	2.0	5.0	H = 500 mm	H = 1,000 mm
90°	**419.366**	○	**AV**	-	-	19.0	17.5	117	144	189	250	361	1,000	2,000
	419.396	○	**AV**	-	-	21.2	17.5	140	172	227	300	433	1,000	2,000
	419.446	○	**AV**	-	-	24.0	20.5	187	230	303	400	577	1,000	2,000
	419.486	○	**AV**	-	-	29.0	20.5	234	287	379	500	721	1,000	2,000
	419.516	○	**AV**	**AY**	-	29.2	24.1	281	345	455	600	866	1,000	2,000
	419.546	○	**AV**	-	-	33.0	24.1	332	408	538	710	1,024	1,000	2,000
	419.576	○	-	**AY**	**LA**	35.0	27.2	398	488	644	850	1,226	1,000	2,000
	419.606	○	-	-	**LA**	37.5	30.1	468	574	758	1.000	1,443	1,000	2,000
	419.626	○	-	-	**LA**	43.0	30.1	585	718	947	1.250	1,803	1,000	2,000
120°	**419.368**	○	**AV**	-	-	21.0	17.4	117	144	189	250	361	1,700	2,900
	419.398	○	**AV**	-	-	24.2	17.4	140	172	227	300	433	1,700	2,900
	419.448	○	**AV**	-	-	24.5	20.5	187	230	303	400	577	1,700	2,900
	419.488	○	**AV**	-	-	29.5	20.5	234	287	379	500	721	1,700	2,900
	419.518	○	**AV**	**AY**	-	29.2	24.1	281	345	455	600	866	1,700	2,900
	419.548	○	**AV**	-	-	34.0	24.1	332	408	538	710	1,024	1,700	2,900
	419.578	○	-	**AY**	**LA**	35.0	28.6	398	488	644	850	1,226	1,700	2,900
	419.608	○	-	-	**LA**	38.0	32.2	468	574	758	1,000	1,443	1,700	2,900
	419.628	○	-	-	**LA**	43.5	32.2	585	718	947	1,250	1,803	1,700	2,900

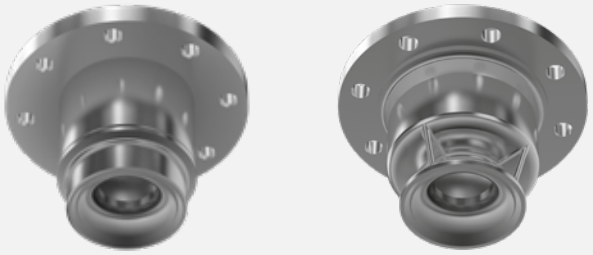
B = bore diameter · E = narrowest free cross section· * Spray angle at 1 bar

Example for ordering:	Type	+	Material no.	+	Code	=	Ordering no.
	419.366	+	**1Y**	+	**AV**	=	**419.366.1Y.AV**

Axial-flow full cone nozzles
Series 421

Even full cone distribution, high flow rates.

Applications:
Scrubber, for even surface irrigation, cooling and cleaning of gases, water recooling, column irrigation and for improving chemical reactions via surface enlargement.



Other nozzle sizes and materials are available on request.

Spray angle*	Ordering no. Type	Mat. no. 05.84 Cast iron	1Y.84 316L SS	53.00 PP	B Ø [mm]	E Ø [mm]	V̇ [l/min] p [bar] (p_{max} = 10 bar) 0.3	0.5	1.0	2.0	5.0	10.0
60°	**421.564**	○	-	○	37	12	375	459	606	800	1,154	1,523
	421.604	○	-	○	39	14	468	574	758	1,000	1,443	1,904
	421.624	○	○	○	41	13	585	718	947	1,250	1,803	2,380
	421.644	○	○	○	49	16	749	919	1,213	1,600	2,308	3,046
	421.664	○	○	○	56	16	936	1,149	1,516	2,000	2,885	3,807
	421.684	○	○	○	58	21	1,171	1,436	1,895	2,500	3,607	4,759
	421.704	○	○	○	65	24	1,475	1,809	2,387	3,150	4,545	5,997
	421.724	-	○	○	72	30	1,873	2,297	3,031	4,000	5,771	7,615
	421.744	-	○	○	81	34	2,341	2,872	3,789	5,000	7,214	9,518
	421.764	-	○	○	88	35	2,950	3,618	4,775	6,300	9,089	11,993
	421.784	-	○	○	99	39	3,746	4,595	6,063	8,000	11,542	15,229
	421.804	-	○	-	112	42	4,682	5,743	7,579	10,000	14,427	19,037
	421.824	-	○	-	125	52	5,853	7,179	9,473	12,500	18,034	23,796
90°	**421.566**	○	-	○	37	15	375	459	606	800	1,154	1,523
	421.606	○	-	○	39	15	468	574	758	1,000	1,443	1,904
	421.626	○	○	○	43	19	585	718	947	1,250	1,803	2,380
	421.646	○	○	○	53	22	749	919	1,213	1,600	2,308	3,046
	421.666	○	○	○	56	24	936	1,149	1,516	2,000	2,885	3,807
	421.686	○	○	○	59	28	1,171	1,436	1,895	2,500	3,607	4,759
	421.706	○	○	○	66	32	1,475	1,809	2,387	3,150	4,545	5,997
	421.726	-	○	○	72	35	1,873	2,297	3,031	4,000	5,771	7,615
	421.746	-	○	○	81	40	2,341	2,872	3,789	5,000	7,214	9,518
	421.766	-	○	○	93	39	2,950	3,618	4,775	6,300	9,089	11,993
	421.786	-	○	○	99	44	3,746	4,595	6,063	8,000	11,542	15,229
	421.806	-	○	○	123	53	4,682	5,743	7,579	10,000	14,427	19,037
	421.826	-	○	-	125	54	5,853	7,179	9,473	12,500	18,034	23,796
120°	**421.568**	○	○	○	36	15	375	459	606	800	1,154	1,523
	421.608	○	○	○	41	15	468	574	758	1,000	1,443	1,904
	421.628	○	○	○	43	19	585	718	947	1,250	1,803	2,380
	421.648	○	○	○	53	22	749	919	1,213	1,600	2,308	3,046
	421.668	○	○	○	55	24	936	1,149	1,516	2,000	2,885	3,807
	421.688	○	○	○	59	28	1,171	1,436	1,895	2,500	3,607	4,759
	421.708	○	○	○	66	32	1,475	1,809	2,387	3,150	4,545	5,997
	421.728	-	○	○	72	35	1,873	2,297	3,031	4,000	5,771	7,615
	421.748	-	○	○	81	40	2,341	2,872	3,789	5,000	7,214	9,518
	421.768	-	○	○	88	39	2,950	3,618	4,775	6,300	9,089	11,993
	421.788	-	○	○	99	44	3,746	4,595	6,063	8,000	11,542	15,229
	421.808	-	○	○	108	53	4,682	5,743	7,579	10,000	14,427	19,037
	421.828	-	○	○	121	54	5,853	7,179	9,473	12,500	18,034	23,796

B = bore diameter · E = narrowest free cross section
* Spray angle at p = 2 bar
Other materials available on request

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \left(\frac{p_2}{p_1}\right)^{0.4}$ (≤ 10 bar)

Axial-flow full cone nozzles
Series 421

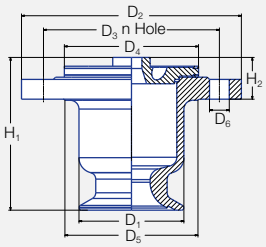


Figure 1

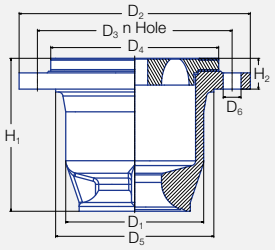


Figure 2

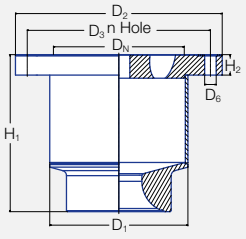


Figure 3

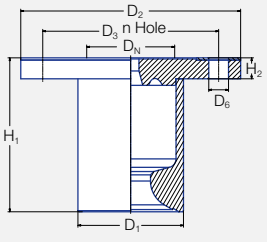


Figure 4

Spray angle	Ordering no.		Fig.	Dimensions [mm]								Flange hole	
	Type	Mat. no.		H_1	H_2	D_1	D_2	D_3	D_4	D_5	D_N	Number (n Hole)	D_6
60°–90°	**421.56x/ 421.60x**	05.84	1	134	39	96	200	160	122	121	80	8	18
120°		05.84	1	140	39	96	200	160	122	121	80	8	18
120°		1Y.84	3	140	19	96	200	160	-	-	80	8	18
60°–120°		53.00	4	131	44	99	200	160	-	-	80	8	18
60°–120°	**421.62x**	05.84	1	156	28	113	220	180	158	141	100	8	18
		1Y.84	3	156	20	108	220	180	-	-	100	8	18
		53.00	4	156	53	117	220	180	-	-	100	8	18
60°–90°	**421.64x/ 421.66x**	05.84	2	175	42	140	250	210	188	166	125	8	18
120°		05.84	2	175	29	140	250	210	188	166	125	8	18
60°–120°		1Y.84	3	175	19	135	250	210	-	-	125	8	18
60°–120°		53.00	4	175	57	141	250	210	-	-	125	8	18
60°–120°	**421.68x/ 421.70x**	05.84	2	186	38	170	285	240	207	195	150	8	22
		1Y.84	3	186	27	160	285	240	-	-	150	8	22
		53.00	4	186	51	171	285	240	-	-	150	8	23
60°–120°	**421.72x/ 421.74x**	1Y.84	3	250	33	214	340	295	-	-	200	8	22
		53.00	4	250	50	225	340	295	-	-	200	8	23
60°–120°	**421.76x/ 421.78x**	1Y.84	3	300	39	264	395	350	-	-	250	12	22
		53.00	4	300	53	280	395	350	-	-	250	12	23
60°–120°	**421.80x/ 421.82x**	1Y.84	3	367	49	315	445	400	-	-	300	12	22
		53.00	4	367	57	328	445	400	-	360	300	12	23

Other materials available on request

Example for ordering:	**Type**	**+**	**Material no.**	**=**	**Ordering no.**
	421.564	**+**	**05.84**	**=**	**421.564.05.84**

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \left(\frac{p_2}{p_1}\right)^{0.4}$
(≤ 10 bar)

Droplet separator systems on ships

Droplet separators are used for a wide range of applications on ships. They protect downstream ship installations, reduce the energy requirement and help to ensure compliance with environmental regulations. The possible application areas include air intake systems as protection against rain and splashwater or preparation of combustion air for the engines. Another task is use in wet scrubbing of the exhaust gases in order to reduce the sulfur content. Use on ships therefore places high demands on droplet separators.

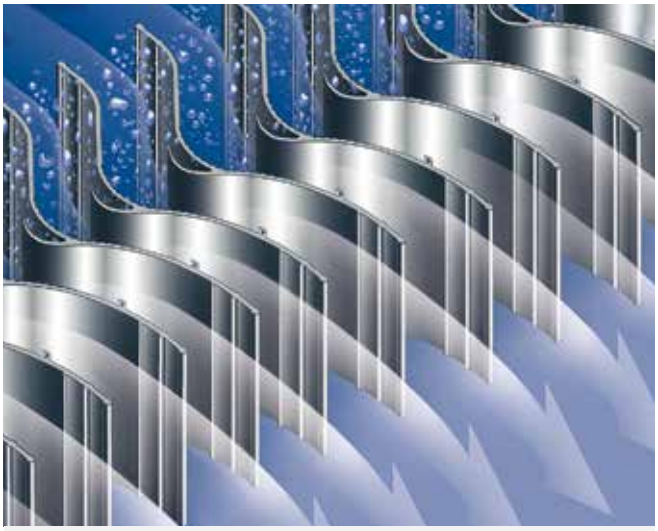
When designing and planning droplet separators, it is necessary to have precise knowledge of the functional and performance data of the separation system, as well as an in-depth process understanding of the respective application.

Knowledge about droplet formation and droplet movement in a gas flow is essential to ensure fault-free operation of the droplet separator. For more than 100 years, we have worked on detection, measurement and definition of droplets. It is therefore not a coincidence that Lechler nozzles and Lechler droplet separators are now considered integral elements in process engineering.

Each installation requires a specific droplet separator design and construction. Design, construction and selection of the optimum Lechler droplet separators are based fully on your requirements, specifications and drawings. That is why we do not offer standard solutions, instead we customize systems individually for your specific needs.

In order to guarantee accurate operation, materials must be used that are matched to the relevant variables of the installation in question. For this reason, Lechler offers a wide range of different materials – from stock.

Corresponding to the flow direction, there are Lechler high-performance separators for horizontal and vertical gas flows. The choice of flow direction depends on the individual process or plant design. Lechler offers a suitable solution for all installation situations.



Task of droplet separator systems on ships:

- Use in wet scrubbers for cleaning the exhaust gases
- Protection off downstream installations
- Reduction of operating costs

Advantages of Lechler droplet separator systems:

- Modular system design
- Highest degrees of separation for large liquid quantities
- Separation of small droplets
- Compact design even for high gas speeds
- Low pressure losses
- More uniform flow distribution
- Use also with high solid particle quantities
- Cleaning during ongoing operation
- Delivery of an overall concept
  – Nozzles for desulfurization of flue gases
  – Droplet separator systems
  – Integrated cleaning systems for droplet separators

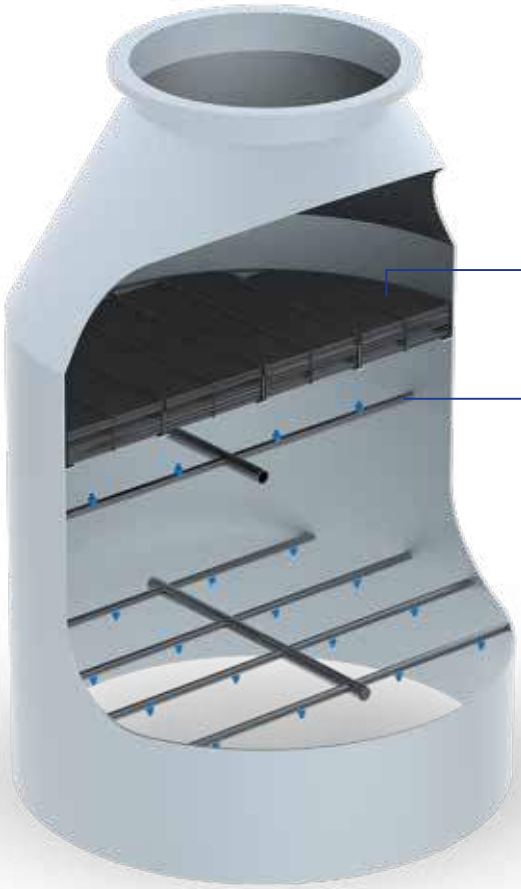
The available materials include:

- Stainless steels in the grades 304 SS, 316L SS, 316Ti SS, 318LN SS, 904L SS, 254SMO SS as well as special alloys such as Hastelloy
- Plastics such as PP, PPTV, PE, PVDF

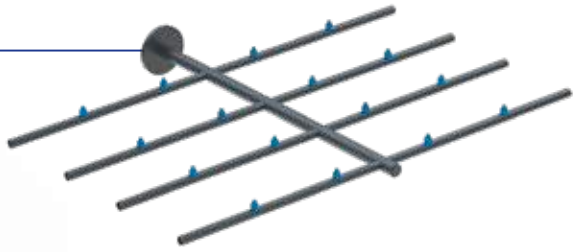
Talk to us

Do you know your process but are not sure which droplet separator is best suited for your purposes? No problem. Based on your individual requirements, we will choose from a finely graded range of vane profiles with single or multiple deflection.

Droplet separator systems in wet scrubbing installations



Droplet separator for vertical gas flow
Typ LTV400



Cleaning system for droplet separators

Since the introduction of new limit values for the sulfur content of fuels, retrofitting of a cleaning system for the exhaust gases has become necessary on most ships for operation in protected areas (Emission Control Areas). The Emission Control Areas will be extended to the whole world as from 2020. Vertical-flow separators are used for the wet scrubbers.

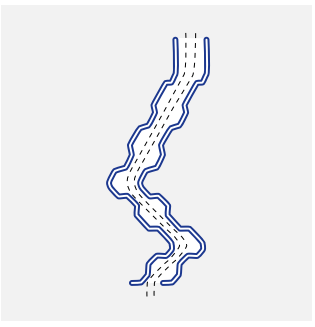
In **vane-type separators with vertical gas flow, the baffle vanes are** arranged horizontally or at a slight horizontal angle. The liquid that is separated at the profile forms a film which drains downwards in the opposite direction to the gas flow. This liquid film interacts with the opposing gas flow. At the bottom end, larger droplets are formed from the liquid film which then fall down.

Reliable operation – even under tough conditions

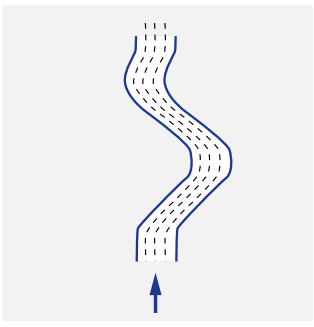
Lechler droplet separators are characterized by the optimized-flow design. However, if the gas flows are heavily loaded with dust, deposits can occur under unfavorable conditions which impair the efficiency of the droplet separators. In this case, an additional cleaning system helps to guarantee availability during continuous operation.
An arrangement that performs cyclical washing of the droplet separators with full-cone nozzles has proven particularly suitable for this. This allows you to increase functional reliability, avoid encrustations and also ensure that your plant operates with optimum efficiency over long periods.

SOX ECAs:

- Baltic Sea
- North Sea/English Channel
- North America
- US Caribbean



Profile geometry LTV 300



Profile geometry LTV 400

Droplet separators for air intakes

Lechler droplet separators are available in many sizes and designs.

The one- to multi-stage droplet separator systems for air intakes developed by Lechler are used in different areas, e. g. in the shipbuilding and offshore industries for protection of ventilation systems against rain, splash water and fog.

The system parts are therefore protected against corrosion and damage and the air quality in air-conditioned areas is also improved.

Only materials that have high resistance to seawater are used here.

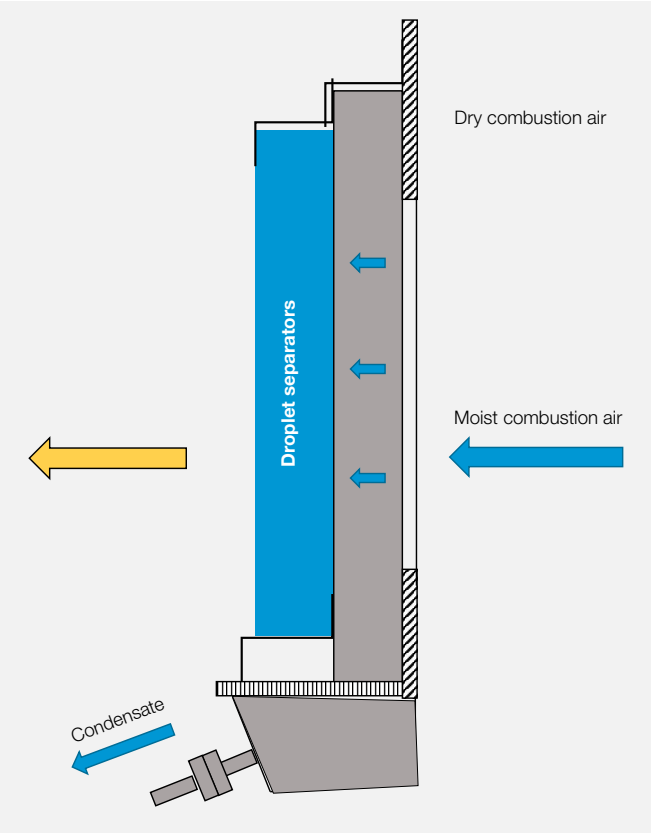
In this case, droplet separator profiles for horizontal flow are used. Thanks to the large range of different profiles offered by Lechler, it is possible to design a suitable system for every application and all requirements.

The materials can be easily adapted to individual requirements

Droplet separators for charge air coolers

The intake air for combustion (combustion air) produces up to 200 tonnes of condensation per day in tropical climates.

The quantity of condensed water downstream of the purge air cooler increases dramatically due to the mean effective pressure and consequently the increase in purge air pressure.



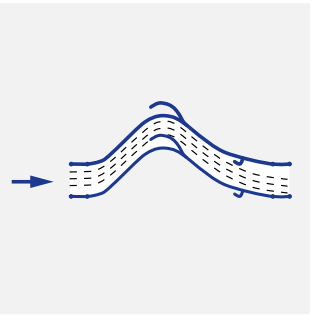
Reliable separation of condensation sustainably extends the service life of the components involved.

Water entering into the combustion chamber is one of the main risk factors for:

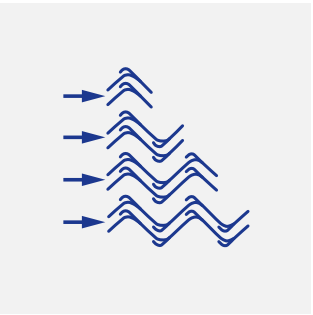
- Problems with piston running
- Damage to the piston rings
- Seizure between the sliding surfaces
- Damage to the surfaces
- Severe mechanical damage to important parts

Condensation of water cannot be avoided in areas with high humidity. Lechler droplet separators are used to separate the liquid.

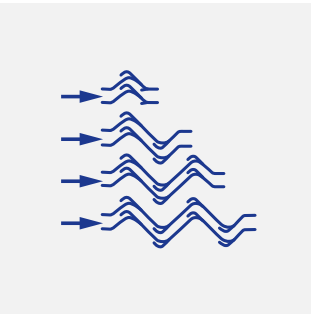
A large range of profiles reliably covers every application.



Profile geometry LTH 100



Profile geometry LTH 500



Profile geometry LTH 600

Axial-flow full cone nozzles
Series 490/491

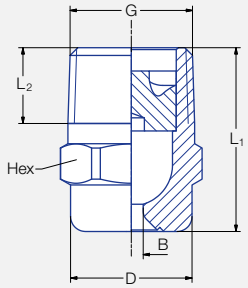
Patented

Non-clogging nozzle design with a very stable spray angle, particularly even liquid distribution and large free cross sections.

Applications:
Cleaning and washing processes, surface spraying, container cleaning, foam precipitation, degassing of liquids.

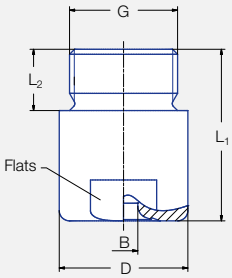
Series 490/491 represents a new generation within the axial-flow full cone nozzles product group. These nozzles were developed using state-of-the-art design and simulation methods (CFD).

Series 490



Code CA-CG

Series 491



Code AK-AM

Code	Dimensions [mm]				
	G	L_1	L_2	D	Hex/Flats
CA	1/8 BSPT	18.0	6.5	10.0	11
CC	1/4 BSPT	22.0	10.0	13.0	14
CE	3/8 BSPT	24.5	10.0	16.0	17
CE	3/8 BSPT	30.0	10.0	16.0	17
CG	1/2 BSPT	32.5	13.0	21.0	22
CG	1/2 BSPT	43.5	13.0	21.0	22
AK	3/4 BSPP	42.0	15.0	32.0	27
AM	1 BSPP	56.0	17.0	40.0	36

Subject to technical modifications. Please enquire about the exact dimensions if the installation situation is critical.

Spray angle	Ordering no.							B Ø [mm]	E Ø [mm]	V̇ [l/min]							Spray diameter D at p = 2 bar	
	Type	Code								p [bar]							H = 200 mm	H = 500 mm
		1/8 BSPT	1/4 BSPT	3/8 BSPT	1/2 BSPT	3/4 BSPP	1 BSPP			0.5	1.0	2.0	3.0	5.0	7.0	10.0		
45°	**490.403**	**CA**	-	-	-	-	-	1.25	1.25	0.57	0.76	1.00	1.18	1.44	1.65	1.90	160	400
	490.523	**CA**	-	-	-	-	-	1.70	1.70	1.15	1.52	2.00	2.35	2.89	3.30	3.81	160	400
	490.603	-	**CC**	**CE**	-	-	-	2.00	2.00	1.81	2.39	3.15	3.70	4.54	5.20	6.00	160	400
	490.643	-	**CC**	**CE**	-	-	-	2.45	2.45	2.30	3.03	4.00	4.70	5.77	6.60	7.61	160	400
	490.683	-	-	**CE**	-	-	-	2.55	2.55	2.87	3.79	5.00	5.88	7.21	8.25	9.52	160	400
	490.703	-	-	**CE**	-	-	-	2.65	2.65	3.22	4.24	5.60	6.59	8.08	9.24	10.66	160	400
	490.723	-	-	**CE**	-	-	-	2.85	2.85	3.62	4.77	6.30	7.41	9.09	10.40	11.99	160	400
	490.783	-	-	-	**CG**	-	-	3.45	3.45	5.17	6.82	9.00	10.58	12.98	14.85	17.12	160	400
	490.843	-	-	-	**CG**	-	-	3.80	3.80	7.18	9.47	12.50	14.70	18.03	20.63	23.80	160	400
60°	**490.404**	**CA**	-	-	-	-	-	1.15	1.15	0.57	0.76	1.00	1.18	1.44	1.65	1.90	220	560
	490.444	**CA**	-	-	-	-	-	1.25	1.25	0.72	0.95	1.25	1.47	1.80	2.06	2.38	220	560
	490.484	**CA**	-	-	-	-	-	1.45	1.45	0.92	1.21	1.60	1.88	2.31	2.64	3.05	220	560
	490.524	**CA**	-	-	-	-	-	1.60	1.60	1.15	1.52	2.00	2.35	2.89	3.30	3.81	220	560
	490.564	**CA**	-	-	-	-	-	1.80	1.80	1.44	1.89	2.50	2.94	3.61	4.13	4.76	220	560
	490.604	**CA**	**CC**	**CE**	-	-	-	2.05	2.05	1.81	2.39	3.15	3.70	4.54	5.20	6.00	220	560

B = bore diameter · E = narrowest free cross section
Materials on request

Continued on next page.

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \left(\frac{p_2}{p_1}\right)^{0.4}$ (≤ 10 bar)

Axial-flow full cone nozzles
Series 490/491

Spray angle	Ordering no.							B Ø [mm]	E Ø [mm]	V̇ [l/min]							Spray diameter D at p = 2 bar	
	Type	Code								p [bar]								
		1/8 BSPT	1/4 BSPT	3/8 BSPT	1/2 BSPT	3/4 BSPP	1 BSPP			0.5	1.0	2.0	3.0	5.0	7.0	10.0	H = 200 mm	H = 500 mm
60°	**490.644**	-	**CC**	**CE**	-	-	-	2.30	2.30	2.30	3.03	4.00	4.70	5.77	6.60	7.61	220	560
	490.684	-	**CC**	**CE**	-	-	-	2.60	2.60	2.87	3.79	5.00	5.88	7.21	8.25	9.52	220	560
	490.724	-	**CC**	**CE**	-	-	-	2.95	2.80	3.62	4.77	6.30	7.41	9.09	10.40	11.99	220	560
	490.764	-	-	**CE**	-	-	-	3.25	3.25	4.59	6.06	8.00	9.41	11.54	13.20	15.22	220	560
	490.804	-	-	**CE**	-	-	-	3.70	3.70	5.74	7.58	10.00	11.76	14.43	16.51	19.04	220	560
	490.844	-	-	-	**CG**	-	-	4.05	4.05	7.18	9.47	12.50	14.70	18.03	20.63	23.80	220	560
	490.884	-	-	-	**CG**	-	-	4.65	4.65	9.19	12.13	16.00	18.82	23.08	26.41	30.46	220	560
	490.924	-	-	-	-	**AK**	-	5.20	5.20	11.49	15.16	20.00	23.52	28.85	33.01	38.07	220	560
	490.964	-	-	-	-	**AK**	-	5.80	5.80	14.36	18.95	25.00	29.40	36.07	41.26	47.59	220	560
	491.044	-	-	-	-	-	**AM**	7.25	7.25	22.97	30.31	40.00	47.04	57.71	66.02	76.15	220	560
	491.084	-	-	-	-	-	**AM**	8.15	8.15	28.72	37.89	50.00	58.80	72.14	82.53	95.18	220	560
90°	**490.406**	**CA**	-	-	-	-	-	1.20	1.20	0.57	0.76	1.00	1.18	1.44	1.65	1.90	380	860
	490.446	**CA**	-	-	-	-	-	1.30	1.30	0.72	0.95	1.25	1.47	1.80	2.06	2.38	380	860
	490.486	**CA**	-	-	-	-	-	1.45	1.45	0.92	1.21	1.60	1.88	2.31	2.64	3.05	380	860
	490.526	**CA**	-	-	-	-	-	1.70	1.55	1.15	1.52	2.00	2.35	2.89	3.30	3.81	380	860
	490.566	**CA**	-	-	-	-	-	1.90	1.90	1.44	1.89	2.50	2.94	3.61	4.13	4.76	380	860
	490.606	**CA**	-	**CE**	-	-	-	2.10	2.05	1.81	2.39	3.15	3.70	4.54	5.20	6.00	380	860
	490.646	-	**CC**	**CE**	-	-	-	2.40	2.40	2.30	3.03	4.00	4.70	5.77	6.60	7.61	390	960
	490.686	-	**CC**	**CE**	-	-	-	2.70	2.70	2.87	3.79	5.00	5.88	7.21	8.25	9.52	390	960
	490.726	-	**CC**	**CE**	-	-	-	3.20	2.80	3.62	4.77	6.30	7.41	9.09	10.40	11.99	390	960
	490.746	-	-	**CE**	-	-	-	3.15	3.15	4.08	5.38	7.10	8.35	10.24	11.72	13.52	390	960
	490.766	-	-	**CE**	-	-	-	3.40	3.40	4.59	6.06	8.00	9.41	11.54	13.20	15.22	390	960
	490.806	-	-	**CE**	-	-	-	3.90	3.90	5.74	7.58	10.00	11.76	14.43	16.51	19.04	390	960
	490.846	-	-	**CE**	-	-	-	4.65	4.00	7.18	9.47	12.50	14.70	18.03	20.63	23.80	390	960
	490.886	-	-	-	**CG**	-	-	5.45	4.50	9.19	12.13	16.00	18.82	23.08	26.41	30.46	390	960
	490.926	-	-	-	**CG**	-	-	5.90	4.50	11.49	15.16	20.00	23.52	28.85	33.01	38.07	390	960
	490.966	-	-	-	CG	**AK**	-	6.55	4.85	14.36	18.95	25.00	29.40	36.07	41.26	47.59	390	960
	491.006	-	-	-	-	**AK**	-	7.55	5.50	18.09	23.87	31.50	37.05	45.45	51.99	59.97	390	960
	491.046	-	-	-	-	**AK**	-	8.60	6.60	22.97	30.31	40.00	47.04	57.71	66.02	76.15	390	960
	491.086	-	-	-	-	-	**AM**	9.45	7.25	28.72	37.89	50.00	58.80	72.14	82.53	95.18	390	960
	491.126	-	-	-	-	-	**AM**	10.40	8.00	36.18	47.75	63.00	74.09	90.89	103.98	119.93	390	960
	491.146	-	-	-	-	-	**AM**	11.00	7.50	40.78	53.81	71.00	83.50	102.43	117.19	135.16	390	960
120°	**490.368**	**CA**	-	-	-	-	-	0.85	0.65	0.36	0.48	0.63	0.74	0.91	1.04	1.20	680	1,220
	490.408	**CA**	-	-	-	-	-	1.20	1.20	0.57	0.76	1.00	1.18	1.44	1.65	1.90	680	1,220
	490.448	**CA**	-	-	-	-	-	1.30	1.30	0.72	0.95	1.25	1.47	1.80	2.06	2.38	680	1,220
	490.488	**CA**	-	-	-	-	-	1.45	1.45	0.92	1.21	1.60	1.88	2.31	2.64	3.05	680	1,220
	490.528	**CA**	-	-	-	-	-	1.70	1.70	1.15	1.52	2.00	2.35	2.89	3.30	3.81	680	1,220
	490.568	**CA**	-	-	-	-	-	1.90	1.90	1.44	1.89	2.50	2.94	3.61	4.13	4.76	680	1,220
	490.608	**CA**	-	-	-	-	-	2.10	2.05	1.81	2.39	3.15	3.70	4.54	5.20	6.00	680	1,220
	490.648	-	**CC**	**CE**	-	-	-	2.40	2.40	2.30	3.03	4.00	4.70	5.77	6.60	7.61	680	1,330
	490.688	-	**CC**	**CE**	-	-	-	2.75	2.75	2.87	3.79	5.00	5.88	7.21	8.25	9.52	680	1,330
	490.728	-	**CC**	**CE**	-	-	-	3.20	2.80	3.62	4.77	6.30	7.41	9.09	10.40	11.99	680	1,330
	490.748	-	-	**CE**	-	-	-	3.20	3.20	4.08	5.38	7.10	8.35	10.24	11.72	13.52	680	1,330
	490.768	-	-	**CE**	-	-	-	3.45	3.45	4.59	6.44	8.00	9.41	11.54	13.20	15.22	680	1,330
	490.808	-	-	**CE**	-	-	-	3.90	3.90	5.74	7.58	10.00	11.76	14.43	16.51	19.04	680	1,330
	490.848	-	-	CE	-	-	-	4.70	4.00	7.18	9.47	12.50	14.70	18.03	20.63	23.80	680	1,330
	490.888	-	-	-	**CG**	-	-	5.10	4.50	9.19	12.13	16.00	18.82	23.08	26.41	30.46	680	1,330
	490.928	-	-	-	**CG**	-	-	5.80	4.75	11.49	15.16	20.00	23.52	28.85	33.01	38.07	680	1,330
	490.968	-	-	-	CG	**AK**	-	6.65	4.85	14.36	18.95	25.00	29.40	36.07	41.26	47.59	680	1,330
	491.048	-	-	-	-	**AK**	-	9.20	5.85	22.97	30.31	40.00	47.04	57.71	66.02	76.15	680	1,330
	491.128	-	-	-	-	-	**AM**	10.80	7.75	36.18	47.75	63.00	74.09	90.89	103.98	119.93	680	1,330
	491.148	-	-	-	-	-	**AM**	11.40	7.65	40.78	53.81	71.00	83.50	102.43	117.19	135.16	680	1,330

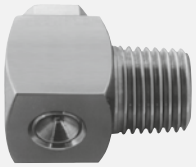
B = bore diameter · E = narrowest free cross section
Materials on request

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \left(\frac{p_2}{p_1}\right)^{0.4}$
(≤ 10 bar)

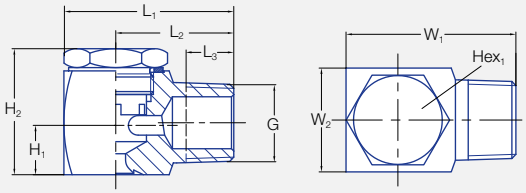
Tangential-flow full cone nozzles
Series 422/423

Tangential design has no internal swirl device for maximum clog resistance. Stable spray angle. Uniform spray.

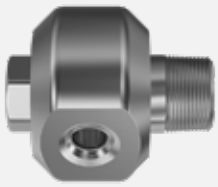
Applications:
Cleaning and washing process, e. g. window cleaning, NBC protection, droplet seperator cleaning, foam recipitation, cooling of gaseous and solids.



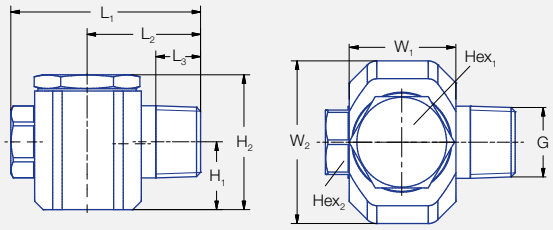
1/4–3/8 version



Material: 316L SS/Brass



1/2–1 version



Material: 316L SS/Brass

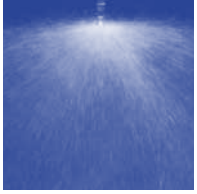
Dimensions [mm]									
G	L_1	L_2	L_3	H_1	H_2	W_1	W_2	Hex_1	Hex_2
1/4 BSPT	28.0	20.0	9.7	8.0	21.0	15.6	16.0	11	-
3/8 BSPT	36.0	25.0	10.1	11.0	26.7	23.2	22.0	19	-
1/2 BSPT	56.0	33.5	13.2	20.0	40.0	32.0	48.0	27	19
3/4 BSPT	65.5	38.5	14.5	23.5	57.0	40.0	63.0	36	27
1 BSPT	85.0	48.5	16.8	27.3	66.0	55.0	78.0	41	36

Spray angle	Ordering no.							B Ø [mm]	E Ø [mm]	$\dot{V}$ [l/min]						Spray diameter D at p = 1-10 bar	
	Type	Code								p [bar]							
		1/4 BSPT	3/8 BSPT	1/2 BSPT	3/4 BSPT	1 BSPT				0.5	1.0	2.0	3.0	5.0	10.0	H = 200 mm	H = 500 mm
60°	**422.644**	-	**CE**	-	-	-		3.00	3.00	2.00	2.83	4.00	4.90	6.32	8.94	225	510
90°	**422.406**	**CC**	-	-	-	-		1.40	1.40	0.50	0.71	1.00	1.22	1.58	2.24	380	860
	422.486	**CC**	-	-	-	-		1.85	1.85	0.80	1.13	1.60	1.96	2.53	3.58	380	860
	422.566	**CC**	-	**CG**	-	-		2.25	2.25	1.25	1.77	2.50	3.06	3.95	5.59	380	860
	422.606	-	**CE**	-	-	-		2.55	2.55	1.57	2.23	3.15	3.86	4.98	7.04	380	860
	422.646	-	**CE**	-	-	-		2.90	2.90	2.00	2.83	4.00	4.90	6.32	8.94	390	960
	422.726	-	**CE**	-	-	-		3.70	3.70	3.15	4.45	6.30	7.72	9.96	14.09	390	960
	422.766	-	**CE**	-	-	-		4.15	4.15	4.00	5.66	8.00	9.80	12.65	17.89	390	960
	422.806	-	**CE**	-	-	-		4.65	4.65	5.00	7.07	10.00	12.25	15.81	22.36	390	960
	422.846	-	**CE**	-	-	-		5.30	5.30	6.25	8.84	12.50	15.31	19.76	27.95	390	960
	422.886	-	**CE**	-	-	-		5.85	6.00	8.00	11.31	16.00	19.60	25.30	35.78	390	960
	422.966	-	-	**CG**	-	-		8.00	8.00	12.50	17.68	25.00	30.62	39.53	55.90	390	960

B = bore diameter · E = narrowest free cross section
Materials on request

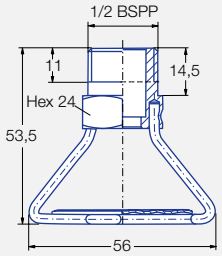
Example for ordering:	**Type** **422.644**	**+**	**Code** **CE**	**=**	**Ordering no.** **422.644.30.CE**

Deflector-plate nozzle
Series 524/525/500.542



Full cone spray. Non clogging nozzle without swirl insert.

Applications:
Fire fighting and broadcast spraying, wide area spray.



Weight: 68 g

Spray angle	Ordering no. Type	Mat. no. 30 Brass	Mat. no. 17[1] 316Ti SS/ 316L SS	B Ø [mm]	V̇ [l/min] p [bar] 0.5	1.0	US [gal/ min] at 40 psi	3.0	5.0	10.0	Spray diameter D at p=3 bar approx. H = 1,000 mm	H = 3,000 mm
180°	**524.809**	○	○	4.00	5.00	7.10	3.10	12.20	15.80	22.40	5.60 m	6.40 m
	525.049	○	○	8.00	20.00	28.30	12.41	49.00	63.20	89.40	10.00 m	13.20 m
	525.109	○	-	9.30	28.00	40.00	17.37	69.00	89.00	125.00	10.20 m	13.40 m
	525.169	○	-	10.90	40.00	57.00	24.81	98.00	126.00	179.00	10.60 m	13.60 m
	525.229	○	-	12.20	56.00	79.00	34.73	137.00	177.00	250.00	6.80 m	10.40 m
	525.269	○	○	12.30	70.00	99.00	43.42	171.00	221.00	313.00	5.20 m	10.20 m

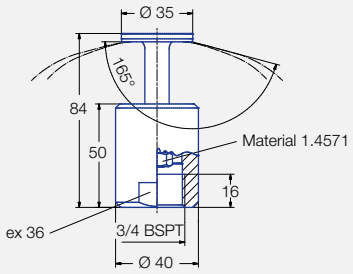
[1] We reserve the right to deliver 316Ti SS or 316L SS under the Material no. 17.
B = bore diameter

Version with dust protection cap on request.

Example of ordering:	Type	+	Material-no.	=	Ordering no.
	524.809	+	**30**	=	**524.809.30**

Deflector-plate nozzle for protection of ship walls against flames and heat, e. g. fire-fighting boats, deep-sea salvage tugs.

The backwards-directed spray jet allows effective cooling of the ship walls and minimizes losses due to wind drift. Thanks to the robust design without moving parts, this nozzle is an inexpensive alternative to pop-out deflector-plate nozzles.



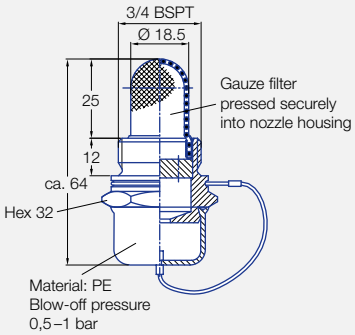
Spray angle	Ordering no. Type	V̇ [l/min] p [bar] 7 bar	Length [mm]	Diameter [mm]
140°	**500.542**	60	84	40

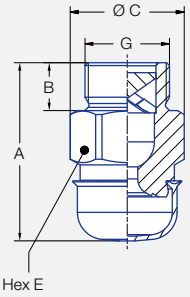
Materials on request

Full cone nozzles with protection cap
Series 400/401

Particularly uniform full cone atomization. The nozzle outlet is protected by a cap against dirt and minor damage. This falls off at a corresponding water pressure and releases the nozzle opening. The protection cap can be optionally secured to prevent loss.

Applications:
Fire protection applications in hatch covers and preventive fire protection in cargo holds.





Flow rates and dimensions

Spray angle	Ordering no.					E Ø [mm]	V̇ [l/min]			K-factor	Blow-off pressure
	Type	Code					p [bar]				
		1 BSPP	3/4 BSPP	1 1/4 BSPP	3/4 BSPT		2.0	4.0	8.0		[bar]
120°	**400.958.30.00**	○	-	-	-	6.8	80.0	105.6	139.0	61.0	0.5-1.0
	400.958.30.01	-	○	-	-	4.9	40.0	53.0	70.0	30.0	0.5-1.0
	400.958.30.02	-	-	-	○	4.7	31.5	41.6	55.0	24.0	0.5-1.0
	401.024.30.00	-	-	○	-	5.0	92.0	121.0	160.0	70.0	0.3-0.8
80°	**400.261.30.04**	-	-	-	○	6.0	31.5	41.6	55.0	24.0	0.5-1.0

E = narrowest free cross section · Protection cap material: HD-PE

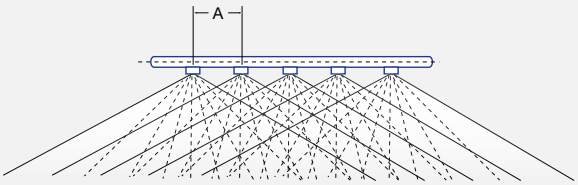
Dimensions [mm]				
G	A	B	C	E
1 BSPT	64.4	16.8	40.0	36.0
3/4 BSPT	56.0	14.5	33.5	30.0
3/4 BSPP	56.0	15.0	35.7	32.0
3/4 BSPP	64.0	12.0	36.9	32.0
1 1/4 BSPT	67.0	23.7	53.1	46.0

Rain curtains
Nozzle arrangement

Rain curtains are installed to prevent fires spreading and to divide large spaces into fire sections as well as to shield wall, door and window openings.

Applications:
Rain curtains between containers or bridge and partitioning of hazardous goods.

Nozzle arrangement



Determination of nozzle distance A

Nozzle No.	616.967			617.047			617.127		
Flow pressure before the nozzles (bar)	Water quantity (l/min) per meter run rain curtain								
	60	50	40	60	50	40	60	50	40
1	0.6	0.7	0.9	0.9	1.1	1.4	1.5	1.8	2.2
2	0.8	1.0	1.3	1.3	1.6	2.0	2.1	2.5	3.2
3	1.0	1.2	1.5	1.6	2.0	2.4	2.6	3.0	3.8
5	1.3	1.6	2.0	2.1	2.5	3.1	3.3	4.0	-
7	1.6	1.9	2.3	2.5	3.0	3.7	3.9	-	-

You can find other spray angles and flow rates in our catalog Edition 112.

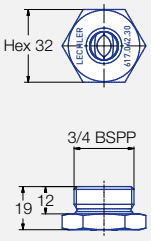
Design data

Recommended overall flow rate		Pressure	Pipe cross sections
Room height	Per running meter rain curtain		
Up to 5 m Each additional m height (up to 8 m)	approx. 40–50 l/min Additional 10 l/min	The minimum pressure is 1 bar. 2–3 bar can be considered as the normal pressure. Higher pressures are possible.	The cross section depends on the length and water pressure and also on the type and number of nozzles. A flow velocity of 2–3 m/sec should not be exceeded.

Flat fan nozzles
Series 616/617

Uniform, parabolic distribution of liquid. Increased non-clogging features, more jet power, less fog.

Applications:
Anchor washing, rain curtains, reducing radiated heat.



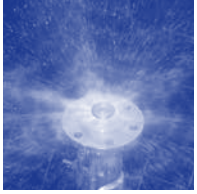
20°–60° **90°–120°** **Weight Brass: 75 g**

Spray angle	Ordering no. Type	Mat. no. 16 303 SS	17 [1] 316Ti SS/ 316L SS	30 Brass	A Ø [mm]	E Ø [mm]	V̇ [l/min] p [bar] 0.5	1.0	2.0	[US gal./ min] at 40 psi	3.0	5.0	10.0	Spray width B at p=2 bar H = 250 mm	H = 500 mm
45°	**616.723**	○	○	○	3.00	2.40	3.15	4.45	6.30	1.95	7.72	9.96	14.09	175	330
	616.763	○	○	○	3.50	2.60	4.00	5.66	8.00	2.48	9.80	12.65	17.89	175	330
	616.803	○	○	○	4.00	3.00	5.00	7.07	10.00	3.10	12.25	15.81	22.36	175	335
	616.843	○	○	○	4.50	3.40	6.25	8.84	12.50	3.88	15.31	19.76	27.95	180	335
	616.883	○	○	○	5.00	3.80	8.00	11.31	16.00	4.96	19.60	25.30	35.78	185	350
	616.923	○	○	○	5.50	4.20	10.00	14.14	20.00	6.20	24.49	31.62	44.72	190	360
	616.963	○	○	○	6.00	4.40	12.50	17.68	25.00	7.75	30.62	39.53	55.90	200	375
60°	**616.724**	○	○	○	3.00	2.10	3.15	4.45	6.30	1.95	7.72	9.96	14.09	295	575
	616.764	○	○	○	3.50	2.30	4.00	5.66	8.00	2.48	9.80	12.65	17.89	300	580
	616.804	○	○	○	4.00	2.60	5.00	7.07	10.00	3.10	12.25	15.81	22.36	300	580
	616.844	○	○	○	4.50	3.00	6.25	8.84	12.50	3.88	15.31	19.76	27.95	300	580
	616.884	○	○	○	5.00	3.40	8.00	11.31	16.00	4.96	19.60	25.30	35.78	300	580
	616.924	○	○	○	5.50	4.10	10.00	14.14	20.00	6.20	24.49	31.62	44.72	300	580
	616.964	○	○	○	6.00	4.20	12.50	17.68	25.00	7.75	30.62	39.53	55.90	300	580
	617.044	○	-	○	8.00	5.50	20.00	28.28	40.00	12.41	48.99	63.25	89.44	300	580
	617.124	-	-	○	10.00	7.40	31.50	44.55	63.00	19.54	77.16	99.61	140.87	300	580
90°	**616.726**	○	○	○	3.00	1.70	3.15	4.45	6.30	1.95	7.72	9.96	14.09	540	1,000
	616.766	○	○	○	3.50	1.90	4.00	5.66	8.00	2.48	9.80	12.65	17.89	550	1,010
	616.806	○	○	○	4.00	2.40	5.00	7.07	10.00	3.10	12.25	15.81	22.36	550	1,010
	616.846	○	○	○	4.50	2.40	6.25	8.84	12.50	3.88	15.31	19.76	27.95	550	1,020
	616.886	○	○	○	5.00	3.10	8.00	11.31	16.00	4.96	19.60	25.30	35.78	550	1,020
	616.926	○	○	○	5.50	3.60	10.00	14.14	20.00	6.20	24.49	31.62	44.72	555	1,025
	616.966	○	○	○	6.00	3.90	12.50	17.68	25.00	7.75	30.62	39.53	55.90	560	1,030
120°	**616.727**	○	○	○	3.00	1.60	3.15	4.45	6.30	1.95	7.72	9.96	14.09	975	1,755
	616.767	○	○	○	3.50	1.70	4.00	5.66	8.00	2.48	9.80	12.65	17.89	970	1,750
	616.807	○	○	○	4.00	2.00	5.00	7.07	10.00	3.10	12.25	15.81	22.36	965	1,740
	616.887	○	○	○	5.00	2.60	8.00	11.31	16.00	4.96	19.60	25.30	35.78	955	1,730
	616.927	○	○	○	5.50	2.90	10.00	14.14	20.00	6.20	24.49	31.62	44.72	950	1,720
	616.967	-	-	○	6.00	3.20	12.50	17.68	25.00	7.75	30.62	39.53	55.90	950	1,720
	617.047	-	-	○	8.00	4.40	20.00	28.28	40.00	12.41	48.99	63.25	89.44	950	1,720

[1] We reserve the right to deliver 316Ti SS or 316L SS under the Material no. 17.
A = equivalent bore diameter · E = narrowest free cross section
Subject to technical modifications.
Other materials on request

Example for ordering:	Type	+	Material-no.	=	Ordering no.
	616.723	+	**16**	=	**616.723.16**

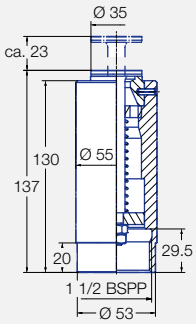
Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \sqrt{\frac{p_2}{p_1}}$



Deflector-plate nozzles
Series 500.393

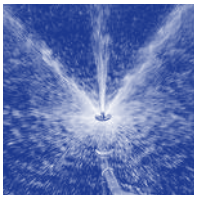
Deflector-plate nozzles for fire protection on lifeboats. The nozzle was designed to protect the outer shell of lifeboats against heat and fire. The water film is sprayed backwards so that the shell of the lifeboat is completely wetted and cooled with water. The nozzle 500.393 eliminates the need for complex piping and a large number of nozzles.

Other spray jet angles available on request.



Spray angle	Ordering no. / Type	E Ø [mm]	V̇ [l/min] p [bar] 2	3	4	5	K-factor
180°	**500.393.33.01**	3.65	156	191	221	247	110

E = narrowest free cross section

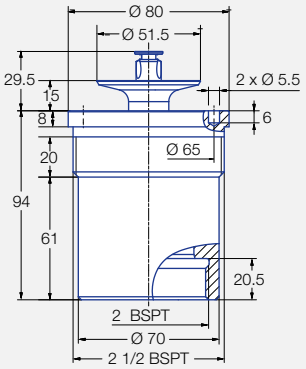


Pop-up foam extinguishing nozzle
Series 500.447.B2.40

The pop-up foam extinguishing nozzle meets customer-specific requirements for fire protection on landing decks. However, rotation of the three central extinguishing jets is omitted on this nozzle. This simplifies the design and makes the nozzle an inexpensive alternative for hangars, for example.

Material:
Seawater-resistant 318LN SS

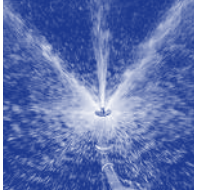
- Spray circle diameter: up to 9 m
- Spray height: up to 5 m
- Recommended operating pressure: 5–8 bar
- Integrated emergency operation characteristics



Spray angle	Ordering no. / Type	E Ø [mm]	V̇ [l/min] p [bar] 4	5	7	8	K-factor
180°	**500.447.B2.40**	3.65	367	410	485	519	183

E = narrowest free cross section

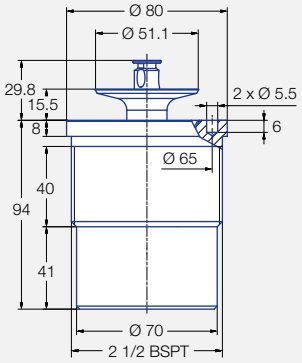
Rotating pop-up foam extinguishing nozzle
Series 500.447.B2



The new rotating foam extinguishing nozzle meets customer-specific requirements for fire protection on landing decks. This development becomes more important due to the fact that crew levels on ships and unmanned offshore platforms are continuously falling.

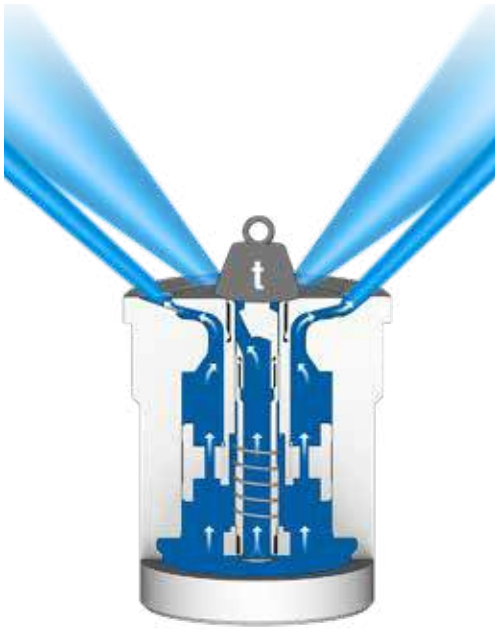
Applications:
Helicopter landing platforms on ships (cargo, passenger, navy, yachts), offshore platforms, hospitals. Aircraft hangars, tank farms, special tank cleaning applications.

Material:
Seawater-resistant stainless steel 918LN SS (spring made of stainless steel 302 SS, bearing made of PTFE)



Spray angle	Ordering no. / Type	E Ø [mm]	V̇ [l/min] p [bar] 4	5	7	8	K-factor
180°	**500.447.B2**	3.65	367	410	485	519	183

E = narrowest free cross section



Operating principle

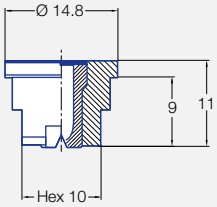
As a result of the fluid pressure, a deflector-plate is lifted and the deck covered with a foam carpet. At the same time, a rotor opens and throws three rotating jets up to five meters high. These rotating jets ensure further coverage in upward direction. If the deflection plate is blocked, the extinguishing water is routed through the openings on the surface. The extinguishing function is therefore preserved.

- Spray circle diameter: up to 9 m
- Spray height: up to 5 m
- Recommended operating pressure: 5–8 bar
- Integrated emergency operation characteristics

Flat fan nozzles for retaining nut
Series 652

Assembly with retaining nut. Easy nozzle replacement, simple spray alignment. Stable spray angle. Uniform, parabolic fluid distribution. Extremely uniform overall fluid distribution in nozzle group.

Applications:
Window cleaning,
NBC protection.



Weight, brass: 9 g

Spray angle	Ordering no. Type	Mat. No. 16 303 SS	17[1] 316Ti SS/316L SS	30 Brass 2.0401	5E PVDF	A Ø [mm]	E Ø [mm]	V̇ [l/min] p [bar] 0.5	1.0	2.0	3.0	5.0	7.0	10.0	Spray width B at p=2 bar H = 250 mm	H = 500 mm
90°	**652.566**	○	○	○	○	2.00	1.10	1.25	1.77	2.50	3.06	3.95	4.68	5.59	450	805
	652.606	○	○	○	○	2.20	1.20	1.58	2.23	3.15	3.86	4.98	5.89	7.04	450	805
	652.646	○	○	○	○	2.50	1.30	2.00	2.83	4.00	4.90	6.33	7.48	8.94	450	805
	652.676	○	○	○	○	2.70	1.40	2.38	3.36	4.75	5.82	7.51	8.89	10.62	450	810
	652.726	○	○	○	○	3.00	1.70	3.15	4.46	6.30	7.72	9.96	11.79	14.09	450	810
	652.766	○	○	○	-	3.50	1.90	4.00	5.66	8.00	9.80	12.65	14.97	17.89	450	815
	652.806	○	○	○	○	4.00	2.40	5.00	7.07	10.00	12.25	15.81	18.71	22.36	450	820
	652.846	-	-	○	○	4.50	2.40	6.25	8.84	12.50	15.31	19.76	23.29	27.95	450	820
	652.886	○	-	○	○	5.00	3.10	8.00	11.31	16.00	19.60	25.30	29.93	35.78	450	835
120°	**652.567**	○	○	○	○	2.00	0.90	1.25	1.77	2.50	3.06	3.95	4.68	5.59	670	1,280
	652.607	○	○	○	○	2.20	1.10	1.58	2.23	3.15	3.86	4.98	5.89	7.04	675	1,285
	652.647	○	○	○	-	2.50	1.30	2.00	2.83	4.00	4.90	6.33	7.48	8.94	680	1,295
	652.677	○	○	○	-	2.70	1.40	2.38	3.36	4.75	5.82	7.51	8.89	10.62	685	1,300
	652.727	○	○	○	○	3.00	1.60	3.15	4.46	6.30	7.72	9.96	11.79	14.09	695	1,315
	652.767	○	○	○	-	3.50	1.70	4.00	5.66	8.00	9.80	12.65	14.97	17.89	705	1,330
	652.807	○	-	○	-	4.00	2.00	5.00	7.07	10.00	12.25	15.81	18.71	22.36	705	1,330
	652.847	-	-	-	○	4.50	2.30	6.25	8.84	12.50	15.31	19.76	23.39	27.95	800	1,460
	652.887	-	-	-	○	5.00	2.60	8.00	11.31	16.00	19.60	25.30	29.93	35.78	800	1,460

[1] We reserve the right to deliver 316Ti SS or 316L SS under the material no. 17.
A = equivalent bore diameter · E = narrowest free cross section
Subject to technical modifications.

Ordering example:	Type	+	Material no.	=	Ordering no.
	652.566	+	**16**	=	**652.566.16**

You can find other spray angles and flow rates in our catalog Edition 112.

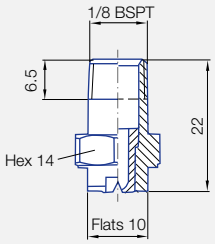
Flat fan nozzles
Series 632/633

Standard cone design, self-sealing thread connection. Stable spray angle. Uniform, parabolical distribution of liquid. Spray pipes equiped with these nozzles show an extremely uniform total distribution of liquid.

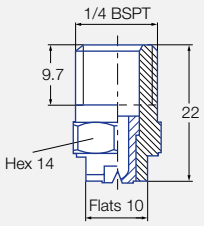
Applications:
Window cleaning, NBC protection.

303 SS/ 316Ti SS/Brass (∢ 20°–75°)

303 SS/ 316Ti SS/Brass (∢ 90°–120°)

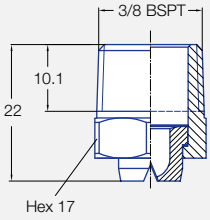


Weight Brass: 17 g

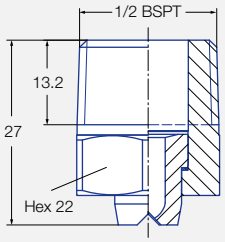


Weight Brass: 20 g

3/8 or 1/2 version



Weight Brass: 30 g



Weight Brass: 40 g

Spray angle	Type	Ordering no. Mat. no. 16[1] 303 SS/ 304 SS	17[2] 316Ti SS/ 316L SS	30 Brass	5E PVDF	Code 1/8 BSPT	1/4 BSPT	3/8 BSPT	1/2 BSPT	A Ø [mm]	E Ø [mm]	V̇ [l/min] p [bar] 0.5	1.0	2.0	3.0	5.0	7.0	10.0	Spray width B at p=2 bar H = 200 mm	H = 500 mm
90°	**632.566**	○	○	○	○	**CA**	**CC**	**-**	**-**	2.00	1.10	1.25	1.77	2.50	3.06	3.95	4.68	5.59	445	850
	632.606	○	○	○	○	**CA**	**CC**	**-**	**-**	2.20	1.20	1.58	2.23	3.15	3.86	4.98	5.89	7.04	450	860
	632.646	○	○	○	○*	**-**	**CC**	**CE**	**-**	2.50	1.30	2.00	2.83	4.00	4.90	6.33	7.48	8.94	455	865
	632.676	○	○	○	○*	**-**	**CC**	**CE**	**-**	2.70	1.40	2.38	3.36	4.75	5.82	7.51	8.89	10.62	465	875
	632.726	○	○	○	○*	**-**	**CC**	**CE**	**-**	3.00	1.70	3.15	4.46	6.30	7.72	9.96	11.79	14.09	470	885
	632.766	○	○	○	○*	**-**	**CC**	**CE**	**-**	3.50	1.90	4.00	5.66	8.00	9.80	12.65	14.97	17.89	475	890
	632.806	○	○**	○	○*	**-**	**CC**	**-**	**CG**	4.00	2.40	5.00	7.07	10.00	12.25	15.81	18.71	22.36	480	900
	632.846	○	○**	○	○*	**-**	**CC**	**-**	**CG**	4.50	2.40	6.25	8.84	12.50	15.31	19.76	23.39	27.95	480	900
	632.886	○	○**	○	○*	**-**	**CC**	**-**	**CG**	5.00	3.10	8.00	11.31	16.00	19.60	25.30	29.93	35.78	480	910
	632.926	○	○	○	-	**-**	**-**	**-**	**CG**	5.50	3.60	10.00	14.14	20.00	24.50	31.62	37.42	44.72	525	1,020
	632.966	○	○	○	-	**-**	**-**	**-**	**CG**	6.00	3.90	12.50	17.68	25.00	30.62	39.53	46.77	55.90	525	1,020
120°	**632.567**	○	○	○	○*	**CA**	**CC**	**-**	**-**	2.00	0.90	1.25	1.77	2.50	3.06	3.95	4.68	5.59	690	1,285
	632.607	○	○	○	-	**CA**	**CC**	**-**	**-**	2.20	1.10	1.58	2.23	3.15	3.86	4.98	5.89	7.04	700	1,300
	632.647	○	○**	○	○*	**-**	**CC**	**CE**	**-**	2.50	1.30	2.00	2.83	4.00	4.90	6.33	7.48	8.94	700	1,300
	632.677	○	○**	○	○*	**-**	**CC**	**CE**	**-**	2.70	1.40	2.38	3.36	4.75	5.82	7.51	8.89	10.62	720	1,330
	632.727	○	○**	○	○*	**-**	**CC**	**CE**	**-**	3.00	1.60	3.15	4.46	6.30	7.72	9.96	11.79	14.09	740	1,360
	632.767	○	○	○	-	**-**	**CC**	**CE**	**-**	3.50	1.70	4.00	5.66	8.00	9.80	12.65	14.97	17.89	760	1,400
	632.807	○	○	○	-	**-**	**CC**	**-**	**CG**	4.00	2.00	5.00	7.07	10.00	12.25	15.81	18.71	22.36	790	1,450
	632.847	○	○	-	-	**-**	**CC**	**-**	**CG**	4.50	2.30	6.25	8.84	12.50	15.31	19.76	23.39	27.95	790	1,450
	632.887	○	○	○	-	**-**	**-**	**-**	**CG**	5.00	2.60	8.00	11.31	16.00	19.60	25.30	29.93	35.78	800	1,460
	632.927	○	○	○	-	**-**	**-**	**-**	**CG**	5.50	2.90	10.00	14.14	20.00	24.50	31.62	37.42	44.72	800	1,460

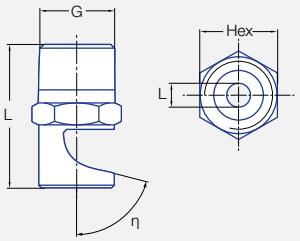
[1] We reserve the right to deliver 303 SS or 304 SS under the Material no. 16.
[2] We reserve the right to deliver 316Ti SS or 316L SS under the Material no. 17.
A = equivalent bore diameter · E = narrowest free cross section
* Only available with code CC · ** Only available with code CG
Subject to technical modifications.

You can find other spray angles and flow rates in our catalog Edition 112.

Tongue-type nozzles
Series 686

Wide flat fan with a short but powerful delimited jet pattern. Particularly clog-proof.

Applications:
Window cleaning,
NBC protection.



Weight Brass: 18 g

Spray angle	η	Ordering no. Type	Mat. no. 16 303 SS	Mat. no. 30 Brass	Mat. no. 5E PVDF	Code G 1/8 BSPT	Code G 1/4 BSPT	Code G 3/8 BSPT	Code G 1/2 BSPT	B Ø [mm]	V̇ [l/min] p [bar] 1.0	2.0	5.0	Dimensions L [mm] R 1/8	R 1/4	R 3/8	R 1/2	Hex [mm] R 1/8	R 1/4	R 3/8	R 1/2	Spray width B at p=2 bar H = 250 mm
90°	40°	**686.686**	○	○	-	-	**CC**	-	-	2.40	3.54	5.00	7.91	-	29	-	-	-	14	-	-	530
	40°	**686.726**	-	○	-	**CA**	-	-	-	2.70	4.45	6.30	9.96	26	-	-	-	11	-	-	-	530
	40°	**686.806**	○	○	-	-	**CC**	-	-	3.40	7.07	10.00	15.81	-	34	-	-	-	14	-	-	530
	40°	**686.886**	○	-	-	-	**CC**	-	-	4.20	11.31	16.00	25.30	-	36	-	-	-	17	-	-	530
	40°	**686.926**	○	-	-	-	-	**CE**	-	4.70	14.14	20.00	31.62	-	-	39	-	-	-	17	-	530
140°	75°	**686.568**	○	○	○*	**CA**	**CC**	-	-	1.70	1.77	2.50	3.59	23	-	-	-	11	14	-	-	1,370
		686.608	○	○	-	**CA**	**CC**	-	-	1.90	2.23	3.15	4.98	23	28	-	-	11	14	-	-	1,370
		686.648	○	○	-	-	**CC**	-	-	2.20	2.83	4.00	6.32	-	28	-	-	-	14	-	-	1,370
		686.688	○	○	-	**CA**	**CC**	-	-	2.40	3.54	5.00	7.91	23	28	-	-	11	14	-	-	1,370
		686.728	○	○	-	**CA**	**CC**	-	-	2.70	4.45	6.30	9.96	23	-	-	-	11	14	-	-	1,370
		686.768	○	○	-	-	**CC**	-	-	3.00	5.66	8.00	12.65	-	28	-	-	-	14	-	-	1,370
		686.808	○	○	-	**CA**	**CC**	-	-	3.40	7.07	10.00	15.81	23	28	-	-	11	14	-	-	1,370
		686.828	○	○	-	-	**CC**	-	-	3.60	7.92	11.20	17.71	-	28	-	-	-	14	-	-	1,370
		686.848	○	○	-	-	**CC**	-	-	3.80	8.80	12.50	19.76	-	28	-	-	-	14	-	-	1,370
		686.868	○	○	-	-	**CC**	-	-	4.00	9.90	14.00	22.14	-	28	-	-	-	14	-	-	1,370
		686.888	○	○	-	-	**CC**	-	-	4.20	11.31	16.00	25.30	-	28	-	-	-	14	-	-	1,370
		686.908	○	○	-	-	**CC**	-	-	4.50	12.73	18.00	28.46		28	-	-	-	14	-	-	1,370
		686.928	○	-	-	-	-	**CE**	-	4.70	14.14	20.00	31.62	-	-	32	-	-	-	17	-	1,370
		686.968	-	○	-	-	-	-	**CG**	5.30	17.68	25.00	39.53	-	-	32	40	-	-	17	22	1,370
		686.988	○	-	-	-	-	**CE**	**CG**	5.60	19.80	28.00	44.27	-	-	32	40	-	-	17	22	1,370

B = bore diameter
Can also be used for air or saturated steam.
*Only available with code CA
Materials on request

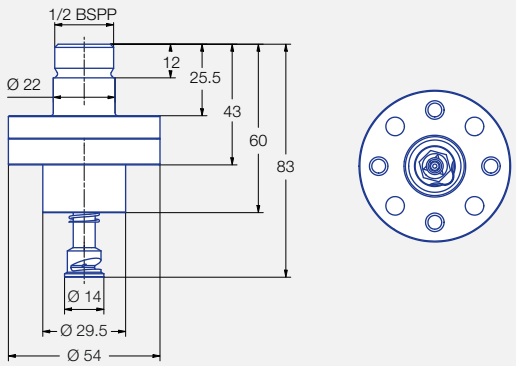
Example of ordering:	Type	+	Material no.	+	Code	=	Ordering no.
	686.686	+	**16**	+	**CC**	=	**686.686.16.CC**

Conversion formula for the above series: $\dot{V}_2 = \dot{V}_1 * \sqrt{\frac{p_2}{p_1}}$

Polished tongue-type nozzles
Series 600.507/600.516

Pop-up tongue-type nozzles guarantee an inconspicuous appearance combined with a high degree of functionality. Thanks to rear-side mounting, no protruding components interfere with the visual appearance or restrict the field of view.

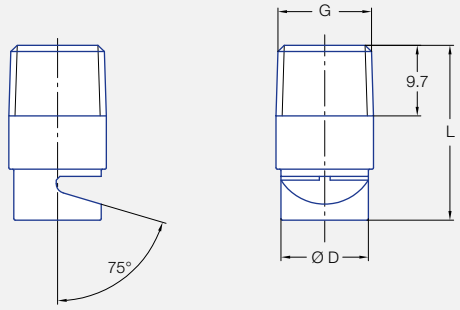
Applications:
Window cleaning, preferably in yacht construction. Cleaning of surfaces that are difficult to access by spray pattern directed backwards.



Spray angle	Ordering no.	Mat. No.	V̇ [l/min]
	Type	17 316Ti SS	p [bar] 5 bar
140°	**600.507**	○	3.15

Other materials on request

Aesthetic design with a high quality appearance is important in yacht construction. Rough surfaces and edges have been eliminated to ensure a perfect look. The clog-resistant design and wide spray angle are combined with a powerful, intensive jet to permit spraying of large window surfaces.



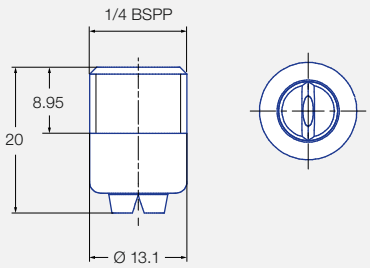
Spray angle	Ordering no.	Mat. No.	V̇ [l/min]	Length [mm]	Diameter [mm]	Thread
	Type	17 316Ti SS	p [bar] 2 bar	L	D	G
140°	**600.516.17.10.00.0**	○	2.50	16.00	12	G 1/4
	600.516.17.11.00.0	○	3.15	16.00	12	G 1/4
	600.516.17.12.00.0	○	2.00	16.00	12	G 1/4
	600.516.17.21.00.0	○	3.15	24.00	12	G 1/4
	600.516.17.22.00.0	○	2.00	24.00	12	G 1/4
	600.516.17.24.00.0	○	8.00	24.00	12	G 1/4
	600.516.17.25.00.0	○	10.00	24.00	12	G 1/4
	600.516.17.26.00.0	○	5.00	24.00	12	G 1/4

All flow rates and spray angels in accordance with page 48 possible on request
Other materials on request

Polished flat fan nozzles
Series 600.577

These compact flat fan nozzles are ideal for a concealed installation. There are no rough surfaces or edges in order to guarantee an optimum aesthetic design.

Applications:
Window cleaning, preferably in yacht construction.



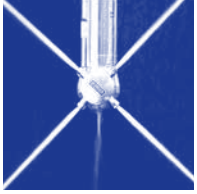
Spray angle	Ordering no.	Mat. No.	**V̇** [l/min]	Length [mm]	Diameter [mm]	Thread BSPP
	Type	**17** 316Ti SS	**p** [bar] 2 bar			
45°	**600.577.17.11**	○	4.00	20.00	12.2	G 1/4 A
120°	**600.577.17.10**	○	4.00	20.00	13.1	G 1/4 A
140°	**600.577.17.00**	○	4.75	20.00	12.2	G 1/4 A

All flow rates in accordance with page 48 possible on request
Other materials on request

Polished ball joints for window cleaning

	Ordering no.	Material	Thread size 1 BSPT	Thread size 2 BSPT	Length	Diameter
	**092.023.17.01.00**	316Ti SS	1/4 male thread	1/4 female thread	42 mm	30 mm
	**092.023.17.02.00**	316Ti SS	1/4 female thread	1/4 female thread	42 mm	30 mm
	**092.023.17.03.00**	316Ti SS	1/4 male thread	1/4 female thread	60 mm	30 mm
	**092.023.17.05.00**	316Ti SS	3/8 female thread	1/4 female thread	42 mm	30 mm
	**092.023.17.08.00**	316Ti SS	1/4 male thread	1/4 female thread	80 mm	30 mm

Other versions possible on request



High impact tank cleaning machine »IntenseClean Hygienic« Series 5TA/5TB

- Gear-controlled
- Particularly powerful solid jets
- Operating pressures up to 15 and 25 bar possible

Applications:
Cleaning tanks/gray and black water tanks.

Materials:
316L SS, 632 SS,
PEEK, PTFE,
Zirconium oxide, EPDM

Max. temperature:
95 °C

Recommended operating pressure:
5 bar

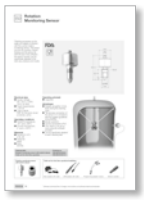
Installation:
Operation in every direction possible

Filtration:
Line strainer with a mesh size of 0.2 mm/80 mesh

Bearing:
Ball bearing

Weight:
5TA: 0.9 kg
5TB: 4.0 kg

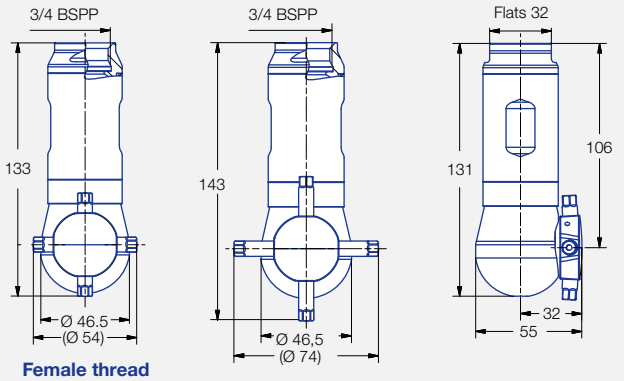
Rotation monitoring sensor:



Sensor compatible, please ask for more information.

ATEX version on request

5TA



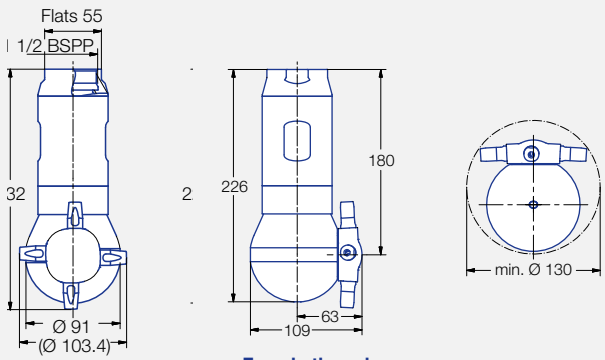
Female thread 5TA.403.1Y.AL and 5TA.404.1Y.AL | **Female thread 5TA.405.1Y.AL** | **Female thread**

Spray angle	Ordering no. Type	E Ø [mm]	Number. Ø Nozzles [mm]	V̇ [l/min] p [bar] (p_{max} = 15 bar) 2	5	10	at 40 psi [US gal./ min]	Max. tank diameter [m]
360°	**5TA.403.1Y.AL**	1.5	4 x 3.0	25	40	56	7.8	12.0
	5TA.404.1Y.AL	1.5	4 x 4.0	35	55	78	10.9	12.5
	5TA.405.1Y.AL	1.5	4 x 5.0	50	79	112	15.5	13.0

E = narrowest free cross section · Slip-on connection on request

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

5TB



Female thread

Spray angle	Ordering no. Type	E Ø [mm]	Number, Ø Nozzles [mm]	V̇ [l/min] p [bar] (p_{max} = 25 bar) 2	5	10	at 40 psi [US gal./ min]	Max. tank diameter [m]
360°	**5TB.406.1Y.AS**	6.0	4 x 6.0	107	169	239	33.1	14.0
	5TB.407.1Y.AS	6.0	4 x 7.0	135	213	302	41.9	14.0
	5TB.408.1Y.AS	6.0	4 x 8.0	165	261	369	51.2	15.0

E = narrowest free cross section · Slip-on connection on request

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

5TA 5TB

Function video

Scan the QR-code or go to:
www.lechler.com/intensecleanhygienic5ta
www.lechler.com/intensecleanhygienic5tb

High impact tank cleaning machine »IntenseClean« Series 5TM

- Gear driven
- Very powerful solid jets
- Popular and proven design

Applications:
Cleaning tanks/gray and black water tanks.

Materials:
316L SS, 304 SS, PTFE, PEEK

Max. temperature:
95 °C

Recommended operating pressure:
5 bar

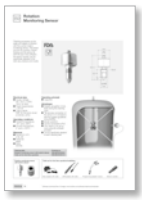
Installation:
Operation in every direction possible

Filtration:
Line strainer with a mesh size of 0.2 mm/80 mesh

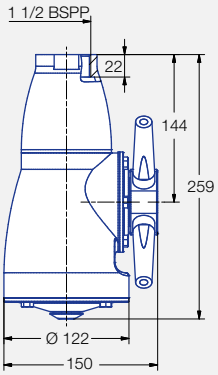
Bearing:
Ball bearing

Weight:
7.5 kg

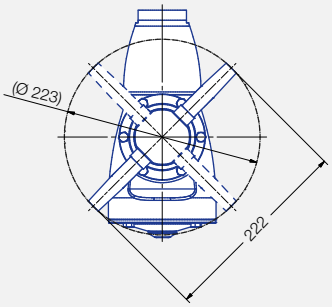
Rotation monitoring sensor:



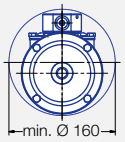
Sensor compatible, please ask for more information.

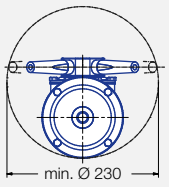


Female thread



5TM.2XX.1Y.AS (2 nozzles)





5TM.4XX.1Y.AS (4 nozzles)

Spray angle	Ordering no.	E Ø [mm]	Number, Ø Nozzles [mm]	V̇ [l/min] p [bar] (p_{max} = 7 bar) 2	3	5	at 40 psi [US gal./ min]	Max. tank diameter [m]
360°	**5TM.208.1Y.AS**	8	2 x 8.0	125	153	198	39	24.0
	5TM.210.1Y.AS	10	2 x 10.0	160	196	253	50	24.0
	5TM.406.1Y.AS	6	4 x 6.0	140	171	221	43	18.0
	5TM.407.1Y.AS	7	4 x 7.0	170	208	269	53	20.0
	5TM.408.1Y.AS	8	4 x 8.0	200	245	316	62	22.0
	5TM.410.1Y.AS	10	4 x 10.0	260	318	411	81	23.0

E = narrowest free cross section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Function video

Scan the QR-code or go to:
www.lechler.com/intenseclean

Rotating cleaning nozzle »XactClean® HP«
Series 5S2/5S3

- Controlled rotation
- Powerful flat fan nozzles
- Very efficient tank cleaning nozzle

Applications:
Cleaning tanks/gray and black water tanks.

Materials:
316L SS,
316 SS,
632 SS,
PEEK, PTFE,
Zirconium oxide, EPDM

Max. temperature:
95 °C

Recommended operating pressure:
5 bar

Installation:
Operation in every direction is possible

Filtration:
Line strainer with a mesh size of 0.3 mm/50 mesh

Bearing:
Double ball bearing

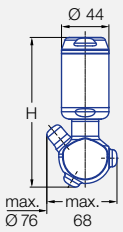
Function video

Scan the QR-code or go to:
www.lechler.com/xactcleanhp

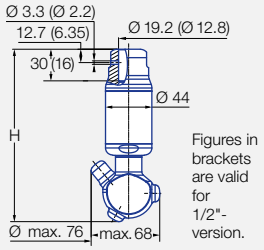
Nozzle dimensions [mm]

Connection	Max. Height [H]
AF	146
AH	149
AL	139
AN	139
TF05	148
TF07	164

ATEX version on request



Female thread



Dimensions according to ASME-BPE (OD-tube)

Spray angle	Type	Ordering no. Connection 3/8 BSPP female	1/2 BSPP female	3/4 BSPP female	1 BSPP female	1/2" Slip-on	3/4" Slip-on	E Ø [mm]	V̇ [l/min] p [bar] (p$_{max}$ = 15 bar) 2	5	10	at 40 psi [US gal./min]	Max. tank diameter [m]
180°	**5S2.953.1Y**	**AF**	**AH**	**-**	**-**	**TF05**	**-**	2.0	25	40	57	7.8	3.5
	5S3.053.1Y	**-**	**AH**	**-**	**-**	**-**	**TF07**	2.0	41	65	92	12.8	4.0
	5S3.113.1Y	**-**	**AH**	**AL**	**-**	**-**	**TF07**	2.0	60	94	133	18.4	6.0
	5S3.183.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	89	141	199	27.7	7.0
	5S3.233.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	111	175	248	34.3	7.5
	5S3.263.1Y	**-**	**-**	**AL**	**AN**	**-**	**TF07**	2.0	135	213	301	41.8	8.0
180°	**5S2.954.1Y**	**AF**	**AH**	**-**	**-**	**TF05**	**-**	2.0	25	40	57	7.8	3.5
	5S3.054.1Y	**-**	**AH**	**-**	**-**	**-**	**TF07**	2.0	41	65	92	12.8	4.0
	5S3.114.1Y	**-**	**AH**	**AL**	**-**	**-**	**TF07**	2.0	60	94	133	18.4	6.0
	5S3.184.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	89	141	199	27.7	7.0
	5S3.234.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	111	175	248	34.3	7.5
	5S3.264.1Y	**-**	**-**	**AL**	**AN**	**-**	**TF07**	2.0	135	213	301	41.8	8.0
270°	**5S2.955.1Y**	**AF**	**AH**	**-**	**-**	**TF05**	**-**	2.0	25	40	57	7.8	3.5
	5S3.055.1Y	**-**	**AH**	**-**	**-**	**-**	**TF07**	2.0	41	65	92	12.8	4.0
	5S3.115.1Y	**-**	**AH**	**AL**	**-**	**-**	**TF07**	2.0	60	94	133	18.4	6.0
	5S3.185.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	89	141	199	27.7	7.0
	5S3.235.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	111	175	248	34.3	7.5
	5S3.265.1Y	**-**	**-**	**AL**	**AN**	**-**	**TF07**	2.0	135	213	301	41.8	8.0
270°	**5S2.956.1Y**	**AF**	**AH**	**-**	**-**	**TF05**	**-**	2.0	25	40	57	7.8	3.5
	5S3.056.1Y	**-**	**AH**	**-**	**-**	**-**	**TF07**	2.0	41	65	92	12.8	4.0
	5S3.116.1Y	**-**	**AH**	**AL**	**-**	**-**	**TF07**	2.0	60	94	133	18.4	6.0
	5S3.186.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	89	141	199	27.7	7.0
	5S3.236.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	111	175	248	34.3	7.5
	5S3.266.1Y	**-**	**-**	**AL**	**AN**	**-**	**TF07**	2.0	135	213	301	41.8	8.0
360°	**5S2.959.1Y**	**AF**	**AH**	**-**	**-**	**TF05**	**-**	1.7	25	40	57	7.8	3.5
	5S3.059.1Y	**-**	**AH**	**-**	**-**	**-**	**TF07**	2.0	41	65	92	12.8	4.0
	5S3.119.1Y	**-**	**AH**	**AL**	**-**	**-**	**TF07**	2.0	60	94	133	18.4	6.0
	5S3.189.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	89	141	199	27.7	7.0
	5S3.239.1Y	**-**	**-**	**AL**	**-**	**-**	**TF07**	2.0	111	175	248	34.3	7.5
	5S3.269.1Y	**-**	**-**	**AL**	**AN**	**-**	**TF07**	2.0	135	213	301	41.8	8.0

E = narrowest free cross section · NPT on request

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Information on operation:
Operation with compressed air only for short-term usage. Operation above the recommended operating pressure meanshigher wear and smaller droplets. This might have adverse effects on the cleaning result.

Slip-on information:
– R-clip made of 316L SS is included (Ordering number: 095.022.1Y.50.60.E (TF07), 095.013.1E.05.59.0 (TF05)).
– Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.

Example of ordering:	Type	+	Material no.	=	Ordering no.
	5S2.953.1Y	+	**AF**	=	**5S2.953.1Y.AF**

Rotating cleaning nozzle »XactClean® HP+«
Series 5S5

- Controlled rotation
- Powerful flat fan nozzles
- Very efficient tank cleaning nozzle, especially for larger tanks

Materials:
316L SS,
316 SS, PEEK, EPDM

Max. temperature:
95 °C

Recommended operating pressure:
3 bar

Installation:
Operation in every direction is possible

Filtration:
Line strainer with a mesh size of 0.3 mm/50 mesh

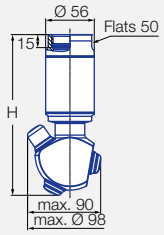
Bearing:
Double ball bearing

Rotation monitoring sensor
Sensor compatible, please ask for more information.

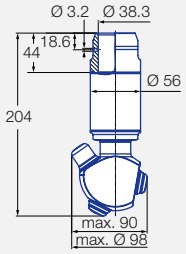
The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Information on operation:
Operation with compressed air only for short-term usage. Operation above the recommended operating pressure meanshigher wear and smaller droplets. This might have adverse effects on the cleaning result.

Slip-on information:
– R-clip made of 316L SS is included (Ordering number: 095.013.1Y.06.45.0).
– Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.



Female thread



Dimensions slip-on connection according to ASME-BPE (OD-tube)

Nozzle dimensions [mm]

Connection	Max. Height [H]
AN	185
AQ	185
AS	187

Spray angle	Ordering no.					E Ø [mm]	V̇ [l/min]				Max. tank diameter [m]
	Type	Connection					p [bar] (p_{max} = 10 bar)				
		1 BSPP	1 1/4 BSPP	1 1/2 BSPP	1 1/2" Slip-on		2	3	5	at 40 psi [US gal./ min]	
180°	**5S5.293.1Y**	**AN**	**-**	**-**	**TF15**	3.0	165	202	261	51.2	9.0
	5S5.323.1Y	**AN**	**AQ**	**-**	**TF15**	3.0	200	245	316	62.0	9.2
	5S5.363.1Y	**-**	**AQ**	**AS**	**TF15**	3.0	250	306	395	77.6	9.4
180°	**5S5.294.1Y**	**AN**	**-**	**-**	**TF15**	3.0	165	202	261	51.2	9.0
	5S5.324.1Y	**AN**	**AQ**	**-**	**TF15**	3.0	200	245	316	62.0	9.2
	5S5.364.1Y	**-**	**AQ**	**AS**	**TF15**	3.0	250	306	395	77.6	9.4
270°	**5S5.295.1Y**	**AN**	**-**	**-**	**TF15**	3.0	165	202	261	51.2	9.0
	5S5.325.1Y	**AN**	**AQ**	**-**	**TF15**	3.0	200	245	316	62.0	9.2
	5S5.365.1Y	**-**	**AQ**	**AS**	**TF15**	3.0	250	306	395	77.6	9.4
270°	**5S5.296.1Y**	**AN**	**-**	**-**	**TF15**	3.0	165	202	261	51.2	9.0
	5S5.326.1Y	**AN**	**AQ**	**-**	**TF15**	3.0	200	245	316	62.0	9.2
	5S5.366.1Y	**-**	**AQ**	**AS**	**TF15**	3.0	250	306	395	77.6	9.4
360°	**5S5.299.1Y**	**AN**	**-**	**-**	**TF15**	3.0	165	202	261	51.2	9.0
	5S5.329.1Y	**AN**	**AQ**	**-**	**TF15**	3.0	200	245	316	62.0	9.2
	5S5.369.1Y	**-**	**AQ**	**AS**	**TF15**	3.0	250	306	395	77.6	9.4
	5S5.399.1Y	**-**	**AQ**	**AS**	**TF15**	3.0	300	367	474	93.1	9.6

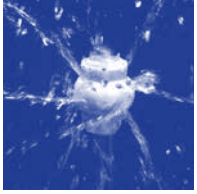
E = narrowest free cross section · NPT on request

Example of ordering:	Type	+	Material no.	=	Ordering no.
	5S5.293.1Y	**+**	**AN**	**=**	**5S5.293.1Y.AN**

Function video

Scan the QR-code or go to:
www.lechler.com/xactcleanhpplus

Rotating cleaning nozzle »PTFE Whirly«
Series 573/583



- Self rotating
- Rotating solid jets
- Recommended for tanks made of glass and enamel
- 3A® version available

Applications:
Cleaning tanks/gray and black water tanks. Internal cleaning of contaminated pipes, e. g. exhaust gas pipes.

Materials:
PTFE

Max. temperature:
95 °C

Recommended operating pressure:
2 bar

Installation:
Operation in every direction is possible

Filtration:
Line strainer with a mesh size of 0.3 mm/50 mesh

Bearing:
Slide bearing made of PTFE

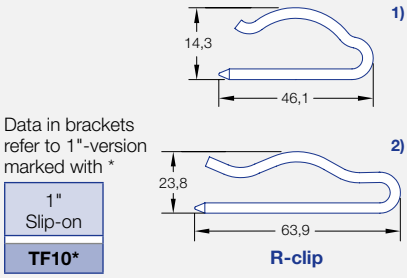
Function video

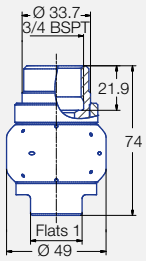
Scan the QR-code or go to:
www.lechler.com/ptfewhirly

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

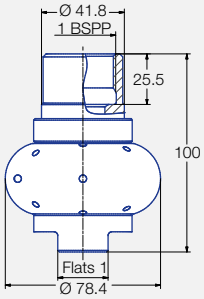
Information on operation:
Operation with compressed air only for short-term usage. Operation above the recommended operating pressure means higher wear and smaller droplets. This might have adverse effects on the cleaning result.

Slip-on information:
– R-clip made of 316L SS is included (Ordering number: R-clip 1: 095.022.1Y.50.88.E, R-clip 2: 095.022.1Y.50.60.E).
– Depending on diameter of the adapter the flow rate can increase due to leakage between connecting pipe and rotating cleaning nozzle.

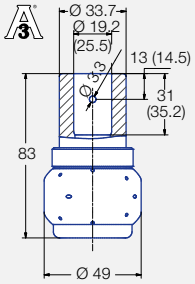




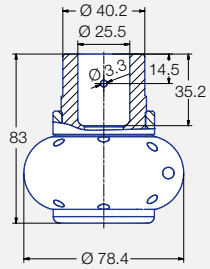
Female thread



Female thread



3/4" and 1" Slip-on connection (3A-approved) Dimensions according to ASME-BPE (OD-tube)

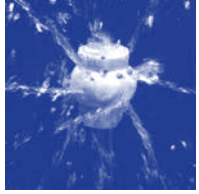


1" Slip-on connection (3A-approved) Dimensions according to ASME-BPE (OD-tube)

Spray angle	R-clip	Ordering no. Type	Connection 3/4 BSPP	1 BSPP	3/4" Slip-on	1" Slip-on	E Ø [mm]	V̇ [l/min] p [bar] (p$_{max}$ = 6 bar) 1	2	3	at 40 psi [US gal./min]	Max. tank diameter [m]
180°	1)	**583.114.55**	**AL**	**-**	**TF07**	**TF10***	2.1	47	67	82	21	2.5
	1)	**583.264.55**	**AL**	**-**	**TF07**	**TF10***	3.3	103	145	178	45	2.8
	2)	**583.344.55**	**-**	**AN**	**-**	**TF10**	7.1	159	225	276	70	3.2
180°	1)	**573.114.55**	**AL**	**-**	**TF07**	**TF10***	2.1	47	67	82	21	2.5
	1)	**573.264.55**	**AL**	**-**	**TF07**	**TF10***	3.3	103	145	178	45	2.8
	2)	**573.344.55**	**-**	**AN**	**-**	**TF10**	7.1	159	225	276	70	3.2
270°	1)	**583.116.55**	**AL**	**-**	**TF07**	**TF10***	2.4	47	67	82	21	2.5
	1)	**583.266.55**	**AL**	**-**	**TF07**	**TF10***	3.4	103	145	178	45	2.8
	2)	**583.346.55**	**-**	**AN**	**-**	**TF10**	5.9	159	225	276	70	3.2
270°	1)	**573.116.55**	**AL**	**-**	**TF07**	**TF10***	2.4	47	67	82	21	2.5
	1)	**573.266.55**	**AL**	**-**	**TF07**	**TF10***	3.4	103	145	178	45	2.8
	2)	**573.346.55**	**-**	**AN**	**-**	**TF10**	5.9	159	225	276	70	3.2
360°	1)	**583.119.55**	**AL**	**-**	**TF07**	**TF10***	1.8	41	58	71	18	2.4
	1)	**583.209.55**	**AL**	**-**	**TF07**	**TF10***	3.5	71	100	122	31	2.5
	1)	**583.269.55**	**AL**	**-**	**TF07**	**TF10***	4.8	103	145	178	45	2.8
	2)	**583.279.55**	**-**	**AN**	**-**	**TF10**	3.7	106	150	184	47	3.0
	2)	**583.349.55**	**-**	**AN**	**-**	**TF10**	5.6	159	225	276	70	3.2

E = narrowest free cross section · NPT on request
* see drawing 3 for details

Example of ordering:	Type	+	Connection	=	Ordering no.
	583.114.55.	**+**	**AL**	**=**	**583.114.55.AL**



Rotating cleaners made of PTFE for use at high temperatures
Series 599

- PTFE whirling nozzle for high temperature applications
- Balanced rotating action
- Gap-free all-around cleaning
- Free spinning, self-lubricating and self-flushing
- All used materials are FDA conform

Applications:
For rinsing of small and medium-sized vessels and reactors in higher temperature processing environments.

Materials:
PTFE
Rings: Hastelloy®

Max. temperature:
130 °C

Max. tank diameter:
Rinsing: 5.0 m
Cleaning: 3.0 m

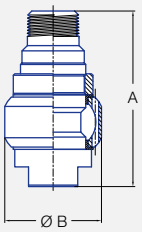
Recommended operating pressure:
1.0–2.0 bar, max. 6.0 bar

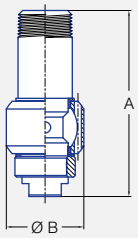
Installation:
Operation in every direction is possible

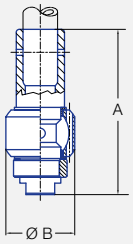
599.133.55.BK

599.170.55.BK

599.174.J7.TF07







Spray angle	Ordering no.			V̇ [l/min]				A Length [mm]	B Ø [mm]	Weight [g]
	Type	Connection		p [bar]						
		3/4 NPT	3/4" slip-on	1	2	3	at 40 psi [US gal./ min]			
360°	**599.133.55**	**BK**	**-**	71	100	122	31	89	51	160
	599.170.55	**BK**	**-**	61	84	103	26	91	38	115
	599.174.J7	**-**	**TF07**	61	84	103	26	91	38	115

Please note:
Higher pressure generally means higher wear and smaller droplets. This might have adverse effects on the cleaning result. We do not recommend the operation with compressed air.

Example of ordering:	**Type**	**+**	**Connection**	**=**	**Ordering no.**
	599.133.55.	**+**	**BK**	**=**	**599.133.55.BK**

Static spray balls
Series 540/541

- Compact design
- Effective solid jets
- Also to use with saturated steam

Applications:
Cleaning tanks/gray and black water tanks.

Materials:
303 SS

Max. temperature:
200 °C

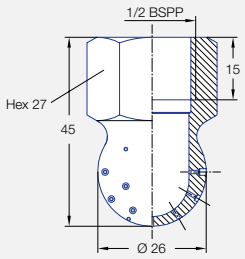
Recommended operating pressure:
3 bar

Installation:
Operation in every direction possible

For additional spray balls please refer to our brochure "Precision Spray Nozzles for Tank and Equipment Cleaning"

Function video

Scan the QR-code or go to:
www.lechler.com/staticsprayball



Spray angle	Ordering number Type	E Ø [mm]	V̇ [l/min] p [bar] (p_{max} = 10 bar) 0.5	1	2	3	at 40 psi [US gal./ min]	Max. tank diameter [m]
240°	**540.909.16**	0.8	9	13	18	22	6	6.5
	540.989.16	1.0	14	20	28	34	9	7.0
	541.109.16	1.5	29	40	57	70	18	7.5
	541.189.16	2.0	45	64	90	110	28	8.3
	541.239.16	2.3	59	83	118	145	37	9.5

E = narrowest free cross section · NPT on request

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

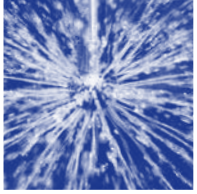
In most applications, static spray balls do not deliver the same cleaning power as rotating nozzles, anyway they do have advantages that make them indispensable for certain tasks:

– No moving parts
– Self-draining
– Easy to inspect
– Proven use in hygienically sensitive environments

Should a rotating nozzle stop turning for some reason, parts of the tank may remain uncleaned. This cannot happen with spray balls. However, gaps can occur in the spray pattern if individual openings are blocked with soil.

Compared to rotating nozzles, static spray balls usually need two to three times the amount of liquid.

Static Spray Balls »RinseClean«
Series 5B2/5B3



- Popular spray ball design
- Powerful solid streams

Applications:
Cleaning tanks/gray and black water tanks.

Material:
316L SS,
R-clip: 316L SS

Max. temperature:
200 °C

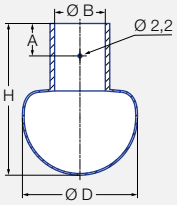
Recommended operating pressure:
2 bar

Installation:
Operation in every direction is possible

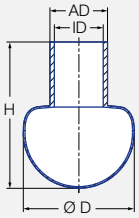
For additional spray balls please refer to our brochure "Precision Spray Nozzles for Tank and Equipment Cleaning"

Function video

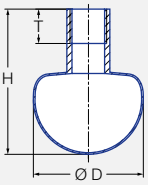
Scan the QR-code or go to:
www.lechler.com/staticsprayball



Dimensions slip-on connection according to DIN 10357



Weld-on connection



Thread connection

Spray angle	Ordering no. / Type	E Ø [mm]	V̇ [l/min] p [bar] (p_{max} = 5 bar) 0.5	1	2	3	at 40 psi [US gal./min]	Dimensions [mm] Ø D	Height H	Connection B	Distance to bore hole A	R-clip	Max. tank diameter [m]
Slip-on connection according to DIN EN 10357 series B (replaces DIN 11850 series 1)													
360°	**5B2.879.1Y.D0.80.0**	0.8	8	11	15	18	4.7	20	37	8.2	9	1	2.0
	5B3.089.1Y.D1.20.0	1.0	25	35	50	61	15.5	28	42	12.2	9	1	2.2
	5B3.139.1Y.D1.20.0	1.6	33	46	65	80	20.2	28	42	12.2	9	1	2.3
	5B3.209.1Y.D1.80.0	1.5	50	71	100	123	31.0	28	42	18.2	9	2	2.5
	5B3.309.1Y.D2.20.0	1.7	90	127	180	221	55.8	64	84	22.2	18	2	3.5
	5B3.379.1Y.D2.80.0	2.1	130	184	260	318	80.7	64	84	28.2	18	3	5.2
	5B3.389.1Y.D4.00.0	2.1	140	198	280	343	86.9	64	84	40.3	18	4	5.2
	5B3.409.1Y.D3.40.0	2.3	160	226	320	392	99.3	64	84	34.2	18	4	5.2
	5B3.449.1Y.D2.80.0	3.0	205	290	410	502	127.2	64	84	28.2	18	3	5.4
	5B3.489.1Y.D3.40.0	2.9	255	361	510	625	158.2	64	84	34.2	18	4	5.5
	5B3.499.1Y.D4.00.0	2.8	270	382	540	661	167.5	64	84	40.3	18	4	5.5
	5B3.539.1Y.D5.20.0	3.2	335	474	670	821	207.8	90	111	52.3	25	5	5.6
180°	**5B3.083.1Y.D1.80.0**	1.2	25	35	50	61	15.5	28	42	18.2	9	2	2.2
	5B3.253.1Y.D2.20.0	1.8	65	92	130	159	40.3	64	84	22.2	18	2	3.0
	5B3.323.1Y.D2.80.0	2.3	100	141	200	245	62.0	64	84	28.2	18	3	3.5
	5B3.463.1Y.D5.20.0	3.3	230	325	460	563	142.7	90	111	52.3	25	5	5.4
180°	**5B3.114.1Y.D1.80.0**	1.4	30	42	60	74	18.6	28	42	18.2	9	2	2.2
	5B3.274.1Y.D2.20.0	2.3	75	106	150	184	46.5	64	84	22.2	18	2	3.0
	5B3.394.1Y.D2.80.0	3.0	145	205	290	355	90.0	64	84	28.2	18	3	5.0
	5B3.444.1Y.D5.20.0	3.2	200	283	400	490	124.1	90	111	52.3	25	5	5.2
Slip-on connection according to DIN EN 10357 series A (replaces DIN 11850 series 2)													
360°	**5B3.149.1Y.D2.90.0**	0.9	35	50	70	86	21.7	64	84	29.2	18	3	2.3
	5B3.299.1Y.D2.90.0	1.5	83	117	165	202	51.2	64	84	29.2	18	3	3.2
	5B3.359.1Y.D2.90.0	1.9	115	163	230	282	71.3	64	84	29.2	18	3	5.0
	5B3.399.1Y.D2.90.0	2.2	150	212	300	367	93.1	64	84	29.2	18	3	5.2
	5B3.429.1Y.D2.90.0	2.6	180	255	360	441	111.7	64	84	29.2	18	3	5.2
	5B3.539.1Y.D5.30.0	3.2	335	474	670	821	207.8	90	111	53.3	25	5	5.6
Slip-on connection according to DIN EN 10357 series D (ASME BPE 1997, OD tube compatible)													
360°	**5B3.089.1Y.A1.00.0**	1.0	25	35	50	61	15.5	28	42	9.8	9	1	2.2
	5B3.209.1Y.A1.90.0	1.5	50	71	100	123	31.0	28	42	19.3	9	2	2.5
	5B3.309.1Y.A1.90.0	1.7	90	127	180	221	55.8	64	84	19.3	18	2	3.5
	5B3.379.1Y.A2.60.0	2.1	130	184	260	318	80.7	64	84	25.6	18	3	5.2
	5B3.449.1Y.A3.80.0	3.0	205	290	410	502	127.2	64	84	38.3	18	4	5.4
	5B3.539.1Y.A5.10.0	3.2	335	474	670	821	207.8	90	111	51.1	25	5	5.6

Static Spray Balls »RinseClean«
Series 5B2/5B3

Thread connection

Spray angle	Ordering no. / Type	Connection BSPP	E Ø [mm]	V̇ [l/min] p [bar] (p_{max} = 5 bar) 0.5	1	2	3	at 40 psi [US gal./min]	Dimensions [mm] Ø D	Height H	Screw-in length T	Max. tank diameter [m]
360°	**5B2.879.1Y.AA.00.0**	1/8 A	0.8	8	11	15	18	4.7	20	37	8	2.0
	5B3.309.1Y.AH.00.0	1/2	1.9	90	127	180	221	55.8	64	84	14	3.5
	5B3.379.1Y.AN.00.0	1	2.1	130	184	260	318	80.7	64	84	18	5.2
	5B3.539.1Y.AW.00.0	2	3.1	335	474	670	821	207.8	90	111	24	5.6

Weld-on connection according to ISO 2037

Spray angle	Ordering no. / Type	E Ø [mm]	V̇ [l/min] p [bar] (p_{max} = 5 bar) 0.5	1	2	3	at 40 psi [US gal./ min]	Dimensions [mm] OD = outside diameter ID = inside diameter Ø D	Height H	Dimensions of the connection piece	Max. tank diameter [m]
360°	**5B2.879.1Y.W1.20.0**	0.8	8	11	15	18	4.7	20	37	OD 12 ID10	2.0
	5B3.089.1Y.W1.20.0	1.0	25	35	50	61	15.5	28	42	OD 12 ID10	2.2
	5B3.209.1Y.W1.70.0	1.5	50	71	100	123	31.0	28	42	OD 17.2 ID15.2	2.5
	5B3.309.1Y.W2.50.0	1.7	90	127	180	221	55.8	64	84	OD 25 ID 22.6	3.5
	5B3.379.1Y.W2.50.0	2.1	130	184	260	318	80.7	64	84	OD 25 ID 22.6	5.2
	5B3.449.1Y.W3.80.0	3.0	205	290	410	502	127.2	64	84	OD 38 ID 35.6	5.4

E = narrowest free cross section

The maximum tank diameter shown above applies for the recommended operating pressure and is indicative only. The cleaning result is also affected by the type of soiling.

Slip-on information

- R-clip made of 316L SS is included. (Ordering no.: See table on page 64).
- Depending on diameter of adapter, the flow rate can increase due to leakage between connecting pipe and static spray ball.

In most applications, spray balls do not deliver the same cleaning power as rotating nozzles, although they do have advantages that make them indispensable for certain tasks:

– No moving parts
– Self-draining
– Easy to inspect
– Proven use in hygienically sensitive environments

Should a rotating cleaner stop turning for some reason, parts of the tank may remain uncleaned. This cannot happen with spray balls. However, gaps can occur in the spray pattern if individual openings are blocked with dirt.

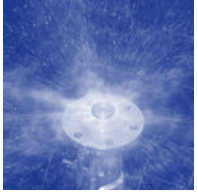
Compared to rotating cleaners, spray balls usually need two to three times the amount of fluid.

NAVY

Safety at sea is a basic prerequisite for free trade routes. This includes everything from precise mapping and identification of navigation channels to protection against crime, terrorism, piracy and armed conflicts. There is a great global interest in a functioning, open world trade system, free transport routes and free trade in maritime transport.

Lechler nozzles are used on naval ships in a wide range of applications and therefore support safety and security on the high seas. On deck, they are used for camouflage, cleaning the deck surfaces or extinguishing fires by means of foam. Inside the ship, nozzle are used for protection of critical areas or support gas cooling.

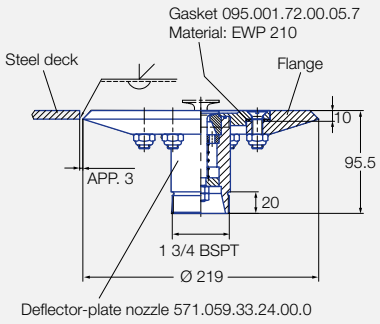
Deflector-plate nozzles
Series 571



Applications:
Cleaning deck surfaces in the event of NBC contamination.

- Uniform, flat and coarse-droplet spray circle
- Low wind susceptibility, large-area fluid impact
- Recessed installation

Other housing versions possible on request.



Deflector-plate nozzle 571.059.33.24.00.0

Spray angle	Ordering no. / Type	E Ø [mm]	V̇ p [bar] l/min					V̇ p [bar] m³/h				
			5	6	7	8	9	5	6	7	8	9
180°	**571.059**	2.0	66.7	71.7	78.3	83.3	88.3	4.0	4.3	4.7	5.0	5.3
	571.179	2.7	131.7	145.0	155.0	166.7	176.7	7.9	8.7	9.3	10.0	10.6

Standard material: Lock nuts = 316Ti SS · Spring: 1.4300 · All other components: 2.0920 (aluminum bronze)
Flange not included in the scope of delivery. Available on request.

NATO/BW number available on request.

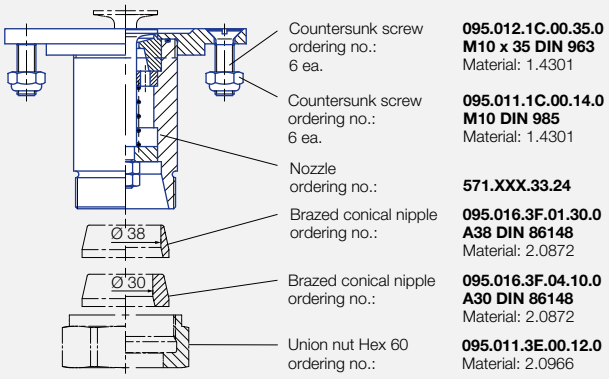
Design recommendations

Spray water quantity:
Approx. 0.3 m³/h (5 l/min) is calculated per tonne displacement. According to the construction specifications of the German Armed Forces for naval ships, 0.24 m³/h (4 l/min) is required per m² of deck area.

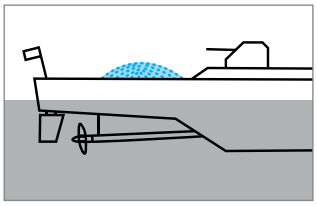
However, it was possible to prove in tests that 2.5–3.0 l/min is sufficient for coverage of the deck surfaces due to the low spray losses of the Lechler nozzles used when combined.

Spray diameter

Pressure	Type	
	571.059.33.24 Ø [m]	571.179.33.24 Ø [m]
5	7.0	7.3
6	7.6	7.3
7	6.5	7.0
8	6.5	7.0
9	6.5	7.0

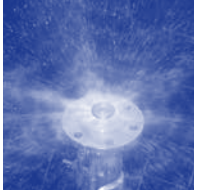


Other connection flanges and mounting types on request.



Spray circle diameter at 8 bar (according to BWB)
Type 571.059: approx. 6 m
Type 571.179: approx. 7 m

Deflector-plate nozzles
Series 571/500.289

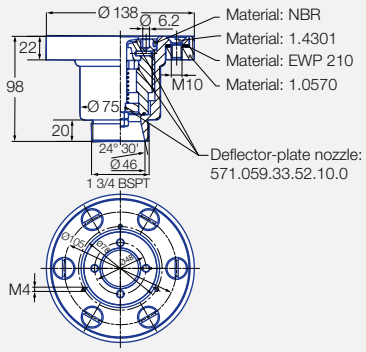


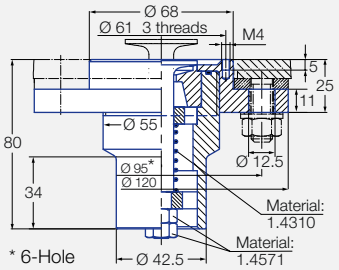
Applications:
Cleaning deck surfaces in the event of NBC contamination.

■ **Series 571**
Modular-design deflector-plate nozzle where the nozzle is guided. This allows simple mounting/disassembly, e. g. for cleaning purposes or in areas with high mechanical loads (e. g. in the area of the guns).

■ **Series 500.289**
Deflector-plate nozzle for mounting using stud bolts and clamp couplings (e. g. Straub Grip-L) from the inside of the ship.

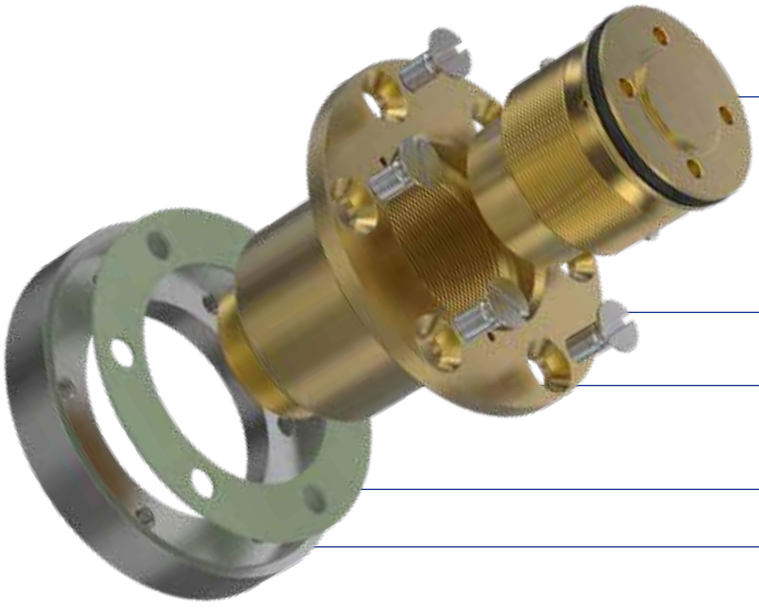
■ **Recessed installation**



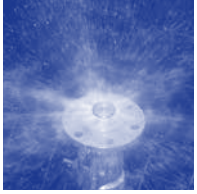


Spray angle	Ordering no. / Type	E Ø [mm]	V̇ p [bar] l/min					p [bar] m³/h				
			5	6	7	8	9	5	6	7	8	9
180°	**571.059.33.52**	2.0	66.7	71.7	78.3	83.3	88.3	4.0	4.3	4.7	5.0	5.3
	571.179.33.52	2.7	131.7	145.0	155.0	166.7	176.7	7.9	8.7	9.3	10.0	10.6
	500.289.33.00	2.0	66.7	71.7	78.3	83.3	88.3	4.0	4.3	4.7	5.0	5.3

Standard material: Lock nuts = 316Ti SS · Spring: 301 SS · All other components: AlBz8 (aluminum bronze)



CamouTech system
Series 500.286/600



The CamouTech system was developed especially to reduce the IR signature (e. g. heating up due to the sun). Thanks to large-area spraying of the ship surfaces, these are cooled so that they are almost at the ambient temperature. An additional benefit is active protection against NBC contamination.

The Lechler CamouTech system consists of two components:

■ CamouSpray

The ship's hull and all superstructures are sprayed using the CamouSpray system. The nozzles recessed in the ship wall do not offer any radar signature and are extended only in operation when the corresponding water pressure is present. The resulted coarse-droplet water film has low susceptibility to wind drift which cools the outer shell efficiently.

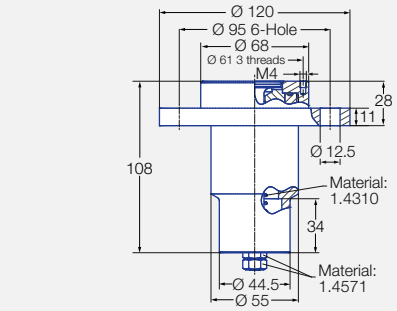
■ CamouJet

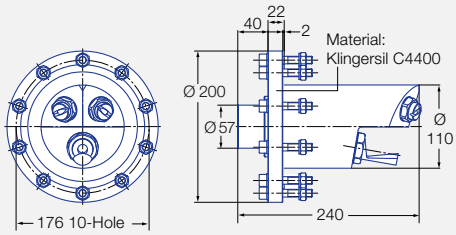
The CamouJet system is used for shielding hot exhaust gases that are discharged above the water line at the rear of the ship. This system consists of three spray heads that are arranged around the exhaust pipe and enclose and cool the exhaust gas stream.

Please contact us for further information.

CamouSpray single nozzle

CamouJet single nozzle





CamouSpray single nozzle

Spray angle	Ordering no. / Type	V̇ p [bar] l/min 4	p [bar] l/min 5	p [bar] l/min 7	p [bar] l/min 8
180°	**500.286.33.05**	30	33.6	40	42.5

CamouJet single nozzle

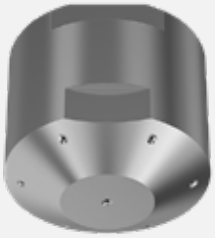
Ordering no. / Type	V̇ p [bar] l/min 8	p [bar] in m³/h 8	Position
600.469.17	470	28.2	Port
600.470.17	470	28.2	Starboard
600.468.17	371	22.3	Midships

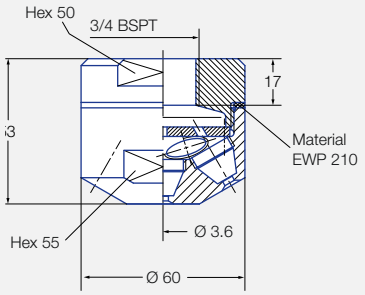
Multiple solid stream nozzles
Series 502/503

- Multiple solid stream nozzles with coarse droplets
- Low wind susceptibility
- Large-area impact

Applications:
Cleaning NBC contamination on superstructures and objects. The nozzles are also part of the CamouSpray system for cooling superstructures and objects in order to reduce the IR signature. Fire protection, protection against radiation heat.

NATO/BW number available on request.

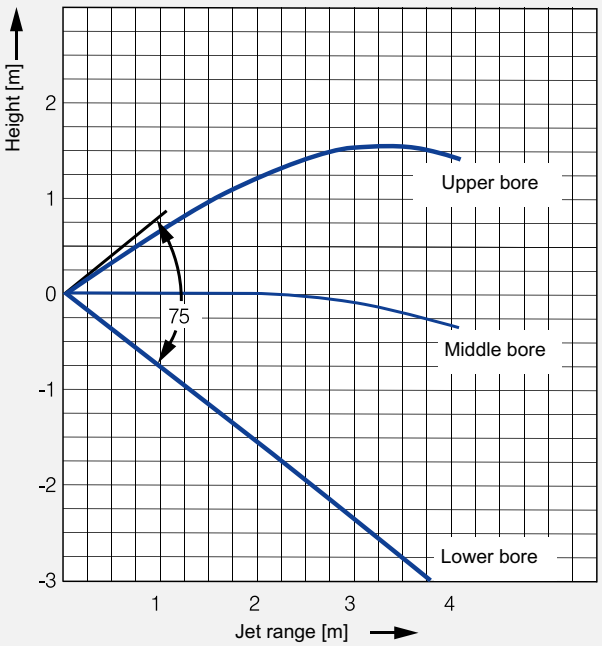


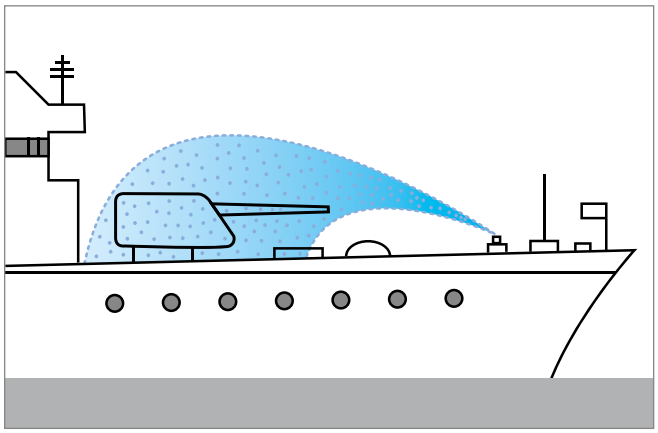


Spray angle	Ordering no.			B Ø [mm]	E Ø [mm]	V̇									
	Type	Material no.	Code			p [bar] l/min					p [bar] m³/h				
		316Ti SS	3/4 BSPT			5	6	7	8	9	5	6	7	8	9
180°	**502.885**	**17**	**06**	1.9	2.8	25.0	27.0	30.0	32.0	34.0	1.5	1.6	1.8	1.9	2.0
	502.915	**17**	**06**	2.1	2.8	30.0	33.0	36.0	38.0	40.0	1.8	2.0	2.2	2.3	2.4
	503.005	**17**	**06**	2.8	4.1	50.0	55.0	59.0	63.0	67.0	3.0	3.3	3.5	3.8	4.0
	503.035	**17**	**06**	3.6	2.8	60.0	65.0	70.0	75.0	80.0	3.6	3.9	4.2	4.5	4.8

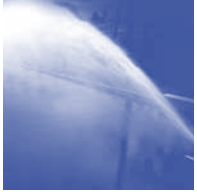
Spray jet characteristic

Nozzle installed horizontally
Range approx. 4 m





Ordering example:	Type	+	Material no.	+	Code	=	Ordering no.
	502.885	+	**17**	+	**06**	=	**502.885.17.06**

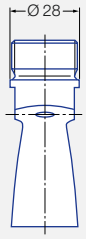


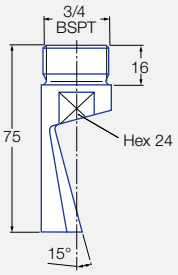
Tongue-type nozzle
Series 600.471/472

- Flat fan tongue-type nozzle for NBC protection with convex geometry. A tunnel-shaped spray pattern is produced by the special shape of the tongue.
- Clog-resistant

Applications:
Cleaning NBC contamination on superstructures and objects, rocket launchers and guns.

The nozzles are also part of the CamouSpray system for cooling superstructures and objects in order to reduce the IR signature.





Spray angle	Ordering no.	Material no.	Connection	V̇ [l/min]	Length [mm]	Diameter [mm]
	Type	17 316Ti SS		8 [bar]	L	D
30°	**600.471.17.00**	○	3/4 BSPP	40	75	28
45°	**600.471.17.01**	○	3/4 BSPP	100	75	28
	600.471.17.11	○	3/4 NPT	100	75	28
	600.472.17.30	○	3/4 BSPT	308	75	27

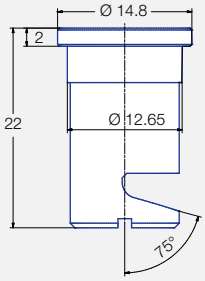
Tongue-type nozzle
Series 684.568

- Wide flat jet with a short powerful spray pattern
- Clog-resistant

Application:
Cleaning NBC contamination on superstructures.

These nozzles are also part of the CamouSpray system.

NATO/BW number available on request.



Spray angle	Ordering no.		E Ø [mm]	V̇										Spray width B at p = 2 bar
	Type	Material no.		p [bar] l/min					p [bar] m³/h					
		316Ti SS		5	6	7	8	9	5	6	7	8	9	250 mm
140°	**684.568**	**17**	1.70	3.95	4.33	4.68	5.00	5.30	0.24	0.26	0.28	0.30	0.32	1,370

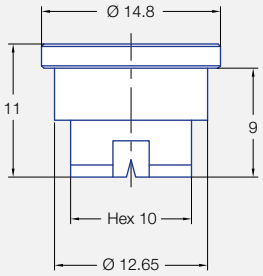
Flat fan nozzle
Series 652.567

■ Uniform flat jet

Applications:
Cleaning NBC contamination on ship superstructures. Guide value for nozzle arrangement: per 3 m² – 1 nozzle 652.567.

These nozzles are also part of the CamouSpray system.

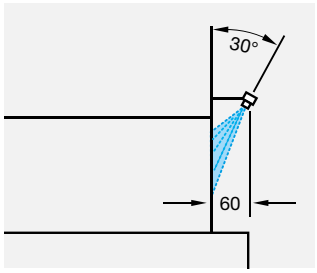
NATO/BW number available on request.

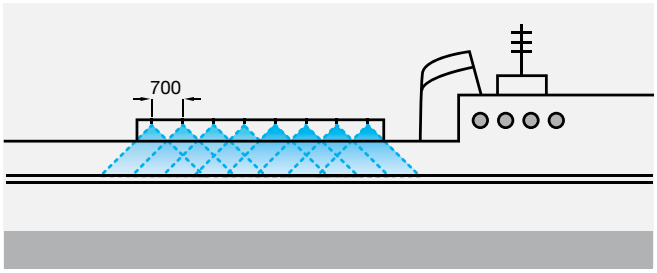


Spray angle	Ordering no.		A Ø [mm]	E Ø [mm]	V̇										Spray width B at p = 2 bar	
	Type	Material no.			p [bar] l/min					p [bar] m³/h						
		316Ti SS			5	6	7	8	9	5	6	7	8	9	250 mm	500 mm
120°	**652.567**	**17**	2.00	0.90	3.95	4.33	4.68	5.00	5.30	0.24	0.26	0.28	0.30	0.32	670	1,280

A = equivalent bore diameter · E = narrowest free cross section

Nozzle arrangement





The following nozzles can be alternatively used for this application:

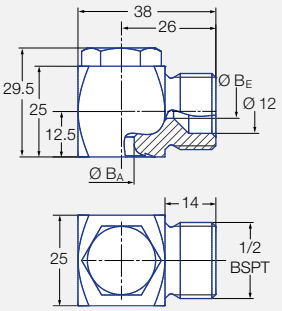
Tongue-type nozzles: Page 53/71
CamouSpray: Page 68/69

Eccentric hollow cone nozzles
Series 302/304
Protection against fire or radiation heat

- Uniform hollow cone atomization
- Clogging-resistant nozzle without swirl inserts

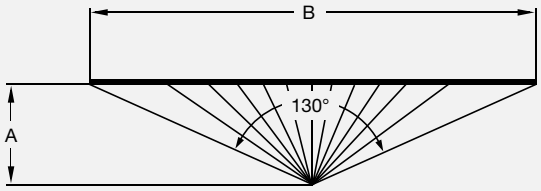
Applications:
Sprinkling ammunition rooms on defense ships, fire protection/protection, protection against radiation heat.

NATO/BW number available on request.

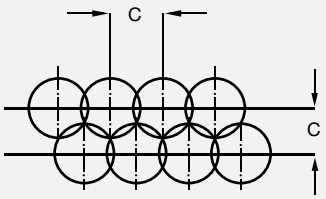


Spray angle	Ordering no.						B_A Ø [mm]	B_E Ø [mm]	V̇	
	Type	Material no.			Code				**p** [bar] l/min	**p** [bar] m³/h
		2.0402	2.0966	2.0920	1/2 BSPT	3/8 BSPT			8	8
130°	**302.628**	**30**	**3E**	**33**	**-**	**02**	5.0	3.2	7.0	0.40
	304.688	**30**	**3E**	**33**	**02**	**-**	6.0	3.7	10.0	0.60
	304.758	**30**	**3E**	**33**	**02**	**-**	7.5	4.3	15.0	0.90

Spray widths



Nozzle arrangement



Example: A = 300 mm, B = 1,150 mm, C = 800 mm

Spray diameter B [mm]	Spray height [mm]
450	100
850	200
1,150	300
1,450	400

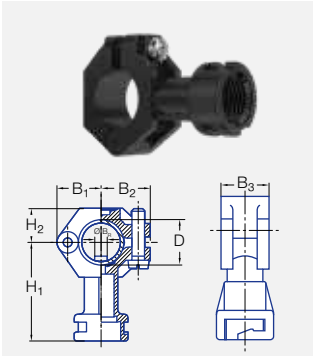
The construction specifications require the following impact density of the German Armed Forces for naval ships for wall and ceiling surfaces: 1 m³/h (15 l/min) per m².

Ordering example:	Type	+	Material no.	+	Code	=	Ordering no.
	302.628	+	**30**	+	**02**	=	**302.628.30.02**

Accessories

	Description	Ordering no.	Material	Thread size BSPT	Thread size BSPT	Length	Diameter
	Ball joint	**092.050.17.AK**	303 SS	3/4 male thread	3/4 female thread	85 mm	51 mm
	Ball joint	**092.055.17.AK**	303 SS	3/4 male thread	3/4 male thread	93 mm	51 mm
	Ball joint	**092.050.17.AL**	303 SS	3/4 female thread	3/4 female thread	80 mm	51 mm
	Angle 45°	**095.016.17.12.46.0**	316Ti SS	3/4 male thread	3/4 male thread	93 mm	51 mm
	Nipple	**065.611.17**	316Ti SS	3/4 male thread	3/4 male thread	35 mm	37 mm
	Nipple	**065.610.17**	316Ti SS	3/4 male thread	–	22 mm	26.8 mm
	Gauze filter	**065.256.56**	POM	–	–	21.4 mm	14.8 mm
	Nipple	**065.211.17**	316Ti SS	3/8 male thread	3/8 male thread	25 mm	25 mm
	Retaining nut	**065.200.17**	316Ti SS	3/8 female thread	–	25 mm	13 mm
	Gasket	**065.240.72**	EWP 210 asbestos free	–	–	–	–

Bayonet quick release system

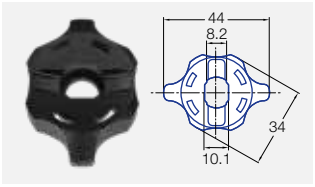


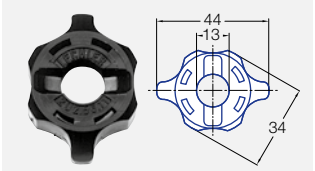
Eyelet clamp with bayonet quick-release fitting

For series	Ordering no.	Material no. 51 Polyamide	53 Polypropylene	5E PVDF	56 POM	Code	Screw (material)	Pipe Ø	D Ø [mm]	Dimensions [mm] H_1	H_2	$B_{R\,Ø}$*	B*Ø	B_1	B_2	B_3	Weight
302 Bayonet/ 422 Bayonet/2TR/ 468/548/646/ 652/679/684	**090.003**	○	○	○	-	**KA**	303 SS	1/2"	20–22.0	49.5	16.5	6.0	6.2–6.4	21.2	23.8	18.5	22 g
	090.013	○	○	○	-	**KA**		3/4"	25–27.5	52.5	17.5	7.6	7.8–8.0	24.5	26.5	22.0	26 g
	090.023	○	○	○	-	**KA**		1"	32–34.5	57.0	21.0	10.6	10.8–11.0	30.0	31.0	22.0	32 g

* B_R Ø = spigot diameter · ** B Ø = recommended bore diameter.

Bayonet quick release nuts incl. gasket 065.242.73 (material: rubber)



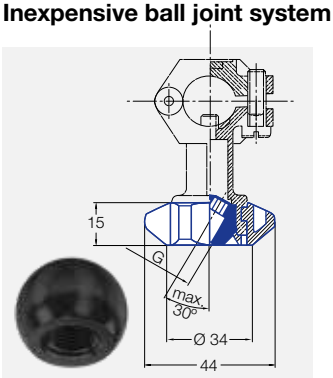


For series	Ordering no.	Material	Colour
652/ 679	**065.202.5E.00**	PVDF	blue
2TR/468/548 684	**065.202.56.11**	POM	black
	065.202.53.11	Polypropylene	gray

Note: Pay attention to the material combination when using bayonet eyelet clamps in combination with bayonet quick-release nuts. Stiffness may result if different materials are used.

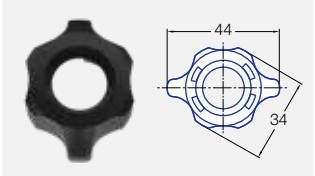
Ball joint for bayonet quick-release system

Inexpensive ball joint system for nozzles with 1/8 and 1/4 external threads.



Ball piece for eyelet clamp with bayonet quick-release fitting

For series	Ordering no. Type	Mat. No. 5E PVDF	Code 1/8 BSPT	Code 1/4 BSPT	Colour
All nozzles with 1/8 or 1/4 external thread.	**092.150**	○	**AB**	**AD**	blue



Bayonet quick-release nut for ball piece
incl. O-ring 095.015.7C.04.16.0 (Material: 72 NBR 872)

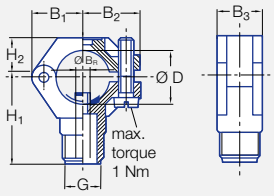
For series	Ordering no.	Material	Colour
For ball piece	**092.150.5E.00**	PVDF	blue

Ordering example:	Type	+	Material no.	=	Ordering no.
	090.003	+	**51**	=	**090.003.51**

Pressure/temperature ranges

T	P_{max}
65 °C	10 bar
80 °C	8 bar
100 °C	4 bar

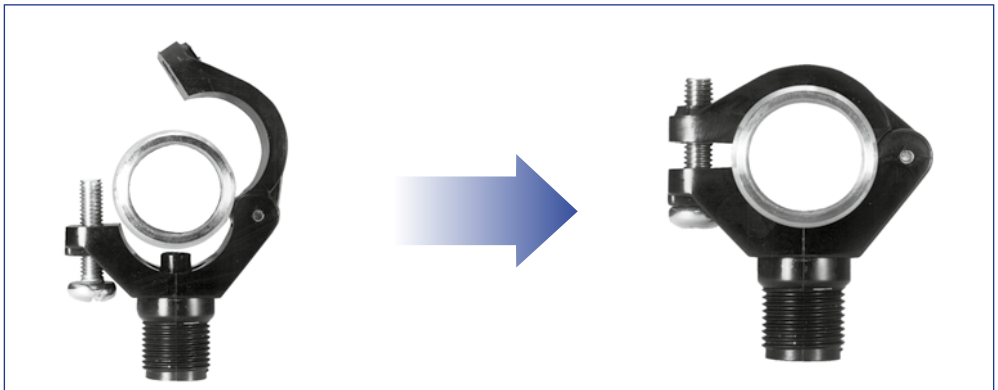
Eyelet clamps/retaining nuts

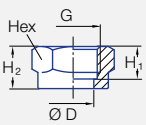


Eyelet clamps for retaining nut

For series	Ordering no. Type	Mat. no. 5E PVDF	Screw	Dimensions [mm] BSPP	Pipe Ø	D Ø	B_R* Ø	B** Ø	B_1	B_2	B_3	H_1	H_2	Weight (Polyamide)
2TR/216/302/308/350 468/548/679/684/652	**090.053**	○	Material 303 SS	3/8	3/8"	16.5-18.0	6.0	6.2-6.4	19.0	22.0	18.5	34.5	14.5	20 g
	090.003	○		3/8	1/2"	20-22.0	6.0	6.2-6.4	21.2	23.8	18.5	36.5	16.5	20 g
	090.013	○		3/8	3/4"	25-27.5	7.6	7.8-8.0	24.5	26.5	22.0	39.5	17.5	25 g
	090,023	○		3/8	1"	32-34.5	10.6	10.8-11.0	30.0	31.0	22.0	44.0	21.0	32 g
	090.033	○		3/8	1 1/4"	40-43.0	12.6	12.8-13.0	34.0	35.5	25.0	48.0	25.0	38 g

* B_R Ø = spigot diameter · ** B Ø = recommended bore diameter.





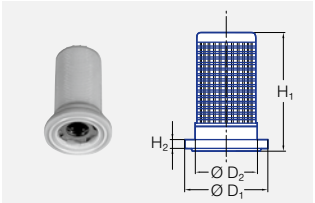
Retaining nuts

For series	Ordering no. Type	Material no. 16 303 SS	17[1] 316Ti SS/ 316L SS	1Y 316L SS	30 Brass	56 POM	5E PVDF	Dimensions [mm] BSPP	H_1	H_2	D Ø	Hex	Weight (Brass)
2TR/468/ 548/652/660/ 679/684	**065.200**	○	○	-	○	-	-	3/8	13.0	10.0	12.8	22	25 g
	065.200	-	-	-	-	○	○	3/8	14.5	11.5	12.8	22	25 g
	069.000	○	-	○	○	-	-	UNF 11/16	14.3	8.7	13.1	21	25 g
656/657 664/665	**065.600**	○	○	-	○	-	○	3/4	16.0	13.0	20.1	32	60 g

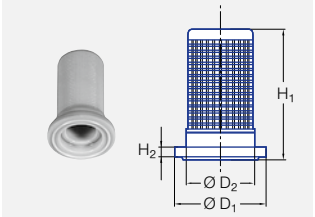
[1] We reserve the right to supply the material 316Ti SS or 316L SS for Material no. 17.

Ordering example:	Type	+	Material no.	=	Ordering no.
	065.200	+	16	=	065.200.16

Ball non-return valves/Gauze filters/Strainers



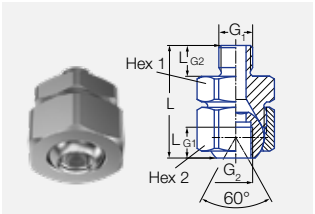
Ball non-return valve with integrated gauze filter p_{max} = 20 bar



Gauze filter

For nozzle size	Ordering no. Type	Mat. No. 56 POM	Colour	Opening pressure [bar]	Closing pressure [bar]	Mesh size [mm]	Dimensions [mm] H_1	H_2	D_1	D_2	Weight
xxx.48x-xxx.56x	**065.266** Ball 1.4021 Spring 1.4310	○	red	0.4-0.5	0.35-0.45	0.65	21.5	2.0	14.8	11.0	2 g
xxx.48x-xxx.56x	**065.256**	○	red	-	-	0.65	21.5	2.0	14.8	11.0	2 g

Compact ball joints for restricted installation space

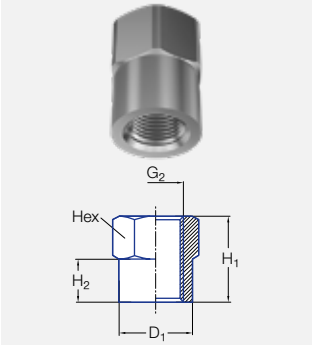


Ball joint with threaded connection

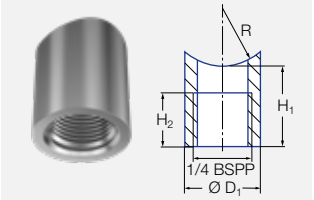
For series	Ordering no. Type	16 303 SS	30 Brass	Code	Dimensions [mm] D_1	D_2	G_1 BSPP	G_2 BSPP	L_{G1}	L_{G2}	L	A/F_1	A/F_2	A/F_3	Weight (brass)
All nozzles with 1/8" external thread	**092.010**	○	○	**AA**	-	-	1/8	1/8	8.0	8.0	29.3	22	24	-	70 g
All nozzles with 1/4" external thread	**092.024**	○	○	**AC**	-	-	1/4	1/4	12.0	12.0	44	27	27	-	140 g
All nozzles with 3/8" external thread	**092.030**	○	○	**AE**	-	-	3/8	3/8	12.0	12.0	44	27	30	-	160 g

Ordering example:	Type	+	Material no.	+	Code	=	Ordering no.
	092.010	+	16	+	AA	=	092.010.16.AA

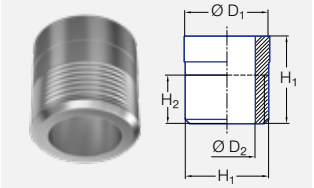
Accessories
Sockets/nipples



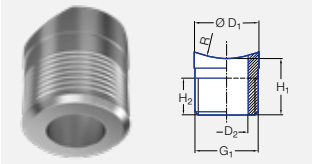
Sockets



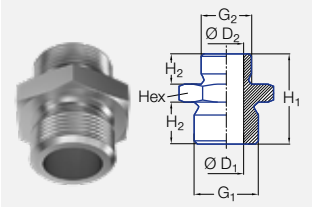
Sockets with radius
(R = 10/13/16/20/25 or 31 mm)



Nipples



Nipples with radius
(R = 10/13/16/20/25 or 31 mm)



Double nipples

For series	Type	Material no. 02 Steel	1Y 316L SS	17 316Ti SS	30 Brass	53 Polypro-pylene	G_1 BSPP	G_2 BSPP	H_1	H_2	D_1	D_2	A/F	Weight (brass)
		Ordering no.					Dimensions [mm]							
All nozzles with 1/8 external thread	**040.270**	-	○	-	○	-	-	1/8	20	10	13.8	-	14	20 g
All nozzles with 1/4 external thread	**061.220**	-	○	-	○	-	-	1/4	20	10	16.8	-	17	25 g
All nozzles with 3/8 external thread	**040.271**	-	○	-	○	-	-	3/8	20	10	21.5	-	22	25 g
All nozzles with 3/8 external thread	**040.271**	-	-	-	-	○		3/8	20	10	24.5	-	22	25 g
All nozzles with 1/4 external thread	**040.228. xx.yy***	-	○	-	-	-	-	1/4	18	2	17	-	-	16 g
2TR/216/302 308/350/548/ 468/679 /684/652	**065.210**	○	-	○	○	○	3/8	-	18	10	17.2	11.5	-	20 g
306/307 502/503 656/657	**065.610**	○	-	○	-	○	3/4	-	27	14	28	18	-	61 g
2TR/216/302/308/350 548/468/679/684/652	**065.217.xx.yy***	-	-	○	-	-	3/8	-	15	10	17.2	11.5	-	20 g
216/302/308 350/548/468 679/684/652	**065.215**[1]	-	-	○	○	-	3/8	1/4	25	10	10	7	22	30 g
	065.211	-	-	○	○	-	3/8	3/8	25	10	11.5	-	22	25 g
656/657	**065.611**	-	-	○	○	-	3/4	3/4	35	14	18	-	32	90 g

* Replace **xx** by the Material no. and **yy** by the radius R
[1] Not to be used with non-return valve or gauze filter.

Ordering example:	Type	+	Material no.	=	Ordering no.
	040.270	+	1Y	=	040.270.1Y

QUALITY WITH A SYSTEM

Lechler products are used in a wide variety of sectors and applications. Which is why the products' requirements are often very specific to certain applications. We define the term "quality" as the extent to which our products fulfill our customer's individual requirements.

In order to do this we have been certified with internationally renowned certificates.

Certifications and Quality

- ISO 9001-2008 Certification
- DIN EN 10204 Inspection Certificate
- Classification according to Pressure Equipment Directive 2014/68/EU
- Declaration of Incorporation of partly completed machinery according to 2006/42/EC
- Declaration of Conformity of machinery according to 2006/42/EC
- ASME qualified welding procedure specifications
- Welding procedure specification DIN EN ISO 15609

Code Compliance

- ASME B31.1 Power Piping Code
- Metallic industrial piping: DIN EN 13480
- Unfired pressure vessels: DIN EN 13445
- ASME B31.3 Process Piping Code
- Welder Performance Qualification Records per ASME BPVC Section IX
- Qualification test of welders: DIN EN 287

Testing

- ANSI and ASTM testing
- Non-destructive testing – Penetrant testing: DIN EN ISO 3452
- Hardness
- Hydrostatic pressure test: Pressure Equipment Directive 2014/68/EU, DIN EN 13480-5 and DIN EN 13445-5
- Spray and flow testing
- Phase Doppler Anemometry (PDA) measurement system
- Magnetic particle inspection: DIN EN ISO 17638
- Positive Material Identification

Talk to us

Your requirements are the first step towards a solution. We are more than happy to help you solve your individual tasks. Tell us your objectives and we will take care of the solution. If the solution is not yet available, we will tailormake one for you. That is our promise.

MEASURING TECHNOLOGY
HOW OUR RESOURCES HELP US ACHIEVE PRECISION

The basis for precision nozzle development

At Lechler, exact measurements have long been the basis for clearly defined spray characteristics. The data obtained in our laboratories form the foundation for any development and make it easier for our customers to choose nozzles for specific applications. This saves time, lowers costs and provides planning security.

Advanced technology

We have further expanded our research capacities by opening our own Development and Technology Center.

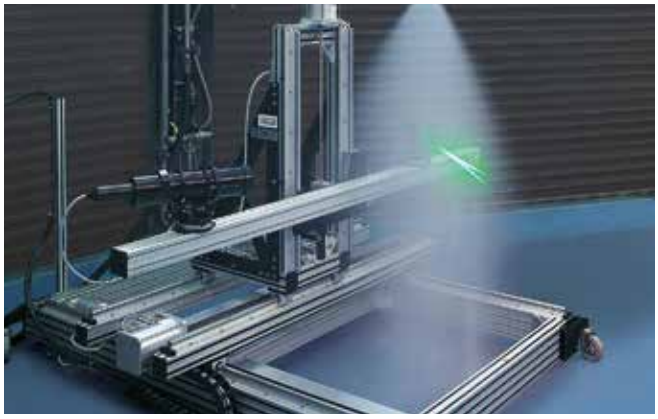
A highlight here is a laser-assisted phase doppler anemometer. As one of the most modern optical measuring procedures, it measures the velocity and the diameter of spherical droplets simultaneously and without contact. Using the data obtained, spectra can be reliably derived for particle size distributions and velocities.

Measurements range from tiny water droplets in the micrometer region to very large droplets of around 8 millimeters. These are performed with a high temporal and spatial resolution.

Individual positions in the spray can be automatically approached and measured with extremely high accuracy – in x, y and z directions.

International cooperation

We at Lechler value the importance of international cooperation. Because that is exactly what opens up new perspectives on a problem. In addition, cooperation offers us the possibility of testing nozzles in very special test environments and of discovering new use scenarios in this way.

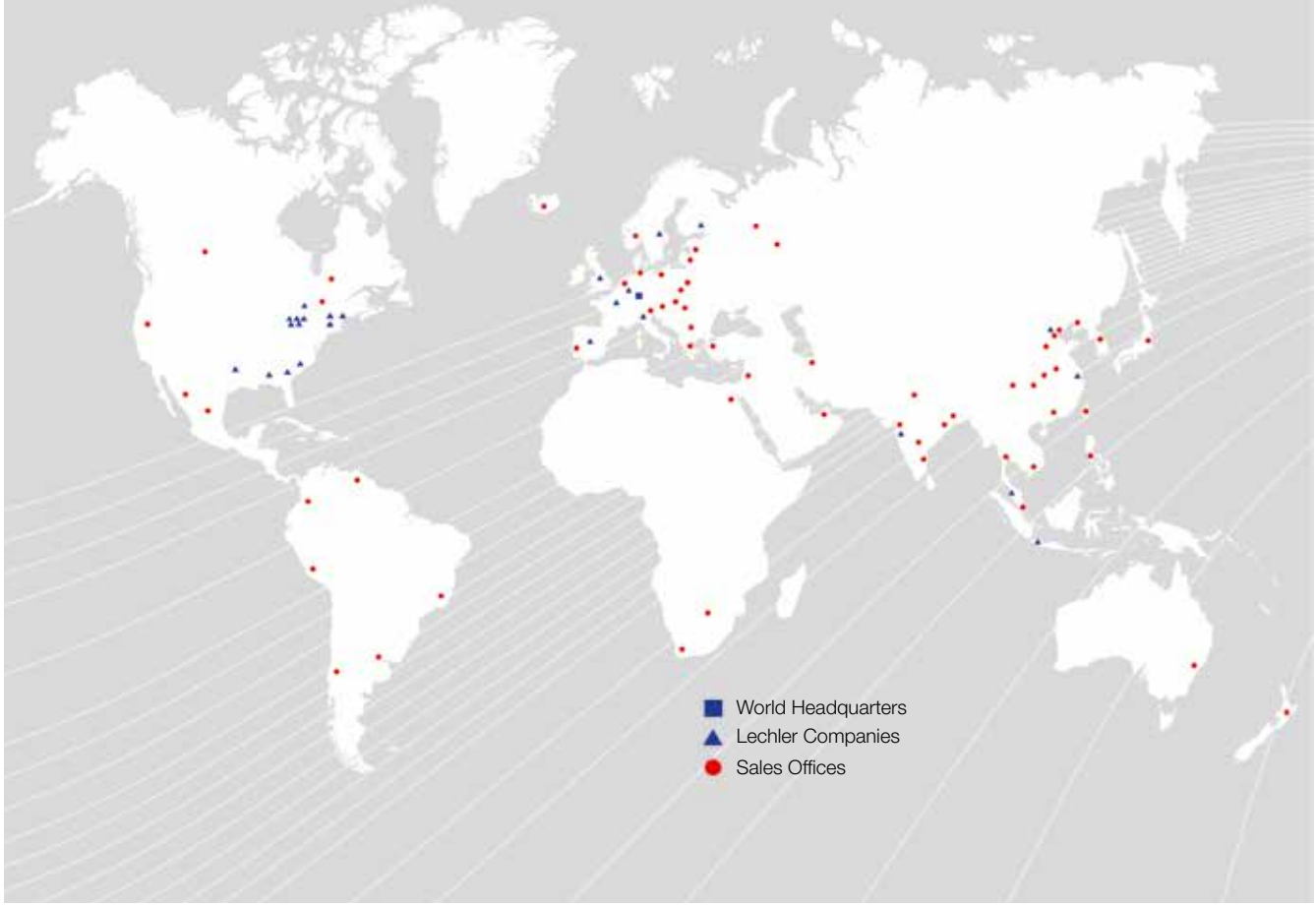


Our unique selling point: Practice-based knowledge

Since it was founded, Lechler has stood out for its development of new technologies. For more than a century we have successfully filed a large number of patents. Starting with the “Centrifugal Sprayer” from 1893 and going up to state-of-the-art technologies of the 21st Century. We will continue this proud tradition into the future, and our new technical center will be key in doing so. After seven years of construction, the Lechler Development and Technology Center was opened in the summer of 2016. Since then it has offered everything nozzle developers dream of on a surface of over 600 m^2. In addition to extensive measuring facilities, state-of-the-art test benches with a wide range of pump performances are available to measure and investigate sprays, from microfine mist to fuller sprays with varying jetting characteristics.

ENGINEERING
YOUR SPRAY SOLUTION

LECHLER WORLDWIDE



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Edition 01/19 · EN · PDF · S-2018-8400-118 · www.dgm-kommunikation.de · S · Subject to technical modification.